

Blend Panel Sanding Process		
1		<p>Clean the Repair Area Clean the repair area with soap and water, followed by a VOC compliant surface cleaner.</p>
2		<p>Hand Sand Edges Scuff hard to reach areas and panel edges by hand with P800–P1000 abrasive disc or flexible abrasive sheet.</p>
3		<p>DA Sand Color Blend Area DA sand the color blend area using a grade P800 abrasive disc and a soft interface pad. For best results, sand back into primer surfacer.</p>
4		<p>DA Sand Adjacent Panels DA sand the remainder of the blend panel(s) using a P1000 abrasive disc.</p>
5		<p>Clean and Inspect Clean the repair area with a VOC compliant or paint manufacturer recommended surface cleaner. Blow dry the repair area with clean, dry air. Inspect the repair area and re-sand any shiny spots as necessary.</p>

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Product List ANZ	
<p>3M™ Trizact™ Hookit™ Blending Disc, 150mm, P1000, PN 02090 or 50341</p>	
<p>3M™ Flexible Abrasive Hookit™ Sheet, 140mm x 170mm, P800, PN 34340</p>	
<p>3M™ Purple Clean Sanding Hookit™ Disc 334U, 150mm, P800 grit, PN 30760</p>	
<p>3M™ Soft Interface Pad, 150mm x 5mm PN 50545 150mm x 10mm PN50544</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS</p>	