






**Note: Follow paint company recommended procedures for new raw plastic bumpers.**

Refinish Bumper Prep		
<b>1</b>		<b>Cleaning</b> Clean part with soap and water, followed by a VOC compliant surface cleaner.
<b>2<sub>A</sub></b>		<b>Surface Prep Hand</b> Sand edges and other hard to reach areas using P800–P1000 flexible abrasive sheet until the surface is matte and all sheen has been removed. Alternatively, use a Ultrafine softback sanding sponge or P800 216U Pre-Cut Hand Pad.
<b>2<sub>B</sub></b>		<b>Surface Prep Machine</b> Sand remaining surfaces using P800–P1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.
<b>3</b>		<b>Re-Clean</b> Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.
<b>4</b>		<b>Apply Top Coats</b> Seal and paint bumper following paint company recommendations.
Visit <a href="http://www.3M.com.au/aad">www.3M.com.au/aad</a> or <a href="http://www.3m.co.nz/aad">www.3m.co.nz/aad</a> for more SOPs and videos		

Product List ANZ	
3M™ Car Wash Soap Concentrate, 3.78L, PN 38377 3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78L, PN 38350 3M™ Flexible Abrasive Hookit™ Sheet, P800, PN 34340; P1000, PN 34341 3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349 3M™ Orbital Sander, 75mm x 100mm Non-Vacuum, 10,000 RPM, PN 20331 3M™ 216U Pre-Cut Hand Roll, 114mm X 25m PN 50340 3M™ Softback Sanding Sponge - Ultrafine 115mm x 140mm x 5mm PN 2601 3M™ Accuspray™ Spray Gun Model HG14 Kit, 1.4mm, PN 16577	       

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300 3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge 3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS	  

Want a product sample or demo, or to speak to a 3M expert? Let us know here: <http://go.3M.com/4AHf>

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