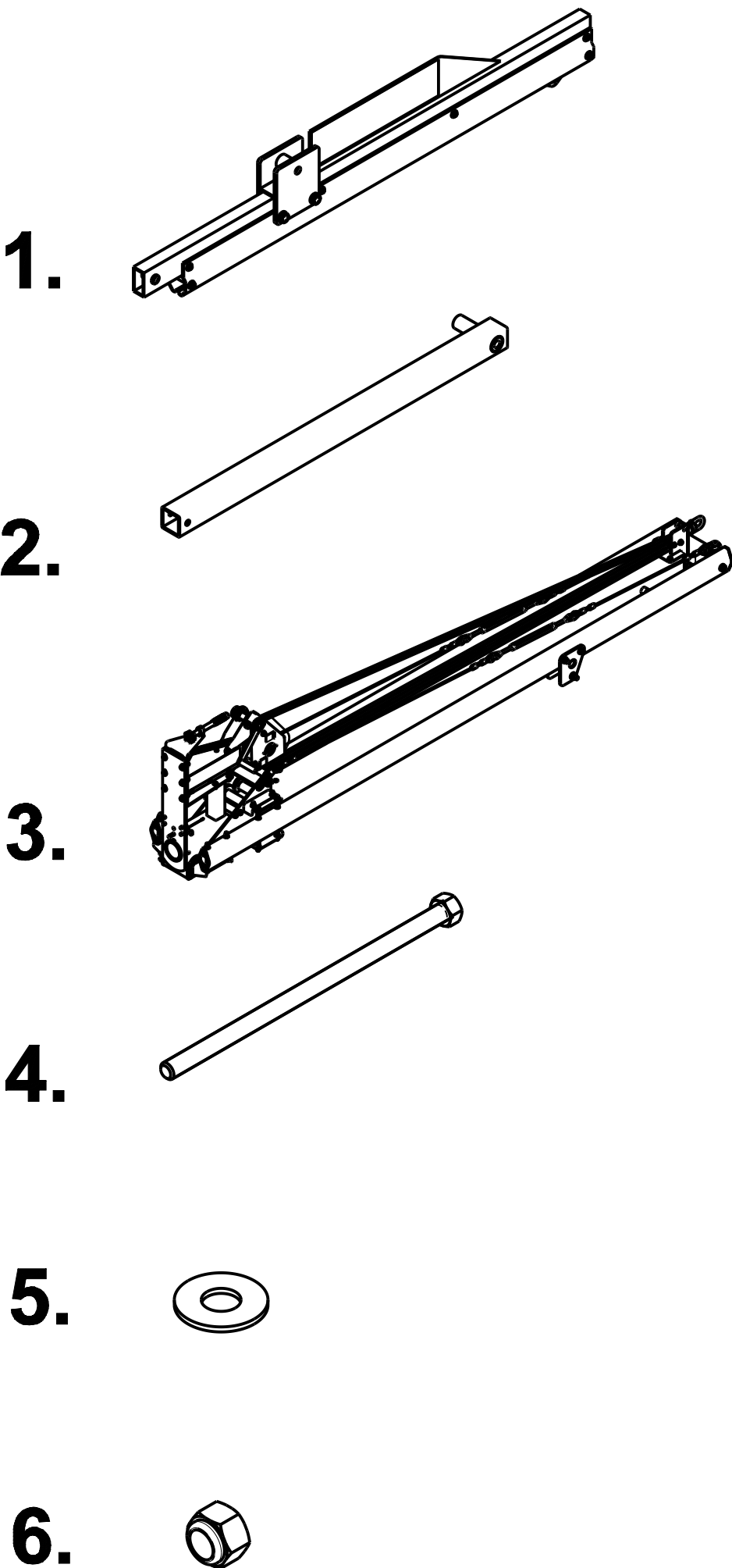


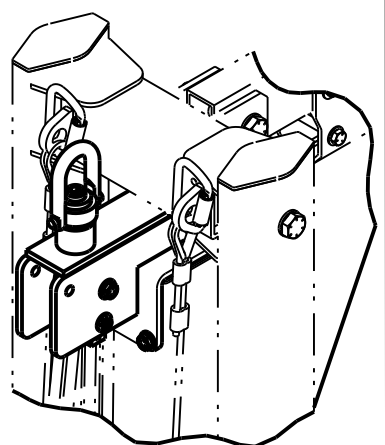
# ADJUSTABLE HEIGHT JIB ASSEMBLY

FOR MODEL #'S  
8530557, 8530558, & 8530559

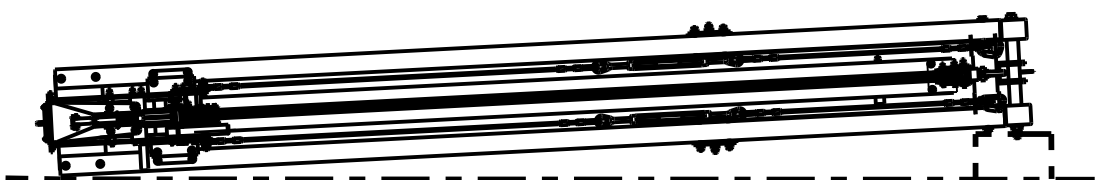


STEP 1 - UNCRATE AND IDENTIFY ALL OF THE COMPONENTS IN THE COMPONENTS LIST.

