

ANZ Aluminum Repair Procedures

Body Repair

Welding and Spark Protection

1



Clean

Clean part with soap and water, followed by a VOC compliant surface cleaner.

2



Vertical Surface

Apply welding and spark deflection paper to vertical surfaces.

3



Horizontal Surface

Protect horizontal surfaces using a cloth welding drape.

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350 or PN38351



3M™ Welding and Spark Deflection Paper, PN 05916



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS



Note: Use and wear proper personal protection equipment when conducting weld applications.

Note: Use caution when working on aluminium parts. Use tools that have been cleaned properly or designated for use on aluminium to reduce potential cross contamination. Do not re-use abrasives that were previously used on steel repairs.



For ordering information, contact your 3M Sales Representative