

| Jamb Masking | | |
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| 1 |  | <p>Clean Area</p> <p>Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 15°–25°C.</p> |
| 2 |  | <p>STT Application</p> <p>Apply outermost strip of 3M™ Smooth Transition Tape. Leave a tab available for easy removal after sealer application and basecoat coverage coats.</p> |
| 3 |  | <p>STT Application</p> <p>Apply inner strip of 3M™ Smooth Transition Tape if the jamb size allows. Overlap the leading wing of the tape with the back wing of the first strip of 3M™ Smooth Transition Tape.</p> |
| 4 |  | <p>Seal Jamb</p> <p>Apply 3M™ Soft Edge Foam Masking Tape PLUS to the moving part of the repair area. Position foam tape overlap as necessary to completely seal the jamb against the 3M™ Smooth Transition Tape. Close the moving part.</p> |
| 5 |  | <p>Positioning the Foam Tape</p> <p>Press foam into the jamb with fingers to set appropriate depth. In order to avoid sealer creep the foam can be pressed further into the jamb with a spreader after the initial coats are applied.</p> |
| 6 |  | <p>STT First Strip Removal</p> <p>After applying sealer and initial basecoat, pull the tab created in Step 2 and remove the outermost strip of 3M™ Smooth Transition Tape. Careful attention should be used to avoid making contact with either of the adjacent panels. Apply final coats of basecoat.</p> |
| 7 |  | <p>Masking Removal</p> <p>Remove the remaining strip of 3M™ Smooth Transition Tape at a 90-degree angle after painting is complete.</p> |
| 8 |  | <p>Masking Removal</p> <p>Remove 3M™ Soft Edge Foam Masking Tape PLUS by stretching the foam parallel to its direction.</p> |

Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Smooth Transition Tape, 6mm. x 9.14m roll, PN 06800



3M™ Soft Edge Foam Masking Tape PLUS, 21mm x 49m, box, PN 06293 or 50421



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M™ Secure Fit AF421SF-AS

