

General Masking

1



Clean Area

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 15°–25°C.

2



Critical Edge Masking

Mask the areas that requires fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape.

3



Overspray Protection

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

4



Masking Removal

After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.

Visit www.3M.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

Scotch® Performance
Green Masking Tape
233+, 18mm x 55m,
PN 26334;
36mm x 55m,
PN 26338;
48mm x 55m,
PN 26340



3M™ Vinyl Tape 471+,
6.4mm width,
PN 06405



3M™ Trim Masking Tape,
50mm, PN 06349
5mm, PN 06345
7mm, PN 06347
15mm, PN 06348



3M™ Overspray Protective Sheeting,
4.87m x 106m roll, PN 06728;



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece Respirator,
PN 07502 with appropriate
cartridge



3M™ Lexa™ Protective
Eyewear, PN 15200 or 3M
Secure Fit AF421SF-AS



Want a product sample or demo, or to speak to a 3M expert? Let us know here: <http://go.3M.com/4AHf>