

E-Coat Panel Prep

1



Cleaning

Clean part with soap and water, followed by a VOC compliant surface cleaner.

2_A



Surface Prep Hand

Sand edges and other hard to reach areas using P400 flexible abrasive sheet or Scotch-Brite™ hand pad or P400 216U hand pad until the surface is matte and all sheen has been removed.

2_B



Surface Prep Machine

Sand remaining surfaces using P400 abrasive on a DA sander until the surface is matte and all sheen has been removed.
Note: Use 3M™ Hookit™ Hard E-Coat Disc on hard to sand aftermarket parts

3



Re-clean

Blow off with clean, dry air. Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.

4



Apply Top Coats

Seal and paint following paint company recommendations.

Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Car Wash Soap Concentrate, 3.78L, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78L, PN 38350



3M™ Flexible Abrasive Hookit™ Sheet, 140mm x 170mm, P400, PN 34337



Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 115mm x 230mm, Very Fine, PN 64659



Scotch-Brite™ 7447 PRO Hand Pads, Very Fine grade, 150mm x 230mm, PN 64926



3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349



3M™ 216U Pre-Cut Hand Roll, 114mm X 25mm, PN 50337



3M™ Purple Clean Sanding Hookit™ Disc 334U, 150mm, P400, PN 01811



3M™ 337U Hard E-Coat Disc 320, PN 50535



3M™ Accuspray™ Spray Gun Model HG14 Kit, 1.4mm, PN 16577



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS

