Make your design a reality.

3M™ Tapes for Hard-to-Bond Surfaces
with 3M™ High-Strength Acrylic Adhesive 300LSE

Plastic to metal. Rubber to plastic. Even foam to chrome. Open your mind to new materials and new design possibilities.

Expect performance. Spec 3M.
Thin can stick to hard-to-bond surfaces.

Tapes engineered with 3M™ High-Strength Acrylic Adhesive 300LSE have superpowers. They hold securely and perform reliably — giving you more freedom to imagine. To design. To build.

- High initial bond strength to low surface energy substrates
- High shear strength to low surface energy substrates
- Good anti-lifting properties on flat and curved surfaces
- Double coated tape is easy to die-cut, handle and apply
- No need for primer

Curved plastic? No problem.
Bond curved plastic pieces to foam or plastic with 3M™ Double Coated Tape 93015LE.

Eliminate the need for mechanical fasteners in your product design.

Hard-to-bond materials:
- ABS Plastic
- Aluminum with Nylon Coating
- Coated Paper
- EPDM Rubber
- Foam
- Graphite
- Metal Mesh
- Painted Surfaces
- PET Film
- Polycarbonate with Coating
- Polypropylene
- Powder-Coated Surfaces
- Printed Metal
- Rubber Polyurethane
- SIS Rubber
- Wood
Make unstickable materials stickable in many markets.

**Bond plastic to metal.**
Gear up durability with 3M™ Double Coated Tape 93010LE.

**Bond metal speaker mesh to plastic.**
Smartphones look and sound amazing with 3M™ Double Coated Tape 93005LE.

**Bond metal to plastic.**
Add high-tech style with 3M™ Double Coated Tape 9495LE.

**Bond plastic to powder-coated metal.**
Make sure the case is closed with 3M™ Double Coated Tape 93020LE.

**Bond plastic to plastic.**
Doctor plastic overlays with 3M™ Adhesive Transfer Tape 9471LE.

**Bond chrome to plastic.**
Shift your thinking with 3M™ Double Coated Tape 9495LE.

**Bond plastic to plastic.**
Hot designs start with 3M™ Double Coated Tape 93020LE.
### Adhesives engineered for your application.

3M™ High Performance Acrylic Adhesive 200MP, used in products such as 467MP, has a proven record for reliable bonding to common substrates, including metal and glass (high surface energy substrates).

Now, to adhere to hard-to-bond surfaces, such as various plastics (low surface energy substrates), 3M™ High Strength Acrylic Adhesive 300LSE is your #1 choice.

#### 180° peel strength (N/cm) at room temperature (72-hour dwell @ 70°C)

<table>
<thead>
<tr>
<th>3M™ Double Coated Tape 92015 (0.15mm)</th>
<th>3M™ Double Coated Tape 93005LE (0.15mm)</th>
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<tbody>
<tr>
<td>3M™ High-Strength Acrylic Adhesive 300LSE</td>
<td>3M™ High-Strength Acrylic Adhesive 300LSE</td>
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#### 3M™ Tapes for Hard-to-Bond Surfaces

<table>
<thead>
<tr>
<th>Tape Thickness (mm)</th>
<th>Product</th>
<th>Adhesive Type</th>
<th>Carrier</th>
<th>Liner Type</th>
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</tbody>
</table>

*Recommended key products.

#### Solventless technology

3M™ High-Strength Acrylic Adhesive 300LSE is made with a solventless technology.

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