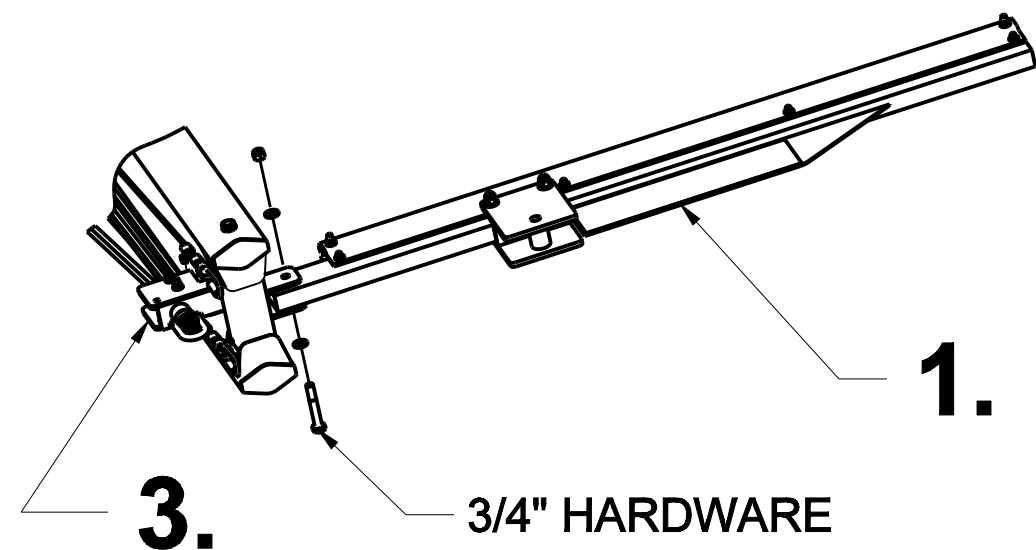
NOTE: ITEM 3 HAS A LIFTING RING FOR POSITIONING VIA CRANE OR FORKLIFT



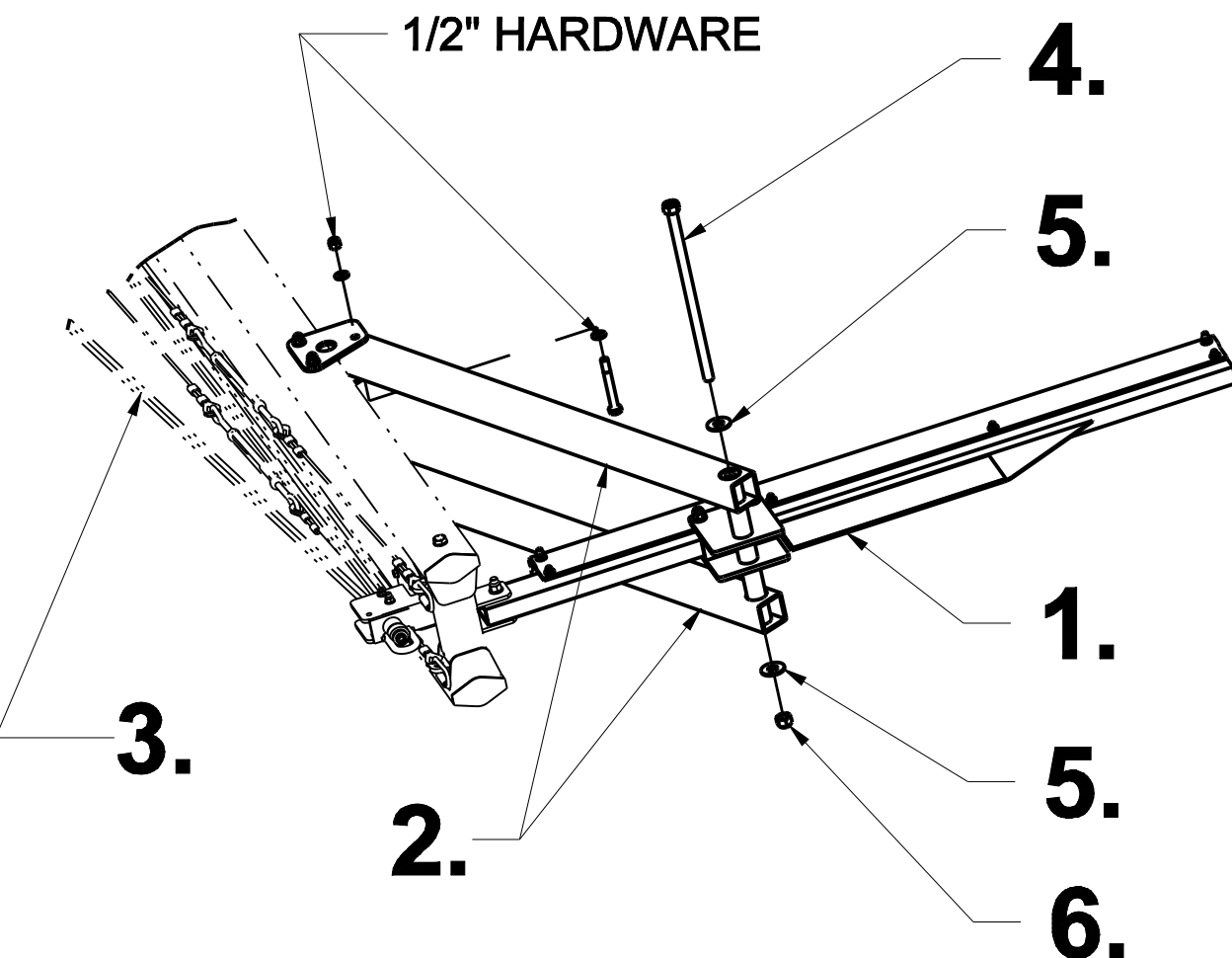
STEP 2 - POSITION ITEM 3 ON ITS SIDE AND SPACE IT OFF THE GROUND WITH A SPACER AS SHOWN.



