






Note: Follow paint company recommended procedures for new raw plastic bumpers.

Refinish Bumper Prep		
1		<p>Cleaning</p> <p>Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2_A		<p>Surface Prep Hand</p> <p>Sand edges and other hard to reach areas using P800–P1000 flexible abrasive sheet until the surface is matte and all sheen has been removed. Alternatively, use a Ultrafine softback sanding sponge or P800 216U Pre-Cut Hand Pad.</p>
2_B		<p>Surface Prep Machine</p> <p>Sand remaining surfaces using P800–P1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p>
3		<p>Re-Clean</p> <p>Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>
4		<p>Apply Top Coats</p> <p>Seal and paint bumper following paint company recommendations.</p>

Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Car Wash Soap Concentrate, 3.78L, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78L, PN 38350



3M™ Flexible Abrasive Hookit™ Sheet, P800, PN 34340; P1000, PN 34341



3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349



3M™ Orbital Sander, 75mm x 100mm Non-Vacuum, 10,000 RPM, PN 20331



3M™ 216U Pre-Cut Hand Roll, 114mm X 25m PN 50340



3M™ Softback Sanding Sponge - Ultrafine 115mm x 140mm x 5mm PN 2601



3M™ Accuspray™ Spray Gun Model HG14 Kit, 1.4mm, PN 16577



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF421SF-AS

