

General Seam Sealer Application: Non-Direct to Metal

1



Surface Prep

Cover all bare metal areas with a quality urethane or epoxy two-part primer. After allowing to cure as per manufacturers recommendations, scuff primer in sealer application areas using a maroon Scotch-Brite™ hand pad. Blow off with clean, dry air.

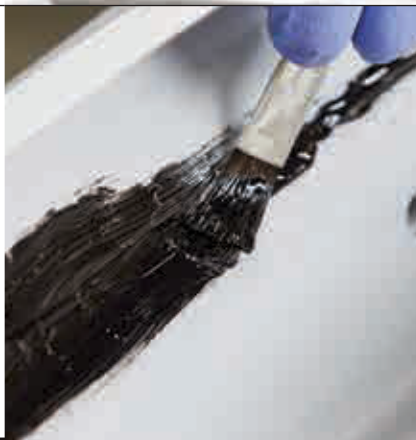
2



Clean

Use a clean cloth or paper towel to clean repair area with 3M™ All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. **DO NOT spray or saturate seams with cleaner.**

3



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to re-create OEM appearance.

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 115mm x 230mm, Very Fine, PN 64659
OR



Scotch-Brite™ 7447 PRO Hand Pads, Very Fine grade, 150mm x 230mm, PN64926



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350



3M™ Urethane Seam Sealer, PN 08689, 08684, 08694
or



3M™ MSP Seam Sealer, PN08369 or PN 08370
or



3M™ Multi Purpose Seam Sealer PN50740



3M™ EZ Sand Multi-Purpose Flexible Adhesive, 200mL, PN 05887;



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF401SF-AS



Want a product sample or demo, or to speak to a 3M expert? Let us know here: <http://go.3M.com/4AHf>

For ordering information, contact your 3M Sales Representative