

3M Body Repair Solutions Guide

Trusted Collision Repair Products

3M has the products and equipment to make your body repair jobs look great in less time.

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Reputable Brands. Total Solutions.

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to help solve the latest auto body repair demands. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.



“3M™ RepairStack™ has provided me [the ability] to track materials much more efficiently. Ordering has improved, and we now stay on top of back ordered items.”

— Body Shop Owner

Automate your day-to-day body shop processes.

Help advance your collision repair business with 3M™ RepairStack™ Performance Solutions. This integrated and automated hardware and software system is designed to help optimize your day-to-day operations, from material management and invoicing to analyzing your overall business performance.

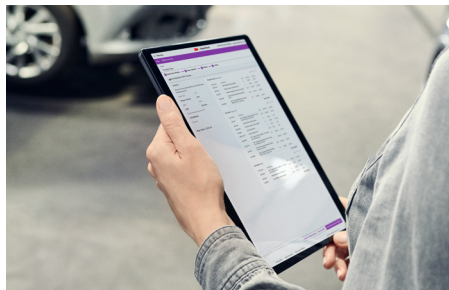
3M™ RepairStack™ Performance Solutions

Engineered with body shop profitability in mind.



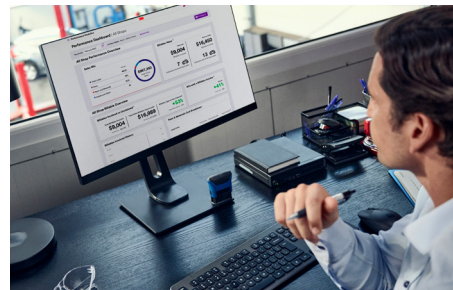
Universal Inventory Management

Accurately track and organize all your 3M and non-3M materials, automate re-ordering from your preferred distributors, and help improve efficiency by eliminating manual inventory management.



Integrated Invoicing

Our two-way integrated software helps capture precise inventory usage by repair order, technician, and vehicle, and streamline blueprinting and billing for material costs you never knew were recoverable.



Real-time Performance Analysis

Keep close record of your business performance to be on track for success. Our advanced Performance Analysis Tool monitors all-important KPIs and offers real-time opportunities for operational improvement.



Precise material usage report



2-way integration with body shop management system



End-to-end installation



On-demand training and tutorials



Automatic re-orders



Optimized inventory management



Actionable and real-time business insights



Maximized product margins

Keep track to be on track.
Learn more at repairstack.com



3M™ Skills Development Center

3M is committed to helping the industry meet its growing challenges. We provide training that helps shops, managers, front office professionals, and technicians deliver quality repairs while maximizing efficiency, productivity, and the bottom line.

Our state-of-the-art training facility allows our industry experts to deliver more hands-on training to more people. We are dedicated to teaching body shop staff the most updated processes from real-world experts, OEMs, and accredited partners.

Attract, develop, and help retain a new generation of technicians.

Earn credits toward knowledge areas and training requirements for the I-CAR Gold Class® Shop and Platinum® Individual designation programs.



3M Body Repair Training

Journeyman/Apprentice Body Technician training focusing on foundational body repair processes which underpin OEM repair procedures.

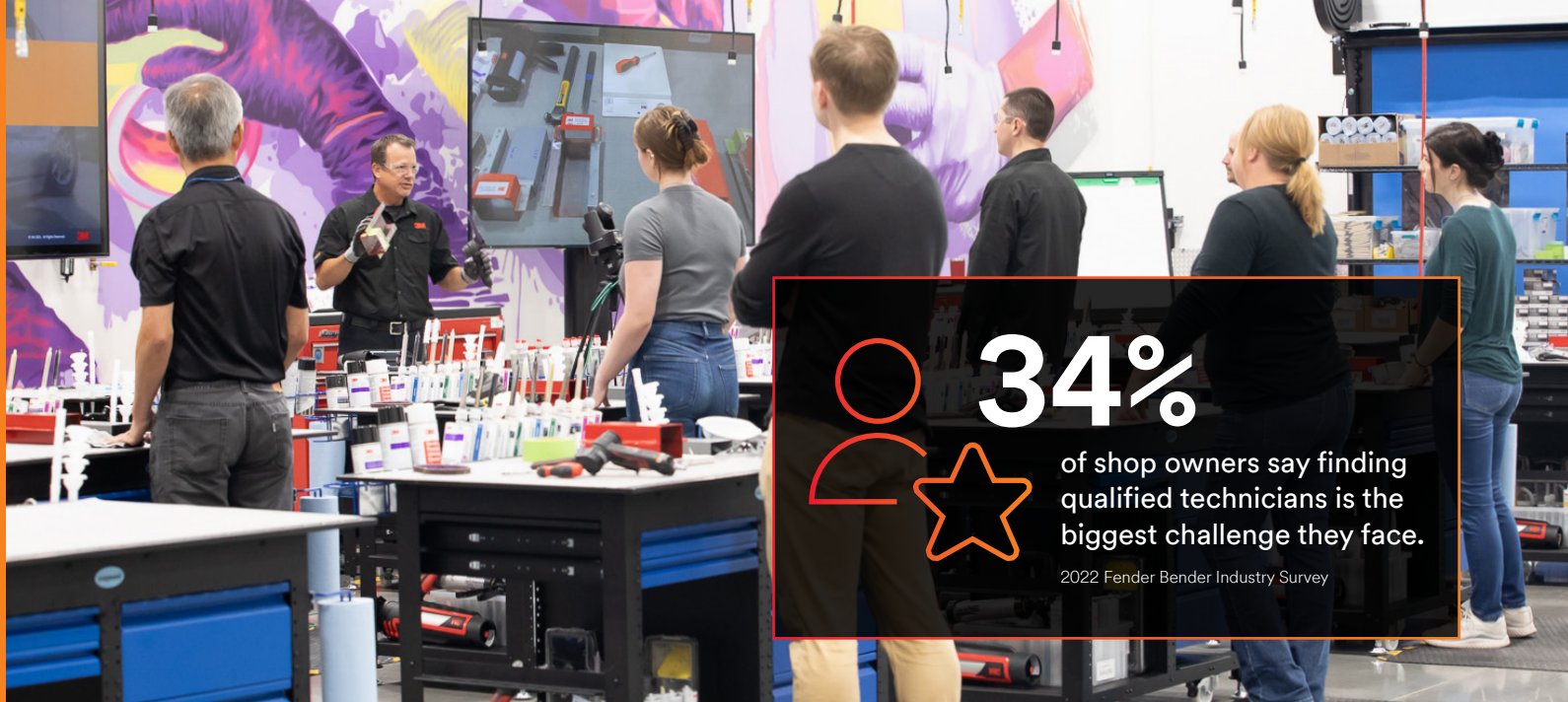


3M Front Office Collision Repair Training

Front office personnel training focusing on the foundational processes in the body repair and paint shop areas, which will promote accurate estimate writing and insurance communication, resulting in higher quality repairs.

Develop the skill to stay ahead.

We can deliver hands-on customized training that meets your team's needs.



3M Paint Prep & Refinish Training

Experienced apprentice/entry-level technician training focusing on foundational paint preparation and refinish processes.



