





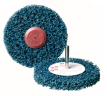



Corrosion Protection (Undercoating)	
1	 <p>Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2	 <p>Surface Preparation Use Scotch-Brite™ Clean N Strip disc to remove loose coatings from the repair area. Use CRS Scotch-Brite™ belt in hard to reach areas.</p>
3	 <p>Clean and Inspect Blow of area with clean dry compressed air to remove dust and loose surface contaminants. Use a VOC compliant surface cleaner to remove any remaining contaminants. Note: Coatings must be applied over thoroughly cleaned substrates to maximize corrosion protection.</p>
4	 <p>Coating Application Apply appropriate undercoating following local VOC regulations to the area. For maximum corrosion protection apply four medium coats of undercoating allowing flash time between coats.</p>

Visit www.331E114BGGG3J114 for more SOPs and videos

Product List	
<p>3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350</p>	
<p>Scotch-Brite™ Clean N Strip Disc, PN 57016 OR Scotch-Brite™ Roloc™+ Clean N Strip TR Disc, PN 07466</p>	
<p>Scotch-Brite™ Durable Flex Belt, CRS</p>	
<p>3M™ Paintable Undercoating Pouch, 162ml, PN08747</p>	
<p>3M™ Accuspray™ Spray Gun Kit HGP, PN 16587</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AS401SF-AS</p>	