

Mask Openings		
<b>1</b>		<p><b>Clean</b> Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
<b>2</b>		<p><b>Back Masking</b> Back mask outer edge of opening using wide width tape, ensuring that half of tape width is exposed to the opening.</p>
<b>3</b>		<p><b>Overspray Protection</b> Cover opening with overspray masking film. Pull tight and adhere film to exposed edge of back masking.</p>
<b>4</b>		<p><b>Trim Opening</b> Trim film around inner panel opening.</p>
<b>5</b>		<p><b>Seal Edge</b> Seal edge of masking film using wide width masking tape.</p>

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**Product List ANZ**

3M™ Car Wash Soap Concentrate, 3.78L PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78L, PN 38350



Scotch® Performance Green Masking Tape 233+, 36mm width, PN 26338; 48mm width, PN 26340



3M™ Overspray Protective Sheeting, 4.87m x 106m roll, PN 06728;



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M™ Secure Fit AF421SF-AS



**Note: All critical edge, jamb masking and general masking should be completed prior to masking openings.**