

Feather-Prime-Block		
1		Featheredge Blow off repair area. Featheredge the surrounding repair area using 180 grit abrasive.
2		Final Sand and Inspect Final sand surrounding area using P320 abrasive disc on a DA sander. Blow off with clean, dry air. Clean with wax and grease remover. Inspect the repair for quality.
3		Mask for Primer Mask repair area as necessary. Refer to Primer Masking SOP for 3M specific recommendations.
4		Apply Primer Apply primer to repair area following manufacturers recommendations. Allow to cure.
5		Apply Dry Guide Coat Apply 3M™ Dry Guide Coat over cured primer.
6		Hand Block Repair Hand sand or “check block” sand the repair area using a P320 abrasive sheet on an appropriately sized hand block. Look for imperfections in the repair area highlighted by the dry guide coat. If necessary, re-apply dry guide coat and continue block sanding to repair any defects as required.
7		Re-Apply Dry Guide Coat Re-apply 3M™ Dry Guide Coat over entire repair area.
8		DA Sand Primer DA sand repair area using a P400 disc and a soft interface pad until all 3M™ Dry Guide Coat is removed.
9		Clean the Damaged Area Clean the repair area with a VOC compliant surface cleaner.
Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos		

Product List ANZ	
3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 150mm, 180+ grade, PN 31374	
3M™ Purple Clean Sanding Hookit™ Disc, 150mm P320, PN 01812 150mm P400, PN 01811	
3M™ Dry Guide Coat, 50 gram applicator kit, PN 05861 or 09560 and 09561	
3M™ Accuspray™ Spray Gun Model HG18, PN 16570; 1.8mm Atomizing Head, PN 16611	
3M™ Hookit™ Purple Clean Sanding Roll, 70mm x 12m, P320, PN 30705	
3M™ Soft Interface Pad, 150mm x 5mm PN 50545 150mm x 10mm PN50544	

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300	
3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge	
3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS	

Want a product sample or demo, or to speak to a 3M expert? Let us know here: <http://go.3M.com/4AHf>

For ordering information, contact your 3M Sales Representative