3M Collision Repair Instructor Training

Instructor training focusing on foundational body repair processes which underpin OEM repair procedures supported by classroom theory and discussion in the “WHY” behind modern repair methods and technique.

For more information, to explore training opportunities, or to register please visit 3MCollision.com/Learn



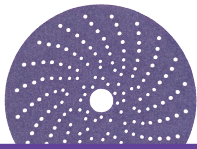

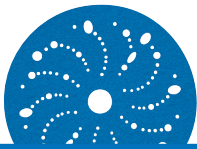
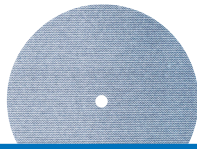

Choose the right abrasive for your repair application.

We feature world-class brands such as 3M™ Cubitron™ II, Trizact™ and Scotch-Brite™ in a full abrasive range to quickly match our solutions with your repair jobs. It's all part of a complete and always expanding selection of 3M abrasive discs, abrasive sheets, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.

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Get underway with the right abrasive.

3M™ Cubitron™ II	3M™ Cubitron™ II Net	Blue	Blue Net	Gold
				
Cut Rate ● ● ● ● ● ● ● ●	Cut Rate ● ● ● ● ● ● ● ●	Cut Rate ● ● ● ● ● ● ● ●	Cut Rate ● ● ● ● ● ● ● ●	Cut Rate ● ● ● ● ● ● ● ●
Disc Life ● ● ● ● ● ● ● ●	Disc Life ● ● ● ● ● ● ● ●	Disc Life ● ● ● ● ● ● ● ●	Disc Life ● ● ● ● ● ● ● ●	Disc Life ● ● ● ● ● ● ● ●
Dust Extraction ● ● ● ● ● ● ● ●	Dust Extraction ● ● ● ● ● ● ● ●	Dust Extraction ● ● ● ● ● ● ● ●	Dust Extraction ● ● ● ● ● ● ● ●	Dust Extraction ● ● ● ● ● ● ● ●
Grades 40, 80, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800, 1000	Grades 80, 120, 150, 180, 220, 240, 320	Grades 40, 80, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800	Grades 80, 120, 150, 180, 220, 240	Grades 80, 100, 120, 150, 180, 220, 240, 320, 360, 400, 500, 600, 800
Sizes 3", 5", 6", 8"	Sizes 3", 5", 6", 8"	Sizes 3", 5", 6"	Sizes 3", 5", 6", 8"	Sizes 3", 5", 6"
Technology 3M Precision-Shaped Grain	Technology 3M Precision-Shaped Grain	Technology Engineered Ceramic Mineral Blend	Technology Engineered Ceramic Mineral Blend	Technology Aluminum Oxide Mineral
Material Paper (Multi-hole)	Material Net	Material Paper (Multi-hole and No Hole)	Material Net	Material Paper (Multi-hole and No Hole)
Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™ and Stikit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™ and Stikit™

3M CUBITRON™ II Abrasive Discs

5 Reasons to switch to 3M™ Cubitron™ II Abrasives:

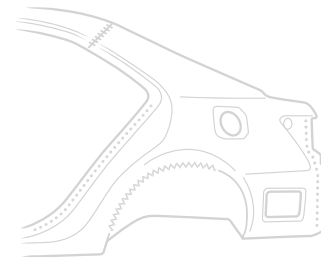
- 1**
Cuts 30% faster with less effort.
- 2**
Lasts twice as long as conventional abrasives.
- 3**
Runs cooler — lower chance of warping / degrading the metal.
- 4**
Delivers a finer, more uniform finish.
- 5**
Improves productivity to help save time and money.

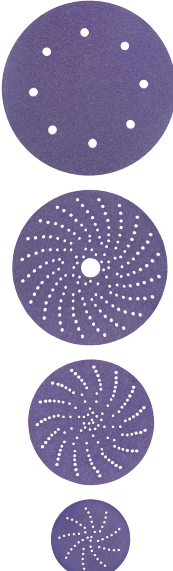
3M technologies applied to 3M™ Cubitron™ II abrasives

Ce Ceramics	3M has decades of experience creating minerals that match hardness and toughness of the mineral to the application.	
Mr Micro-replication	Microreplication allows the same mineral structure to be repeated for all 3M Precision-Shaped Grains.	
Pp Precision Processing	Precision processing deposits uniform mineral structures on the right locations, regardless of the product substrate.	



Surface Preparation

Paint Stripping | Body Filler Sanding




Sanding Abrasives			Part #	Grade	UPC	Size	Qty/Case	Description
Premium								
<div><div>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs</div></div>	31375	40+	00051131313750	8"	25 Discs/Box 4 Boxes/Case			
	31376	80+	00051131313767					
	31370	40+	00051131313705	6"	50 Discs/Box 4 Boxes/Case			
	31371	80+	00051131313712					
	31372	120+	00051131313729					
	31373	150+	00051131313736					
	31374	180+	00051131313743					
	31481	220+	00051131314818					
	31482	240+	00051131314825					
	31483	320+	00051131314832					
	31484	400+	00051131314849					
	31485	500+	00068060061072					
	31486	600+	00068060061065					
	31487	800+	00068060061058					
	31491	1000+	00068060060969					
	31366	80+	00051131313668	5"				
	31367	120+	00051131313675					
	31368	150+	00051131313682					
	31369	180+	00051131313699					
	31471	220+	00051131314719					
	31472	240+	00051131314726					
	31473	320+	00051131314733					
	31474	400+	00051131314740					
	31475	500+	00068060060990					
	31476	600+	00068060060983					
	31477	800+	00068060060976					
	31478	1000+	00068060060945					
	31361	80+	00051131313613	3"				
	31362	120+	00051131313620					
	31363	150+	00051131313637					
	31364	180+	00051131313644					
	31461	220+	00051131314610					
	31462	240+	00051131314627					
	31463	320+	00051131314634					
	31464	400+	00051131314641					
	31465	500+	00068060061041					
	31466	600+	00068060061034					
	31467	800+	00068060061010					
	31468	1000+	00068060060952					


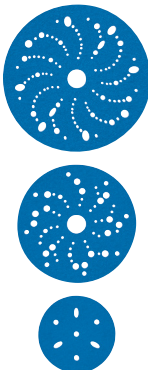
See page 36 for Tools and Accessories.

Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Premium							
 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Rolls</p>	34440	40+	00051131344402	2.75" x 8.75 yd.	2.75" x 13 yd.	5 Rolls/Case	These sheet roll abrasives feature a unique “kiss cut” technology that allows easy sizing to common sanding block and inline sander lengths. Chevron hole pattern aids dust capture for clean sanding. Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.
	34442	80+	00051131344426				
	34444	120+	00051131344440				
	34445	150+	00051131344457				
	34446	180+	00051131344464				
	34447	220+	00051131344471				
	34448	240+	00051131344488				
	34449	320+	00051131344495				
	34450	400+	00051131344501				
	34451	500+	068060061157				
	34452	600+	068060061140				
	34453	800+	068060061133				
	34454	1000+	068060061126				
	34471	500+	068060061119	4.5" x 13 yd.			
	34472	600+	068060061102				
	34473	800+	068060061096				
	34474	1000+	068060061089				
 <p>3M™ Cubitron™ II Hookit™ File Sheets</p>	34490	40+	00051131344907	2.75" x 16.5"	25 Sheets/Box 4 Boxes/Case	Like all 3M™ Cubitron™ II Abrasives, the file sheets cut faster and last longer, helping users spend less time changing abrasives and less time sanding.	
	34492	80+	00051131344921				
	34494	120+	00051131344945				
	34495	150+	00051131344952				
	34496	180+	00051131344969				
	34497	220+	00051131344907				

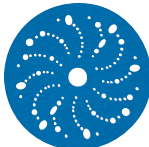


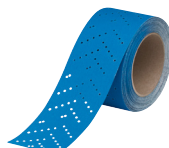
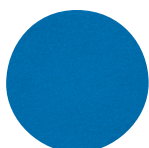
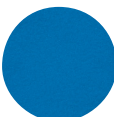
See page 36 for Tools and Accessories.

Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Premium							
	31641	80+	00051131316416	8"	25 Discs/Case 6 Cartons/Case	<p><u>For Dry Sanding:</u> Premium net discs allow for virtually dust-free sanding. Delivers 2X the cut rate and 2X the life of other leading net abrasive families. All the while, letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment. The 3M™ Hookit™ attachment makes installing a new disc quick and saving a partially-used disc easy.</p>	
	31642	120+	00051131316423				
	31643	150+	00051131316430				
	31644	180+	00051131316447				
	31645	220+	00051131316454				
	31646	240+	00051131316461				
	31647	320+	00051131316478				
	31650	80+	00051131316508	6"	6 Rolls/Case		
	31651	120+	00051131316515				
	31652	150+	00051131316522				
	31653	180+	00051131316539				
	31654	220+	00051131316546				
	31655	240+	00051131316553				
	31656	320+	00051131316560	5"			
	31665	80+	00051131316652				
	31666	120+	00051131316669				
	31667	150+	00051131316676				
	31668	180+	00051131316683				
	31669	220+	00051131316690				
	31670	240+	00051131316706	3"			
	31671	320+	00051131316713				
	31679	80+	00051131316799				
	31680	120+	00051131316805				
	31681	150+	00051131316812				
	31682	180+	00051131316829				
	31683	220+	00051131316836				
	31684	240+	00051131316843				
	31685	320+	00051131316850				



See page 36 for Tools and Accessories.

Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Premium							
 <div>3M™ Cubitron™ II Hookit™ Net Sheet Rolls</div>	34561	80+	00051131345614	70mm x 10M	6 Rolls/Case	For Dry Sanding: Premium net discs allow for virtually dust-free sanding. Delivers 2X the cut rate and 2X the life of other leading net abrasive families. All the while, letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment. The 3M™ Hookit™ attachment makes installing a new disc quick and saving a partially-used disc easy.	
	34562	120+	00051131345621				
	34563	150+	00051131345638				
	34564	180+	00051131345645				
	34565	220+	00051131345669				
	34566	240+	00051131345669				
	34567	320+	00051131345676	80mm x 10M			
	34550	80+	00051131345508				
	34551	120+	00051131345515				
	34552	150+	00051131345522				
	34553	180+	00051131345539				
	34554	220+	00051131345553				
	34555	240+	00051131345553	115mm x 10M			
	34556	320+	00051131345560				
	34572	80+	00051131345720				
	34573	120+	00051131345737				
	34574	150+	00051131345744				
	34575	180+	00051131345751				
34576	220+	00051131345768					
34577	240+	00051131345775					
34578	320+	00051131345782					
Advanced							
 <div>3M™ Hookit™ Blue Abrasive Disc</div> <div>Multi-hole</div>	36170	40	00051131361706	6"	50/Case 4 Cartons/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste.	
	36172	80	00051131361720				
	36174	120	00051131361744				
	36175	150	00051131361751				
	36176	180	00051131361768				
	36177	220	00051131361775				
	36178	240	00051131361782				
	36180	320	00051131361805				
	36181	400	00051131361812	5"			
	36182	500	00051131361829				
	36183	600	00051131361836				
	36184	800	00051131361843				
	36156	40	00051131361560				
	36157	80	00051131361577				
	36159	120	00051131361591				
	36160	150	00051131361607				
	36161	180	00051131361614				
	36162	220	00051131361621				
	36163	240	00051131361638				
	36165	320	00051131361652				
36166	400	00051131361669					
36167	500	00051131361676					
36168	600	00051131361683					
36169	800	00051131361690					

See page 36 for Tools and Accessories.

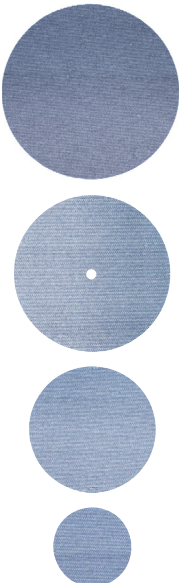
Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Advanced							
  	3M™ Hookit™ Blue Abrasive Disc <div>Multi-hole</div>	36142	80	00051131361423	3"	50/Case 4 Cartons/Case	<p>Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste.</p> <p>Multi-hole pattern reduces loading, extends disc life and aligns with most backup pads.</p>
		36144	120	00051131361447			
		36145	150	00051131361454			
		36146	180	00051131361461			
		36147	220	00051131361478			
		36148	240	00051131361485			
		36150	320	00051131361508			
		36151	400	00051131361515			
		36152	500	00051131361522			
		36153	600	00051131361539			
		36154	800	00051131361546			
	3M™ Hookit™ Blue Abrasive Sheet Roll <div>Multi-hole</div>	36187	80	00051131361874	2.75" x 13 yd.	4 Rolls/Case	<p>Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.</p> <p>Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.</p>
		36189	120	00051131361898			
		36190	150	00051131361904			
		36191	180	00051131361911			
		36192	220	00051131361928			
		36193	240	00051131361935			
		36195	320	00051131361959			
		36196	400	00051131361966			
		36197	500	00051131361973			
		36198	600	00051131361980			
 	3M™ Hookit™ Blue Abrasive Disc <div>No Hole</div>	36241	80	00051131362413	6"	50/Case 4 Cartons/Case	<p>Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.</p> <p>No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.</p>
		36242	120	00051131362420			
		36243	150	00051131362437			
		36244	180	00051131362444			
		36245	220	00051131362451			
		36246	240	00051131362468			
		36247	320	00051131362475			
		36248	400	00051131362482			
		36249	500	00051131362499			
		36250	600	00051131362505			
		36251	800	00051131362512			
		36252	40	00051131362529	5"		
		36253	80	00051131362536			
		36254	120	00051131362543			
		36255	150	00051131362550			
		36256	180	00051131362567			
		36257	220	00051131362574			
		36258	240	00051131362581			
		36259	320	00051131362598			
		36260	400	00051131362604			
		36261	500	00051131362611			
		36262	600	00051131362628			
		36263	800	00051131362635			


See page 36 for Tools and Accessories.

Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Advanced							
 3M™ Stikit™ Blue Abrasive Disc Roll	36200	40	00051131362000	6"	25 Discs/Roll*	100 Discs/Roll 5 Rolls/Case	Engineered for best-in-class cut, life and efficiency across your entire shop. Adhesive-backed 3M™ Stikit™ discs are easy to attach and remove.
	36202	80	00051131362024		50 Discs/Roll*		
	36204	120	00051131362048				
	36205	150	00051131362055				
	36206	180	00051131362062				
	36207	220	00051131362079				
	36208	240	00051131362086				
	36210	320	00051131362109				
	36211	400	00051131362116				
	36212	500	00051131362123				
	36213	600	00051131362130				
	36214	800	00051131362147				
	36264	40	00051131362642	5"	25 Discs/Roll*	100 Discs/Roll 5 Rolls/Case	Discs tear off conveniently one at a time without liners for added cost savings.
	36265	80	00051131362659		50 Discs/Roll*		
	36266	120	00051131362666				
	36267	150	00051131362673				
	36268	180	00051131362680				
	36269	220	00051131362697				
	36270	240	00051131362703				
	36271	320	00051131362710				
	36272	400	00051131362727				
	36273	500	00051131362734				
	36274	600	00051131362741				
	36275	800	00051131362758				
 3M™ Stikit™ Blue Abrasive Sheet Roll	36215	40	00051131362154	2.75" x 10 yd.	5 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep. Adhesive-backed 3M™ Stikit™ sheets are easy to attach and remove. Roll easily tears off at desired sheet length for use with various block sizes.	
	36217	80	00051131362178	2.75" x 20 yd.			
	36219	120	00051131362192	2.75" x 30 yd.			
	36220	150	00051131362208				
	36221	180	00051131362215				
	36222	220	00051131362222				
	36223	240	00051131362239				
	36225	320	00051131362253	2.75" x 45 yd.			
	36226	400	00051131362260				
	36227	500	00051131362277				
	36228	600	00051131362284				

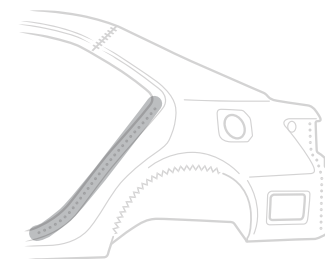
* 5 Rolls/Case



See page 36 for Tools and Accessories.

Sanding Abrasives		Part #	Grade	UPC	Size	Qty/Case	Description
Advanced							
 <div>3M™ Hookit™ Blue Net Abrasive Discs</div>	36411	80	00051131364110	8"	25 Discs/Case 6 Cartons/Case	Built with an engineered ceramic-mineral blend to deliver a faster cut rate and longer life than other leading brands' net abrasives in their class — all while capturing more than 95% of dust. Balanced for maximum abrasive performance for cut, life and dust extraction. 3M™ Hookit™ attachment makes changing discs fast and easy, allowing a technician to save a partially used disc and reinstall it later.	
	36412	120	00051131364127				
	36413	150	00051131364134				
	36414	180	00051131364141				
	36415	220	00051131364158				
	36416	240	00051131364165				
	36420	80	00051131364202	6"	100 Discs/Roll		
	36421	120	00051131364219				
	36422	150	00051131364226				
	36423	180	00051131364233				
	36424	220	00051131364240				
	36425	240	00051131364257	5"			
	36435	80	00051131364356				
	36436	120	00051131364363				
	36437	150	00051131364370				
	36438	180	00051131364387				
	36439	220	00051131364394				
	36440	240	00051131364400	3"			
	36449	80	00051131364493				
	36450	120	00051131364509				
	36451	150	00051131364516				
	36452	180	00051131364523				
	36453	220	00051131364530				
	36454	240	00051131364547				

Dry Coat		Part #	UPC	Type	Qty/Case	Description
 3M™ Dry Guide Coat	05860	00051131058606	Cartridge	10/Case	An important step in any repair to ensure superior results. Helps reduce possible costly rework. No masking, no overspray, no solvents and no dry-time. No loading during sanding and ideal for wet or dry sanding. Total and proper coverage into surface imperfections.	
	05861	00051131058613	Kit	6/Case		

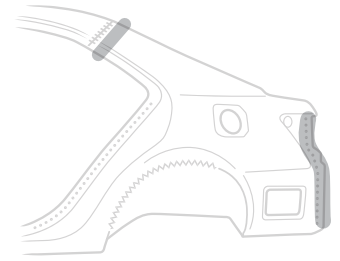
Spot Weld Removal Metal Grinding











File Belts		Part #	Grade	UPC	W x L	Qty/Case	Description
Premium							
 <div>3M™ Cubitron™ II File Belts 786F</div>	33437	36+	00051131334373	3/8" x 13"	10 Belts/Box 5 Boxes/Case	Our most advanced file belts for use with the 3M™ File Belt Sander as an alternative to spot weld drilling, providing improved control and ease of use for spot weld removal and many common body shop metal grinding applications. 3M Precision-Shaped Grain technology provides improved cut, a more consistent finish and two times longer belt life while running cooler than conventional ceramic abrasives.	
	33439	60+	00051131334397				
	33440	80+	00051131334403				
	33443	36+	00051131334434	1/2" x 18"			
	33445	60+	00051131334458				
	33446	80+	00051131334465				
	33449	36+	00051131334496	3/4" x 20-1/2"			
	33451	60+	00051131334519				
	33452	80+	00051131334526				
Advanced							
 <div>Scotch-Brite™ Durable Flex Belt</div>	77257	A CRS ● Brown	00076308772574	3/8" x 13"	40/Case	Aggressive and long-lasting non-woven belt is reinforced with low stretch backing for durability. Produces a fine and consistent finish. Great for general surface prep for welding and adhesive bonding. Cleans welds and hot spots. Feathers edges for plastic repair.	
	77256	A MED ● Red	00076308772567				
	77255	A FIN ● Green	00076308772550				
	64475	A CRS ● Brown	00048011644752	1/2" x 18"	20/Case		
	64458	A MED ● Red	00048011644585				
	64467	A FIN ● Green	00048011644677				