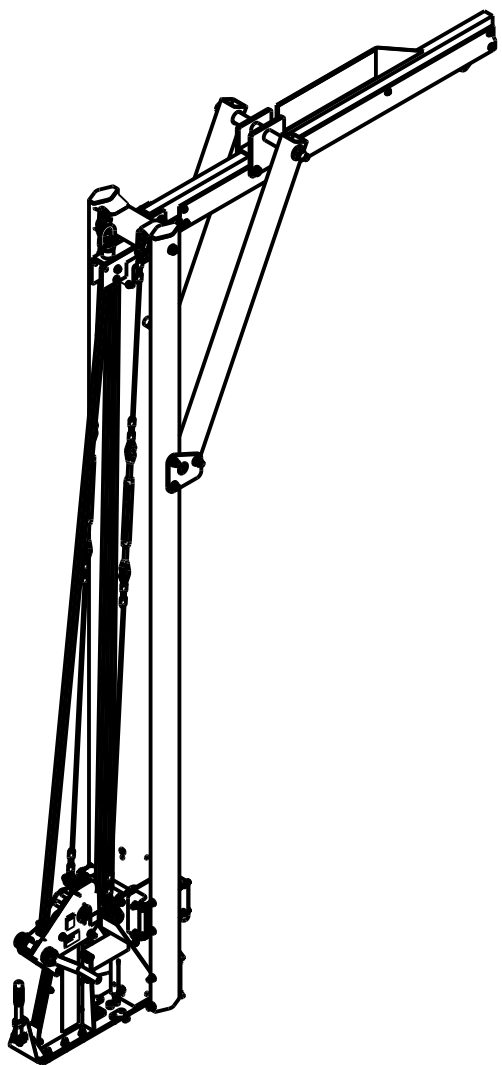
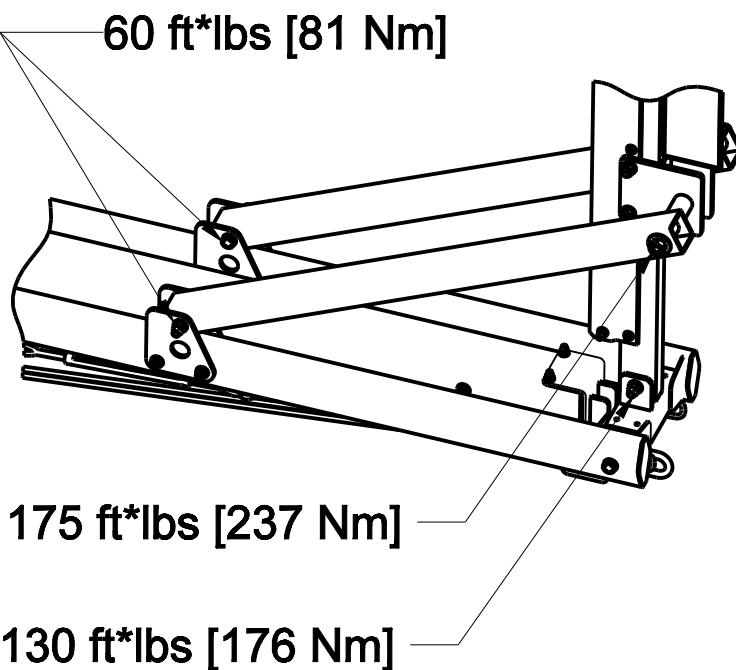
STEP 3 - ATTACH ITEM 1 TO ITEM 3. FINGER TIGHTEN HARDWARE. FINAL TIGHTENING OF HARDWARE IN STEP 5.



STEP 4 - USE THE ITEM 2'S TO CONNECT THE ITEM 1 TO ITEM 3. FINGER TIGHTEN HARDWARE. FINAL TIGHTENING OF HARDWARE IN STEP 5.



STEP 5 - FINAL TORQUE THE CONNECTING HARDWARE TO THE SPECIFICATIONS BELOW.



COMPONENTS LIST			
ITEM	QTY	PART NO.	DESCRIPTION
6	1	8522156	NUT, LOCK, 1, NYLONG
5	2	8513789	WASHER, FLAT, 1, W, ZP
