



Automotive Aftermarket Division

3M™ 08509 Windscreen Sealer

1) Part Numbers

08509 : 310ml Cartridge

3M™ 08011 manual gun “skeleton”

3M™ 08012 air powered gun

3M™ 08013 manual gun “heavy duty”

2) Description and end uses

3M™ 08509 is used for sealing between windscreen rubber gaskets and glass and car bodies.

3) Physical Properties

Base	Oil
Solvent	Petroleum Distillate
Colour	Black
Consistency	Buttery
Packaging	310 ml cartridge
Solids content	Approx. 92%
Density	1.55 ± 0.04
Temperature resistance	- 10°C to + 80°C

- Remains soft and flexible
- Water resistant
- Easy to extrude
- Minimum shrinkage
- Good adhesion to metal, rubber and glass
- Can be applied in wet conditions



Technical Data Sheet

Effective: 19/08/2020 Supersedes: 18/01/1999

4) Directions for Use

- Clean with 3M™ General Purpose Adhesive Cleaner if necessary 08984.
- Extrude sufficient sealer into recess of rubber moulding, which is to accept glass and mount moulding onto glass.
- Mount screen into frame dry. Then using tip of cartridge, pry rubber from metal and flow in sealant, especially in corners where rubber is stretched.

5) Storage

Storage conditions	Cool dry place. Best results are obtained when material is stored and applied at room temperature, 15 to 30°C. Storage temperature must not exceed 50°C.
Shelf life	24 months from date of manufacture under normal storage conditions.

6) Safety

Please refer to the Material Safety Data Sheet or contact your local 3M™ Toxicology Department.

3M™ 08509 Windscreen Sealer is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



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For Additional Health and Safety Information

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