Weld Grinding

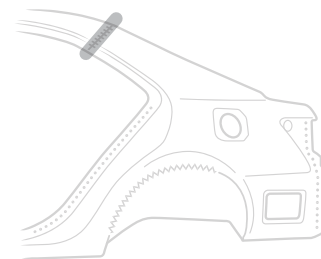
Heavy Duty Metalworking | Cleanup




3M™ Roloc™ Discs		Part #	Grade	UPC	Diameter	Max. RPM	Qty/Case	Type	Description
Premium									
	3M™ Cubitron™ II Roloc™ Fibre Disc	33377	36+	00051131333772	2"	30,000	15 Discs/Box 6 Boxes/Case	 Roloc TR (Plastic Button)	Our most advanced 3M™ Roloc™ disc. Designed for heavy duty metal-working applications such as weld grinding and clean-up. Features rigid fibre backing for increased cut performance.
		33379	60+	00051131333796					
		33380	80+	00051131333802					
		33389	36+	00051131333895	3"	30,000			
		33391	60+	00051131333918					
		33392	80+	00051131333925					
Advanced									
	Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Extra Cut Disc	21543	A XCS ● Green	00638060215432	2" x NH	18,000	60/Case (10/Inner)	 Roloc TR (Plastic Button)	Features aluminum oxide abrasive mineral incorporated into an open nylon web. Designed to remove heavy rust, thick paint and corrosion while also scratching the base material underneath.
		21544		00638060215449	3" x NH	15,000	10/Case		
		21555		00638060215548	4" x 1/2"	12,000			
	Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Disc	21538	S XCS ● Purple	00638060215388	2" x NH	18,000	60/Case (10/Inner)	 Roloc TR (Plastic Button)	Features silicon carbide abrasive mineral incorporated into an open nylon web. It effectively removes rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.
		21540		00638060215401	3" x NH	15,000	10/Case		
		21552		00638060215524	4" x 1/2"	12,000			
	Scotch-Brite™ Roloc™ Surface Conditioning Disc	07480	A CRS ● Brown	00051131074804	2" x NH	25,000	25 Discs/Box 4 Boxes/Case	 Roloc TR (Plastic Button)	These non-woven surface conditioning discs give you a finish that can meet the highest standards of quality control. Open web construction resists loading, providing up to twice the service life with an easy-to-handle blend on aluminum, oily carbon and other soft metal surfaces.
		07481	A MED ● Red	00051131074811					
		07515	A VFN ● Blue	00051131075153					
		07485	A CRS ● Brown	00051131074859	3" x NH	18,000			
		07486	A MED ● Red	00051131074866					
		07513	A VFN ● Blue	00051131075139					

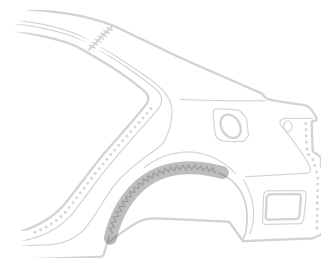
See page 36 for Tools and Accessories.

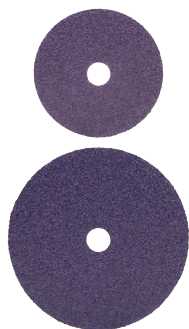
Sectioning Cutting | Stock Removal



3M™ Cubitron™ 3 Wheels		Part #	UPC	Size	Max. RPM	Qty/Case	Description
Premium							
 <p>3M™ Cubitron™ 3 Cut-Off Wheel</p> <div>Do not use without guard</div>	33457	04064035174231	3" x 1/16" x 3/8"	25,465	5 Wheels/Pack 6 Packs/Case	Cut metals faster with less heat and fewer changeout with 3M™ Cubitron™ 3 Cut-Off Wheels for collision repair. 3M has engineered these cut-off wheels to continuously fracture to form sharp points, run cool and optimize mineral breakdown to allow 40% more life and remove up to 40% more material than 3M™ Cubitron™ II Cut-Off Wheels.	
	33458	04064035174262	3" x 1/25" x 3/8"				
	33459	04064035174316	4" x 1/25" x 3/8"	13,300			
	33463	04064035174156	4.5" x 1/25" x 7/8"	19,100			

Hem Flange Removal Weld Removal | Door Skin Removal



3M™ Cubitron™ II Discs		Part #	Grade	UPC	Dia. X Ctr.	Max. RPM	Qty/Case	Description
Premium								
 <p>3M™ Cubitron™ II Abrasive Fibre Discs</p>	33413	36+	00051131334137	5" x 7/8"	12,000	5 Discs/Box 5 Boxes/Case	Performance class abrasive utilizes 3M Precision-Shaped Grain ceramic abrasive technology, which allows for faster cutting of welds and door skin removal. When stripping paint, the improved construction resists loading while generating less heat.	
	33415	60+	00051131334151					
	33416	80+	00051131334168					
	33425	36+	00051131334250	7" x 7/8"	8,600			
	33427	60+	00051131334274					
	33428	80+	00051131334281					

See page 36 for Tools and Accessories.

Adhesives, Sealants and Coatings

3M adhesives, coatings and sealers help ensure that your OEM-quality collision repairs will stay that way long after the vehicles leave your shop. They perform in areas that make all the difference: plastic and glass repair, panel and structural bonding, seam sealing, corrosion protection and more. 3M also supplies the equipment and resources you need to use them quickly and cost-effectively.

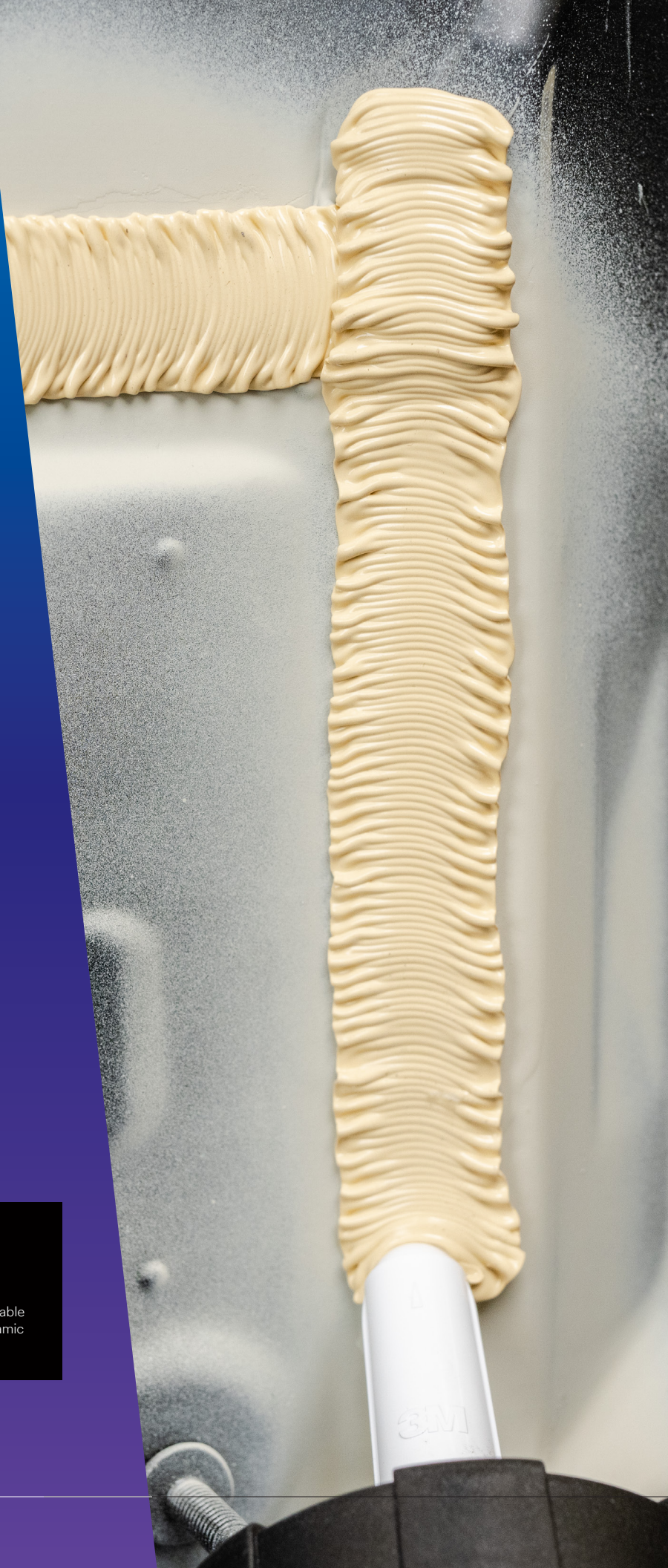
Adhesives	20
Plastic Repair	22
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One-Part Seam Sealers	26
Sound Deadening	27
Coatings	28

