

## Overview

Worn or damaged rubber flooring may be restored and maintained using a system of 3M™ Floor Pads on a rotary machine or auto scrubber. This process is intended for uncoated/bare rubber floors.

## Required Products

1. Cleaning chemical options:
  - a. **Light cleaning** - 3M™ Neutral Cleaner 3H, 3A, or bulk
  - b. **Moderate cleaning** - 3M™ Clean & Shine Daily Floor Enhancer 35H, 35A, doser, or bulk
  - c. **Heavy cleaning** - 3M™ 3-in-1 Floor Cleaner Concentrate 24H, 24A
2. Scotch-Brite™ Sienna Diamond Floor Pad Plus
3. Scotch-Brite™ Purple Diamond Floor Pad Plus
4. Scotch-Brite™ Clean & Shine Floor Pad

## Restoration Process

1. Remove debris from the area to be restored.
2. Wet scrub for six passes using a Scotch-Brite™ Sienna Diamond Floor Pad Plus pad and water or a properly diluted chemical listed above.

### NOTE

Overlap passes when moving from one area to the next for even scrubbing.

Keep the area wet while working and promptly remove the liquid and rinse the entire area before proceeding to the next step.

3. Wet scrub for six passes using a Scotch-Brite™ Purple Diamond Floor Pad Plus and water only.

### NOTE

Keep the area wet while working and promptly remove the liquid and rinse the entire area before moving on the next step.

4. Wet scrub for six passes using a Scotch-Brite™ Clean & Shine Floor Pad and water only to restore gloss. Doing additional passes during this step may result in a better looking floor.

### NOTE

Rinse well and allow the floor to dry completely before starting the optional burnish step.

## Burnishing Process (Optional)

This process can be done for facilities that require a higher final shine after the restoration procedure is already complete.

### NOTE

Burnishing rubber may cause an odor. Test this process in a small area to ensure facility acceptance.

### NOTE

3M recommends only using this process with a 1500 RPM corded electric burnisher. Higher RPM burnishers may be too aggressive and 3M does NOT recommend their use in this process.

1. Dust mop and ensure the floor has been thoroughly cleaned before burnishing.
2. Burnish for at least two passes using a 3M™ White Super Polish Floor Pad 4100 on a 1500 RPM corded electric burnisher.

## Maintenance

The floor may be maintained by daily auto scrubbing with the Scotch-Brite™ Clean & Shine Floor Pad or the 3M™ Red Buffer Pad 5100 and diluted 3M™ Clean & Shine Daily Floor Enhancer #35, 3M™ Neutral Cleaner #3, or water. Do NOT use a stripping solution for deep cleaning as this will damage rubber flooring.



## Health and Safety

### Tools and Equipment Usage

When using any equipment, always follow the manufacturer's instructions for safe operation.

### Chemicals

When handling any chemical products, read the manufacturers' container labels and the Safety Data Sheets (SDS) for important health, safety, and environmental information.

[Follow this link to obtain SDS sheets for 3M products.](#)

[Follow this link to obtain information about substances of very high concern \(SVHC\) for EU products.](#)

## Warranty Information

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