

Properly dress and finish welded areas prior to applying direct to metal seam sealer.

**General Seam Sealer Application:
Direct to Metal (DTM)**

1



Surface Prep

Scuff the sealer application areas using a maroon Scotch-Brite™ hand pad. Blow off with clean, dry air.

2



Clean

Use a clean cloth or paper towel to clean repair area with All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. **DO NOT spray or saturate seams with cleaner.**

3



Apply Tight Coat

Apply thin bead of sealer to desired joint. Tool sealer into seam ensuring proper sealing of the joint prior to creating the desired appearance.

4



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to re-create OEM appearance.

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

Scotch-Brite™
Durable Flex
Hand Pad, MX-HP,
115mm x 230mm,
Very Fine, PN 64659
OR



Scotch-Brite™ 7447
PRO
Hand Pads, Very Fine
grade150mm x 230mm,
PN 64926



3M™ All Purpose Cleaner
and Degreaser Concentrate,
3.78 litre, PN 38350



3M™ Urethane Seam
Sealer, PN 08689,
08684, 08694
OR



3M™ MSP Seam Sealer,
PN08369 (white) or PN
08370(grey)
OR



3M™Multi Purpose
Seam Sealer, PN 50740



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece
Respirator, PN 07502 with
appropriate cartridge



3M™ Lexa™ Protective
Eyewear, PN 15200 or 3M
Secure Fit SF401AF-AS

