Holds securely for a clean finish.

3M™ Tapes for Hard-to-Bond Surfaces
with 3M™ High-Strength Acrylic Adhesive 300LSE

Plastic to metal. Rubber to plastic. Even foam to chrome. Open your mind to new materials and new design possibilities.

Expect performance. Spec 3M.
Thin can stick to hard-to-bond surfaces.

Tapes engineered with 3M™ High-Strength Acrylic Adhesive 300LSE have superpowers. They hold securely and perform reliably — giving you more freedom to imagine. To design. To build.

- High initial bond strength to low surface energy substrates
- High shear strength to low surface energy substrates
- Good anti-lifting properties on flat and curved surfaces
- Double coated tape is easy to die-cut, handle and apply
- No need for primer

Curved plastic? No problem.
Bond curved plastic pieces to foam or plastic with 3M™ Double Coated Tape 93015LE.

Eliminate the need for mechanical fasteners in your product design.

Hard-to-bond materials:

- ABS Plastic
- Aluminum with Nylon Coating
- Coated Paper
- EPDM Rubber
- Foam
- Graphite
- Metal Mesh
- Painted Surfaces
- PET Film
- Polycarbonate with Coating
- Polypropylene
- Powder-Coated Surfaces
- Printed Metal
- Rubber Polyurethane
- SIS Rubber
- Wood
Make unstickable materials stickable in many markets.

**Bond plastic to metal.**
Gear up durability with 3M™ Double Coated Tape 93010LE.

**Bond chrome to plastic.**
Shift your thinking with 3M™ Double Coated Tape 9495LE.

**Bond metal speaker mesh to plastic.**
Smartphones look and sound amazing with 3M™ Double Coated Tape 93005LE.

**Bond metal to plastic.**
Add high-tech style with 3M™ Double Coated Tape 9495LE.

**Bond plastic to metal.**
Hot designs start with 3M™ Double Coated Tape 93020LE.

**Bond plastic to powder-coated metal.**
Make sure the case is closed with 3M™ Double Coated Tape 93020LE.

**Bond plastic to plastic.**
Doctor plastic overlays with 3M™ Adhesive Transfer Tape 9471LE.
Adhesives engineered for your application.

3M™ High Performance Acrylic Adhesive 200MP, used in products such as 467MP, has a proven record for reliable bonding to common substrates, including metal and glass (high surface energy substrates).

Now, to adhere to hard-to-bond surfaces, such as various plastics (low surface energy substrates), 3M™ High Strength Acrylic Adhesive 300LSE is your #1 choice.

Solventless technology

3M™ High-Strength Acrylic Adhesive 300LSE is made with a solventless technology.

### 180° peel strength (N/cm) at room temperature (72-hour dwell @ 70°C)

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
<th>Product</th>
<th>Adhesive Type</th>
<th>Carrier</th>
<th>Liner Type</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.05</td>
<td>3M™ Double Coated Tape 93005LE*</td>
<td>3M™ High-Strength Acrylic Adhesive 300LSE</td>
<td>PET PCK #58, PCK #83</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.05</td>
<td>3M™ Double Coated Tape 93005LEB</td>
<td>-</td>
<td>PCK #58, PCK #83</td>
<td>Black</td>
<td></td>
</tr>
<tr>
<td>0.06</td>
<td>3M™ Adhesive Transfer Tape 9471LE*</td>
<td>-</td>
<td>PCK #83</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.06</td>
<td>3M™ Adhesive Transfer Tape 9671LE</td>
<td>-</td>
<td>PCK #58</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.10</td>
<td>3M™ Double Coated Tape 93010LE</td>
<td>3M™ High-Strength Acrylic Adhesive 300LSE</td>
<td>PET</td>
<td>PCK #58</td>
<td></td>
</tr>
<tr>
<td>0.13</td>
<td>3M™ Adhesive Transfer Tape 9472LE*</td>
<td>-</td>
<td>PCK #58</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.13</td>
<td>3M™ Adhesive Transfer Tape 9672LE</td>
<td>-</td>
<td>PCK #83</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.15</td>
<td>3M™ Double Coated Tape 93015LE*</td>
<td>-</td>
<td>PCK #83</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.17</td>
<td>3M™ Double Coated Tape 9495LE</td>
<td>-</td>
<td>PCK #58</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>0.20</td>
<td>3M™ Double Coated Tape 93020LE</td>
<td>-</td>
<td>PCK #58</td>
<td>Clear</td>
<td></td>
</tr>
</tbody>
</table>

*Recommended key products.

Product Use: All statements, technical information and data contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M’s control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user’s knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user’s method of application.

Warranty, Limited Remedy, and Disclaimer: Many factors beyond 3M’s control and uniquely within user’s knowledge and control can affect the use and performance of a 3M product in a particular application. User is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user’s method of application. Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M’s option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.