3M™ Dynamic Mixing System (DMS)

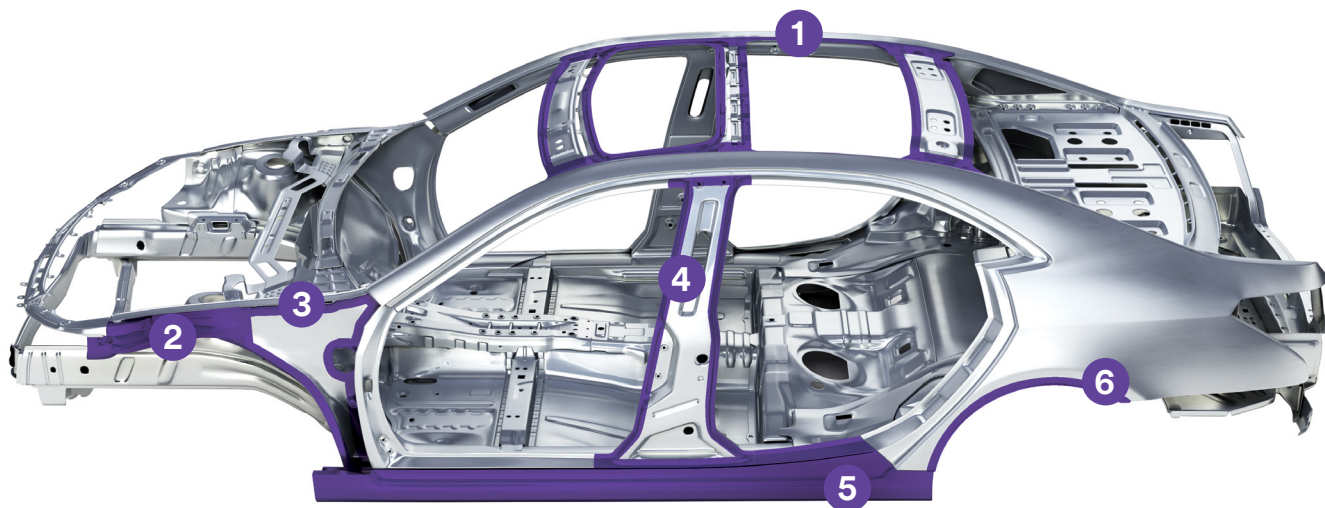
Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential.

DMS

Look for this icon on products available for the 3M™ Dynamic Mixing System!



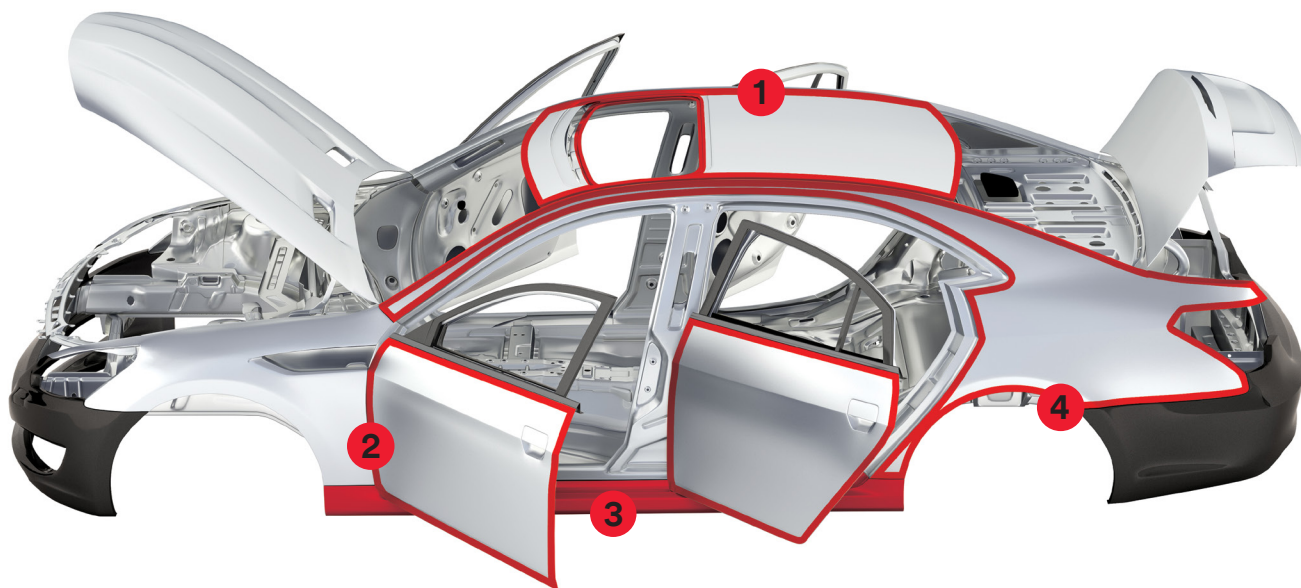
The hidden heroes of collision repair.



Quick Reference: Areas where 3M™ Impact Resistant Structural Adhesive may be used.

- | | | |
|--------------------------|--------------------|------------------------------|
| 1 Roof Skin | 3 Body Side | 5 Rocker Panel |
| 2 Front Upper/Lower Rail | 4 B Pillar/Uniside | 6 Rear Unibody/Wheel Opening |

Please reference OEM Repair Procedures.













Quick Reference: Areas where 3M™ Panel Bonding Adhesive may be used.

- | | | | |
|-------------|-------------|----------------|------------------------------------|
| 1 Roof Skin | 2 Door Skin | 3 Rocker Panel | 4 Quarter Panel/Truck Box/Van Side |
|-------------|-------------|----------------|------------------------------------|

Please reference OEM Repair Procedures.

Adhesives

Adhesives	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 3M™ Panel Bonding Adhesive	38315	50mL	00051131383159	● Black	Epoxy	6/Case	 2 hr Work Time* 70°F  4-6 hr Clamp Time  24 hr Cure Time** <p>Designed to meet specific strength requirements for outer sheet metal panel replacement. Typically used in conjunction with welding, rivets or hem flange joints. Panel bonding adhesives do not offer the same level of impact resistance as impact resistant structural adhesives and should not be used for structural repairs unless recommended by the specific automotive manufacturer.</p>
	08115	200mL	00051135081150				
	08116	200mL	00051135081167				
	58115	450mL DMS	00076308581152			4/Case	
 3M™ Impact Resistant Structural Adhesive	07333	200mL	00051131073333	Dispenses  Silver Cures  Purple	Epoxy	3/Case	 1 hr Work Time  8 hr Clamp Time  24 hr Cure Time <p>Meets specific strength requirements for parts such as frame rails, strut towers, rocker panels, pillars and other members where impact resistance is important. Possesses a much greater ability than traditional bonding adhesives to absorb and manage energy under a variety of forces, especially peel and cleavage stresses in extreme temperature conditions. Use in conjunction with rivets, spot welds or mechanical fasteners.</p>
	57333	450mL DMS	00076308573331			2/Case	

*45 minute work time @ 90°F.