4	1	8545007	WELDMENT, BOLT, 1-8X20.75, ZP, GR B7
3	1	-----	UPRIGHT ASSEMBLY
2	2	8544100	WELDMENT, GUSSET, JIB SUPPORT, 6.5' OFFSET
1	1	8544096	GLIDERAIL ASSY6.5', JIB RAIL

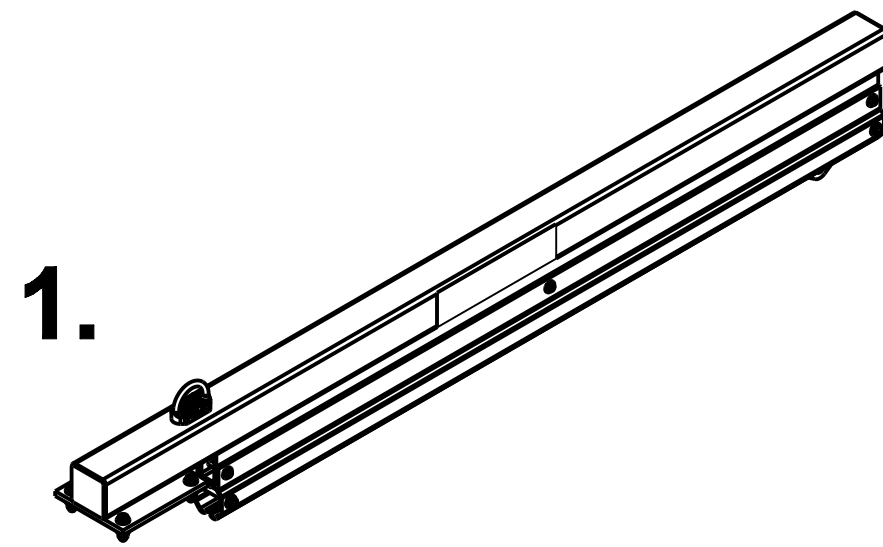
## TOOLS REQUIRED

- 1-1/2 SOCKET AND WRENCH
- 1-1/8 SOCKET
- 1-1/16 WRENCH
- 3/4" SOCKET AND WRENCH
- TORQUE WRENCH

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SCALE	PROE	TITLE EMU JIB ASSEMBLY INSTRUCTION	
DO NOT SCALE DRAWING	DRAWING NUMBER 5903390	REVISION B	

