

Blend Panel Sanding Process

1



Clean the Repair Area

Clean the repair area with soap and water, followed by a VOC compliant surface cleaner.

2



Hand Sand Edges

Scuff hard to reach areas and panel edges by hand with P800–P1000 abrasive disc or flexible abrasive sheet.

3



DA Sand Color Blend Area

DA sand the color blend area using a grade P800 abrasive disc and a soft interface pad. For best results, sand back into primer surfacer.

4



DA Sand Adjacent Panels

DA sand the remainder of the blend panel(s) using a P1000 abrasive disc.

5



Clean and Inspect

Clean the repair area with a VOC compliant or paint manufacturer recommended surface cleaner. Blow dry the repair area with clean, dry air. Inspect the repair area and re-sand any shiny spots as necessary.

Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Trizact™
Hookit™ Blending
Disc, 150mm, P1000,
PN 02090 or 50341



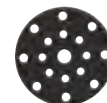
3M™ Flexible Abrasive
Hookit™ Sheet,
140mm x 170mm,
P800, PN 34340



3M™ Purple Clean Sanding
Hookit™ Disc 334U,
150mm, P800 grit, PN 30760



3M™ Soft Interface Pad,
150mm x 5mm PN 50545
150mm x 10mm PN50544



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece Respirator,
PN 07502 with appropriate
cartridge



3M™ Lexa™ Protective
Eyewear, PN 15200 or 3M
Secure Fit AF421SF-AS



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to speak to a 3M expert?

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