**May be accelerated with heat.







3M™ Impact Resistant Structural Adhesive Color Change Feature

Curing process has begun, as indicated by silver to purple color change (30 min at 175°F)

See page 45 for Applicators and Accessories.









DMS

3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Adhesives	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
<div></div> <div>3M™ Composite and Metal Bonding Adhesive</div> <div>Approved for Direct to Bare Metal</div>	08219	200mL	00076308573331	● Green	Urethane	6/Case	<div><div><div>35 min</div><div>Work Time</div></div><div><div>90 min</div><div>Clamp Time</div></div><div><div>3 hr</div><div>Cure Time</div></div></div> <p>Approved for bonding door skins. Two-part urethane adhesive that is used to bond SMC and FRP (traditional fiberglass) body panels to each other and to metal. Designed to bond composite and metal to each other, along with metal to metal applications.</p>
<div></div> <div>3M™ Quick Fix Adhesive Kit with Accelerator</div>	08224	0.7 oz. Adhesive/ 2 oz. Accelerator	00051135082249	○ Clear	Cyan-acrylate	6/Case	<div><div><div>1 min</div><div>Work Time</div></div><div><div>2 min</div><div>Clamp Time</div></div><div><div>1 hr</div><div>Cure Time</div></div></div> <p>Bonds rubber, plastic and metal almost instantly. Ideal when you need a quick repair with secure holding power. Versatile glue bonds rubber weather-stripping, vinyl, metal, glass, side moldings, emblems, trim pieces and most plastics</p>
<div></div> <div>3M™ Universal Adhesive</div>	<div>08107</div> <div>08217</div> <div>08223</div> <div>08214</div>	<div>50mL</div> <div>200mL</div> <div>200mL</div> <div>200mL</div>	<div>00051135081075</div> <div>00051135082171</div> <div>00051131082236</div> <div>00051135082140</div>	<div>○ Clear</div> <div>● Black</div>	<div>Epoxy</div> <div>Urethane</div>	6/Case	<div><div><div>3 min</div><div>Work Time</div></div><div><div>60 min</div><div>Clamp Time</div></div><div><div>4 hr</div><div>Cure Time</div></div></div> <p>Two-part, urethane adhesive designed to bond metal, glass and plastic substrates to each other and themselves. This high-viscosity adhesive provides exceptional gap filling and works on many substrates. Fast work time for shop efficiency.</p>
<div></div> <div>3M™ Channel Bonding and Sidelite Adhesive</div>	08641	50mL	00051135086414	● Black	Epoxy	6/Case	<div><div><div>5 min</div><div>Work Time</div></div><div><div>60 min</div><div>Clamp Time</div></div><div><div>24 hr</div><div>Cure Time</div></div></div> <p>Securely bonds glass in both stationary and movable applications on automobiles. High-performance, two-component black epoxy adhesive is both flexible and durable when bonding impervious surfaces such as glass to metal or plastic.</p>


See page 45 for Applicators and Accessories.



Plastic Repair


Plastic Repair	Part #	Size	UPC	Color	Qty/Case	Description
 <p>3M™ EZ Sand Multi Purpose Repair Material</p> <p>Approved as Seam Sealer</p>	35887	50mL	00051131042407	● Gray	6/Case	   <p>Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.</p>
	05887	200mL	00051131058873			
	55887	600mL DMS	00076308558871		4/Case	
 <p>3M™ Super Fast Plastic Repair Adhesive</p>	04747	50mL	00051131047471	Ø Clear	6/Case	   <p>Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives. Has excellent wide gap filling capabilities and withstands a wide range of temperatures. Will not run or sag.</p>
	04248	200mL	00051131042483	● Black		
	04247		00051131042476	Ø Clear		
 <p>3M™ Semi-Rigid Plastic Repair</p>	34240	50mL	00051131342408	● Black	6/Case	   <p>Effectively repairs both one-sided and two-sided damage on a variety of automotive plastic components. This adhesive is commonly used for backside reinforcement repair, as well as general bonding. We recommend our high-performance, two-component urethane adhesive for repairing damaged bumpers and re-building tabs.</p>
	04240	200mL	00051131042407			
 <p>3M™ Semi-Rigid Parts Repair – 1</p>	08235	200mL	00051131082359	● Black	6/Case	   <p>Use for small repairs and reinforcements such as patching nicks or gouges. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p>

See page 45 for Applicators and Accessories.

DMS
3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Plastic Repair	Part #	Size	UPC	Color	Qty/Case	Description
 3M™ Semi-Rigid Parts Repair – 3	08237	200mL	00051131082373	● Black	6/Case	<div> <div>3 min Work Time</div> <div>30 sec Sand Time</div> <div>4 hr Cure Time</div> </div> <p>Use for medium-sized repairs and reinforcements. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p>

Filler Reinforcement	Part #	Size	UPC	Qty/Case	Description
 3M™ Plastic Contour Sheet	04903	5" x 12 ft. Roll	00051131049031	6 Rolls/Case	Contour sheet to be used while creating new plastic tabs.
 3M™ Reinforcement Patch	04904	5" x 12 ft. Roll	00051131049048	6 Rolls/Case	Use for reinforcing the backside of plastic repairs.

Adhesion Promoter	Part #	Size	UPC	Qty/Case	Description
 3M™ Polyolefin Adhesion Promoter	05907	12 oz. Aerosol	00051135081877	6/Case	Provides excellent adhesion of filler materials to TPO type substrates (Type II); compatible with all 3M Flexible, Semi-Rigid and TPO repair products.

See page 45 for Applicators and Accessories.

















OEM Match Made Easy

Help save time and effort with the 3M OEM Match Family of seam sealer solutions.



See Seam Sealers on page 24 and for additional system tips and applicators, see pages 45 and 46.

Two-Part Seam Sealers

Two-Part Seam Sealers		Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
	3M™ OEM Match Epoxy Seam Sealer Approved for Direct to Bare Metal	08522	200mL	068060060211	● Beige	Two-Part Epoxy	6/Case	 6 min Work Time  15 min Paint Time  1 hr Cure Time Tough yet flexible material for sealing seams and joints on properly prepared bare metal, as well as primed or painted substrates. They can be used to replicate a variety of factory seam sealer beads. Formulated for matching OEM Seam Sealer appearances.
		08524	200mL	068060060235	○ White			
		08526	200mL	068060060228	● Gray			
		08528	200mL	068060060204	● Black			
	3M™ EZ Sand Multi Purpose Repair Material Approved as Seam Sealer	35887	50mL	00051131042407	● Gray	Two-Part Epoxy	6/Case	 5 min Work Time  15 min Paint Time  24 hr Cure Time Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.
		05887	200mL	00051131058873			4/Case	
		55887	600mL DMS	00076308558871				
	3M™ Bare-Metal Seam Sealer Approved for Direct to Bare Metal	58310	600mL DMS	00076308583101	● Beige	Two-Part Epoxy	6/Case	 8 min Work Time  15 min Paint Time  1 hr Cure Time Two-part epoxy with superior corrosion protection for use on vertical or horizontal bare metal seams. Heavy-bodied, non-sagging, non-flowing and easy tooling. Formulated for matching OEM seam sealer appearances.
		08308	200mL	00051131168084	● Black	Two-Part Epoxy	6/Case	 6 min Work Time  15 min Paint Time  1 hr Cure Time Two-part seam sealer for all general purpose automotive sealing needs. Cures quickly to a tough, strong bead for lasting seam sealing protection. This includes door skins, floor pans, trunk floors, roof seams and many other applications.
	3M™ Heavy-Bodied Seam Sealer	58308	600mL DMS	00076308583088				

DMS




3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

See page 45 for Applicators and Accessories.