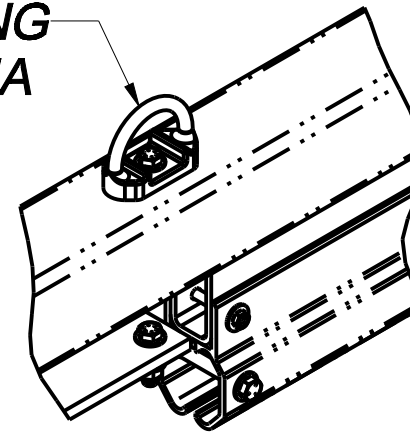
# FIXED HEIGHT JIB ASSEMBLY

FOR MODEL #'S  
8530571

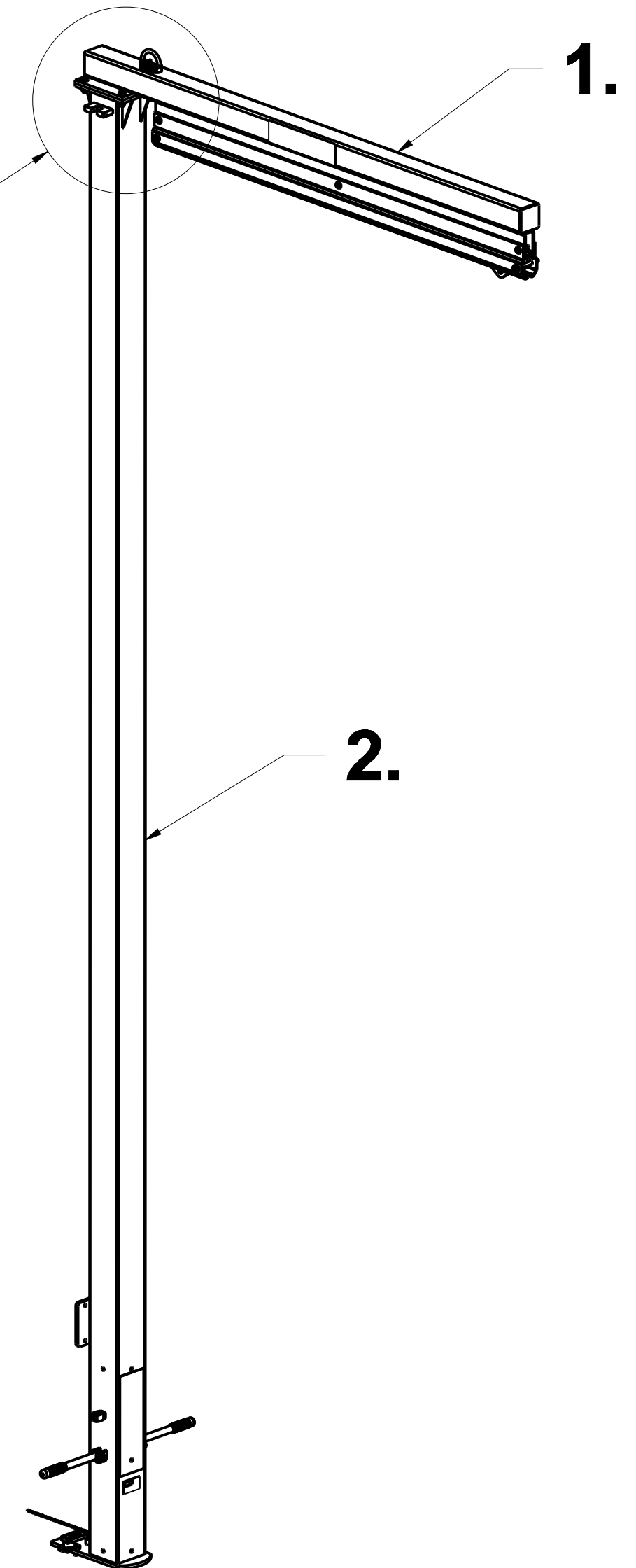


STEP 1 - UNCRATE AND IDENTIFY ALL OF THE COMPONENTS IN THE COMPONENTS LIST.

