



Automotive Aftermarket Division

3M™ 51079 General Purpose filler

1) Part Numbers

3M™ 51079 General Purpose Filler

2) Description and end uses

Two component polyester paste for use in filling holes and dents in most substrates including steel and GRP.

3M™ 51079 has been formulated for the professional user it combines good filling and spreading properties with ease of sanding.

3) Physical Properties

Colour	Resin is an off-white paste
VOC content	Hardener is a brown paste 100g/litre in ready to use form

4) Directions for Use

Mix 3M™ 51079 general purpose filler in the ratio 98% filler and 2% hardener. Mix thoroughly until a uniform colour and consistency is achieved with zero streaking. The exact mixing ratio is not critical but it can affect the cure time. Take care not to use too much hardener as this can cause excessive heat generation during cure (exotherm) which can result in bleed through and bleaching when over-painting.

3M™ 51079 general purpose filler can be used on the following surfaces: -

- Bare metal (e.g. Steel, Aluminium and Zinc coated substrates) degrease and abrade with P80 paper.
- Original paint surfaces (with the exception of thermoplastic acrylics) degrease and abrade with P180 grit paper.
- GRP - degrease and abrade with P80 grit paper.

3M™ 51079 is sand-able after 20 minutes at 20°C.



Technical Data Sheet

Effective: 18/08/2020 Supersedes: 29/05/2019

Features	Advantages	Benefits
Sandable after 20 minutes at 20°C	Curing does not require specialist equipment	Speed of filling job
Mixing board, filler knife, plastic or rubber spatula.	All of these items are readily available in a car body repair shop	Does not need specialist mixing equipment
This polyester filler can be over-painted with most paint systems including 2K coatings. Ideally a full system is recommended including primer.	Compatible with existing paint technologies	Suitable for use in all car body repair shops

5) Storage

In the unmixed state resin and hardener have an indeterminate shelf life.

Once mixed, shelf life is 5-6 minutes at 20°C with 2% hardener.

6) Safety

Read full instructions and material safety data sheet before use.

IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your stockist. The supplier disclaims any liability where the user does not wear the recommended personal protective equipment.

The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre.

The VOC content of this product in ready to use form is 100g/litre

Do not breathe fumes and do not allow skin contact.

3M™ 51079 General Purpose Filler is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.



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7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information

For Additional Health and Safety Information

3M United Kingdom plc Automotive Aftermarket 3M Centre, Cain Road, Bracknell, RG12 8HT Tel: +44 (0)161 237 6391 aadukenquiries@mmm.com www.3Mbodyshop.co.uk	3M Ireland Limited Automotive Aftermarket The Iveagh Building Carrickmines Park Carrickmines , Dublin 18 Tel: +353 12160301 aadukenquiries@mmm.com www.3Mbodyshop.co.uk	3M Denmark a/s Automotive Aftermarket Hannemanns Allé 53 2300 København S Tel: +45 43480100 aadukenquiries@mmm.com www.3MAuto.dk
3M Finland, Suomen 3M Oy Automotive Aftermarket Keilaranta 6 02150 Espoo Tel: 09 5252 1 aadukenquiries@mmm.com www.3M.fi/autotuotteet	3M Svenska AB Automotive Aftermarket Herrjärva torg 4 170 67 Solna Tel: 08-922100 aadukenquiries@mmm.com www.3M.se/bileftermarkad	3M Norge AS Automotive Aftermarket Kanalveien 2 2004 Lillestrøm Tel: 06384 aadukenquiries@mmm.com www.3m.no/auto
3M Latvija K.Ulmana 5 Riga, LV-1004 Tel: +371 67066120 aadukenquiries@mmm.com www.3m.lv	3M Eesti OU Pärnu mnt. 158 11317 Tallinn Tel: +372 6 115 902 aadukenquiries@mmm.com www.3m.ee	3M Lietuva A.Goštauto str. 40 A LT-01112 Vilnius Tel: +370 5 2160780 aadukenquiries@mmm.com www.3m.lt

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