

**Paint Finish Denibbing Process**

<b>1</b>		<p><b>Initial Defect Removal</b></p> <p>For large defects and runs, apply 1000 grade abrasive to the pad of your choice and remove defect to your satisfaction. For ordinary or small defects, apply 1500 or 2000 to the sanding block. Sand the defect until it is completely removed. Wipe panel clean.</p>
<b>2</b>		<p><b>Scratch Refinement</b></p> <p>Refine the 1500/2000 sand scratches with a 76mm 3M™ Trizact™ Hookit™ Foam Disc 3000 on a sander or by hand with 3000 3M™ Paint Defect Removal Abrasive. Sand until all the scratches are refined. Wipe panel clean.</p>
<b>3</b>		<p><b>Compound</b></p> <p>Compound the repair area with a 150mm white foam compounding pad and the appropriate rubbing compound. Wipe panel clean.</p>
<b>4</b>		<p><b>Machine Polish</b></p> <p>Polish the repair area with a 150mm black foam polishing pad and the appropriate machine polish. Wipe panel clean with a microfiber cloth.</p>
<b>5</b>		<p><b>Ultrafine Machine Polish</b></p> <p>Ultrafine polish the repair area with a 150mm blue foam polishing pad and ultrafine machine polish. Leave a light film of polish on the surface and wipe the panel clean with a microfiber cloth.</p>
<b>6</b>		<p><b>Final Detail</b></p> <p>Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve ease of this step. Inspect the surface using the 3M™ SUN GUN™ II.</p>

**Product List ANZ**

<p>3M™ Paint Defect Removal Abrasive, 1500 grit, PN 33892, PN 33893, PN 33894; 2000 grit, PN 33895, PN 33896, PN 33897</p>	
<p>3M™ Paint Defect Removal Accessory, PN 33909 (circle), PN 33910 (rectangle), PN 33912 (card)</p>	
<p>3M™ Trizact™ Hookit™ Foam Disc, 3000, PN 02087</p>	
<p>3M™ Hookit™ Soft Interface Pad, PN 05771 or 05774</p>	
<p>3M™ Perfect-It™ EX Rubbing Compound, 946ml, PN 36060</p>	
<p>3M™ Perfect-It™ Foam Compounding Pad, Double Sided, Quick Connect, 150mm, PN 33284</p>	
<p>3M™ Quick Connect Adaptor, 14mm Thread, PN 33271</p>	
<p>3M™ Perfect-It™ EX Machine Polish, 946ml, PN 06094</p>	
<p>3M™ Perfect™ Foam Polishing Pad, Double Sided, Quick Connect, 150mm, PN 33285</p>	
<p>3M™ Perfect-It™ EX Ultrafine Machine Polish, 946ml, PN 06068</p>	
<p>3M™ Perfect™ Ultrafine Foam Polishing Pad, Double Sided, Quick Connect, 6 in., PN 33286</p>	
<p>3M™ Perfect-It™ Detail Cloth, PN 06020</p>	
<p>3M™ SUN GUN™ II Light Kit, PN 16550</p>	

**Think About Your Health**

<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS</p>	

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