NOTE: ITEM 1 HAS A LIFTING RING FOR POSITIONING VIA CRANE OR FORKLIFT

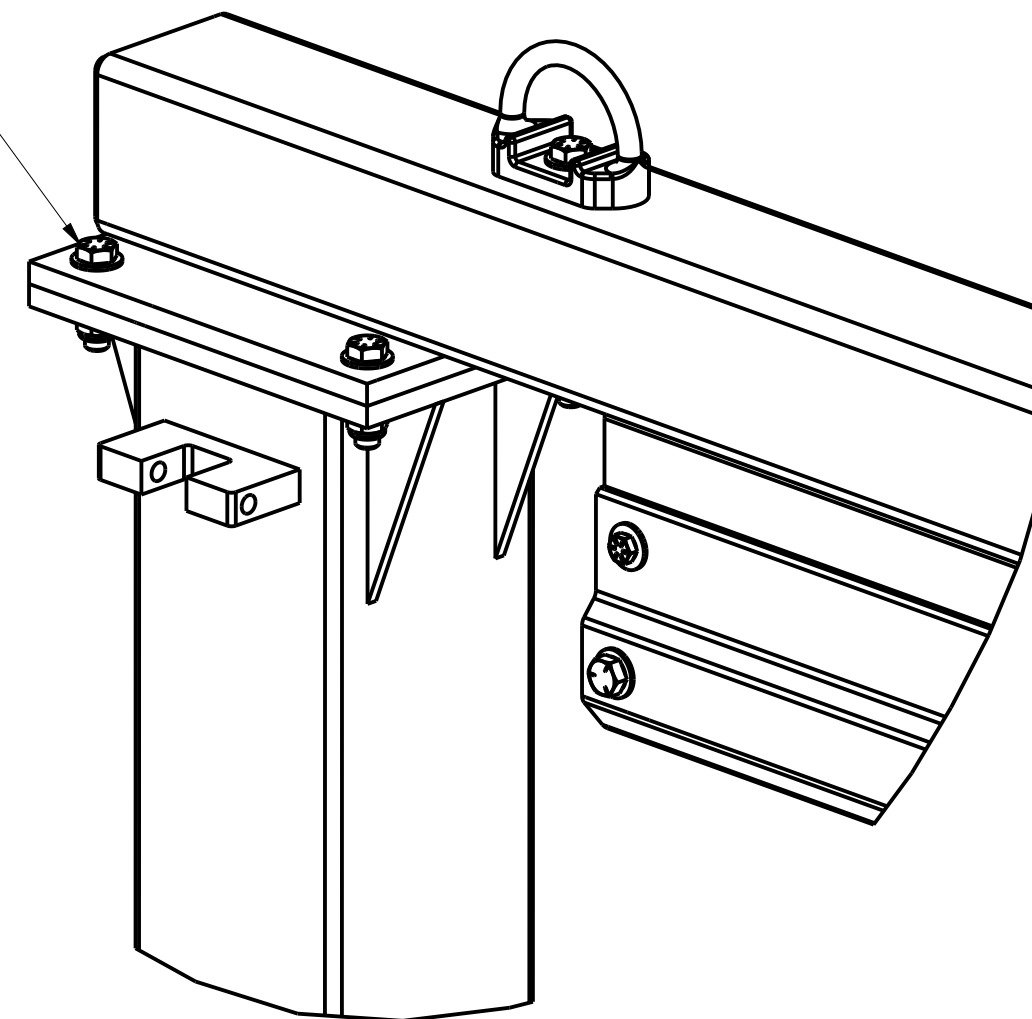


SEE DETAIL A



STEP 2 - ATTACH ITEM 1 TO ITEM 2. TORQUE ALL HARDWARE TO 60 FT\*LBS [81 N\*m].

4X 1/2" HARDWARE



DETAIL A  
SCALE 0.250

## COMPONENTS LIST

ITEM	QTY	PART NO.	DESCRIPTION
2	1	8545774	UPRIGHT,ASSEMBLY,FIXED HEIGHT EMU
1	1	8545771	OFFSET ARM,ASSEMBLY,FIXED HEIGHT EMU

## TOOLS REQUIRED

3/4 SOCKET

3/4 WRENCH

TORQUE WRENCH

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DRAWING NUMBER

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REVISION

B