



# Technical Data Sheet

Effective: 20/05/2025 Supersedes: 25/07/2019

## Automotive Aftermarket Division

### 3M™ 36109/36110/36111 Perfect-It™ Gelcoat Light Cutting Compound + Wax

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#### 1) Part Numbers

36109 : 473ml

36110 : 946ml

36111 : 3.6l

#### 2) Description and end uses

3M™ Perfect-It™ Gelcoat Light Cutting Compound + Wax is designed to remove P800 and finer sand scratches with a 3M™ compounding pad. It is designed to work over a broad range of climates. Its non-gritty formula works on all types of gelcoat surfaces, leaving an extremely fine finish with easy clean up. To reduce compounding time refine sanding marks with 3M™ Trizact™ 1500 before compounding.

#### 3) Physical Properties

|                                       |                                     |
|---------------------------------------|-------------------------------------|
| Container                             | Various (See Above)                 |
| Colour                                | White                               |
| Flash Point - °C                      | No Flash @ 20°C, 38°C, 60°C or 93°C |
| Viscosity (CPS) Brookfield Viscometer | 30,000 – 40,000 cps @ 25°C          |
| Solids Content (Appx.)                | Trade Secret                        |
| Solvent                               | 14.5% VOC                           |



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## 4) Directions for Use

### Directions for Use by Machine:

1. Apply material to a 2' x 2' area.
2. Use the buffing pad on the buffer to spread material to reduce slinging.
3. Buff area using a 3M Wool Compounding pad with buffer set between 1200 and 2000 rpm.
4. Buff area using light to medium pressure. As material begins to dry reduce pressure.

### Directions for Use by Hand:

1. Apply material to a 1'x 1' area using a clean microfiber detailing cloth.
2. Rub gelcoat surface in a circular motion. Work the area until the material is gone. Do not allow product to haze.
3. Heavily oxidized surfaces may require multiple applications or application by machine.

## 5) Storage

Keep from freezing.

## 6) Safety

Refer to product label and safety data sheet for health and safety information before using the product.

**3M™ 36109/36110/36111 Perfect-It™ Gelcoat Light Cutting Compound + Wax is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.**

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent



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misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information

## For Additional Health and Safety Information

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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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