





Liquid Applied Sound Deadening (LASD) Replacement (On Body)

1		<p>Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2		<p>LASD Removal Remove sound deadening material from affected repair area using a scraper or chisel.</p>
3		<p>Surface Prep Scuff surface with a maroon Scotch-Brite™ hand pad. Blow off area with compressed air and clean with All Purpose Cleaner and Degreaser.</p>
4		<p>Application Mask area and apply seam sealer. Re-create desired appearance and texture of Noise, Vibration and Harshness (NVH) material using tools of the trade (e.g., notched spreaders, brushes, scuff pads, compressed air, etc.). Remove perimeter masking following the tooling process and prior to final cure.</p>

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

- 3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377 

- 3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350 

- Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 115mm x 230mm, Very Fine, PN 64659 
OR

- Scotch-Brite™ 7447 PRO Hand Pads, Very Fine grade, 150mm x 230mm, PN 64926 

- 3M™ MSP Seam Sealer, PN08369 (white) or PN 08370(grey) OR 

- 3M™ EZ Sand Multi-Purpose Flexible Adhesive, 200mL, PN 05887 for smooth horizontal patches OR 

- 3M™ Multi Purpose Seam Sealer, PN 50740 

Think About Your Health

- 3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300 

- 3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge 

- 3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS 

Note: For panels with complex surfaces refer pre-made LASD replacement patches.