Two-Part Seam Sealers		Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
	3M™ Self-Leveling Seam Sealer	08307	200mL	00051131083073	Ø Clear	Two-Part Epoxy	6/Case	<div> <div>6 min</div> <div>Work Time</div> </div> <div> <div>15 min</div> <div>Paint Time</div> </div> <div> <div>60 min</div> <div>Cure Time</div> </div> <p>Two-part epoxy designed for roof ditches (door skin hem flanges) and rear body panels, including tail light areas, wheel well flanges, etc. Quick curing properties enhance automotive body shop productivity.</p>
	3M™ Factory Match Seam Sealer	08323	200mL	00051135083239	● Black	Two-Part Urethane	6/Case	<div> <div>10 min</div> <div>Work Time</div> </div> <div> <div>45 min</div> <div>Paint Time</div> </div> <div> <div>4 hr</div> <div>Cure Time</div> </div> <p>Two-part urethane provides a tough flexible material for the sealing of joints on primed or painted substrates such as steel or aluminum enclosures. Flows slightly, softens on edges without tooling (rounded appearance). Use to duplicate factory door skin seams.</p>
	3M™ Controlled Flow Seam Sealer	08329	200mL	00051135083291	● Black	Two-Part Urethane	6/Case	<div> <div>3 min</div> <div>Work Time</div> </div> <div> <div>40 min</div> <div>Paint Time</div> </div> <div> <div>2 hr</div> <div>Cure Time</div> </div> <p>Offers considerable strength, flexes under torsional stress from vibration and withstands extreme weather. Contains no solvents and will not shrink or crack. Ideal choice for automotive applications where motion and exposure to weather are a constant factor. Excellent for sloped areas.</p>

See page 45 for Applicators and Accessories.

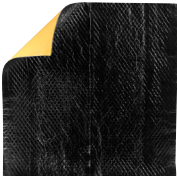









One-Part Seam Sealers

One-Part Seam Sealers		Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 <div>3M™ Urethane Seam Sealer</div> <div>Approved for Direct to Bare Metal</div>	08362	310mL Cartridge	00051135083628	● Gray	Urethane	50/Case 4 Cartons/Case	<div><div><div>5 min</div><div>Work Time</div></div><div><div>30 min</div><div>Paint Time Solvent</div></div><div><div>45 min</div><div>Paint Time Water</div></div></div> <div>A high performance seam sealer ideal for sealing interior and exterior automotive and RV seams and joints. Adheres well to properly prepared bare metal, primer and e-coat surfaces. May be welded through using STRSW equipment. Can be smoothed to a featheredge and/or brushed. Reduces the risk of re-dos associated with the use of solvent-based seam sealers.</div>	
	08365		00051135083659	● Beige				
	08367		00051135083673	● Black				
	08368		00051135083680	○ White				
	08360	310mL Foil Pack	00051131168305	○ White	Urethane	6/Case		
	08361		00051131168312	● Gray				
	08364		00051135083642	● Beige				
 <div>3M™ MSP Seam Sealer</div> <div>Approved for Direct to Bare Metal</div>	08369	310mL Flexpack	00051135083697	○ White	MSP	6/Case	<div><div><div>5 min</div><div>Work Time*</div></div><div><div>0 min</div><div>Paint Time Solvent</div></div><div><div>30 min</div><div>Paint Time Water</div></div></div> <div>One-part formula is ready to use without any mixing. High quality, heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints. Adheres well to properly prepared primer, paint, and bare metal surfaces. Tack free in 30 minutes and is immediately paintable.</div>	
	08370		00051135837030	● Gray				
 <div>3M™ MSP Sprayable Seam Sealer</div>	08374	310mL Cartridge	00051135083741	● Gray	MSP	6/Case	<div><div><div>5 min</div><div>Work Time*</div></div><div><div>0 min</div><div>Paint Time Solvent</div></div><div><div>30 min</div><div>Paint Time Water</div></div></div> <div>High-performance, general-purpose seam sealer that can be caulked or sprayed. Convenient, easy-to-apply sealer adheres well to all primed surfaces, except acrylic lacquer. It offers the convenience of allowing for painting almost immediately after being applied.</div>	

*5–10 minute work time. Varies based on temperature and humidity.



See page 45 for Applicators and Accessories.

Sound Deadening

Sound Deadening Material	Part #	Size	UPC	Color	Chemistry	Qty/Case	Description
 3M™ Sound Deadening Pad	08840	19" x 19"	03134375385435	● Black	Pad	10/Case	Conformable, self-adhesive sheets that can be easily custom cut and applied to vehicle floor pans, engine compartments, hoods, deck lids, inside doors and on body panels. They work to suppress noise and vibration in panels. Self adhesive and paintable, featuring an OEM-matching diamond emboss. Center perforation for easy door panel installation. May be used in direct metal to aluminum applications.
 3M™ NVH Dampening Material (Noise, Vibration, Harshness)	04274	200mL	00051131042742	● Black	Two-Part Urethane	6/Case	  Soft, sturdy, non-shrink formula stops vibration and reduces noise between panels, braces and intrusion beams. This two-part material can be used to coat existing foams before reinstallation of outer body panels, or to fill thin gaps where foam cannot be used. Great for overhead or vertical surfaces.
 3M™ Flexible Foam	08463	200mL	00051131084636	● Gray	Two-Part Urethane	6/Case	  Fast, easy and effective replacement of OEM flexible foams in automotive applications. Material expands to 10 times its liquid volume, creating a closed-cell foam that won't shrink and closely mimics OEM foam properties for insulation, sound-deadening and temperature resistance.
 3M™ Rigid Pillar Foam	08458	200mL	00051135084588	● Tan	Two-Part Urethane	6/Case	  High-performance, two-component rigid urethane closed-cell foam offers delayed reaction time. Foams in place to fill posts, pillars, and automotive body cavities with exceptional ease and consistent quality.

See page 45 for Applicators and Accessories.

Coatings

Spray Coatings		Part #	Size	UPC	Color	Qty/Case	Description
	3M™ Cavity Wax Plus	38854	18 oz. aerosol	00051131388543	● Amber	4/Case	Non-hardening, self-healing corrosion protection coating for internal auto body panels and structural enclosures, as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack.
		08852	18 oz. aerosol	00051135088524	○ White (Opaque)	4/Case	Use the 3M™ Cavity Wax Plus Wand Kit for 360° coverage and hard-to-reach places such as internal door skins and frame rails.
		08851	Wand Kit: 8", 24" and 34" tubes	00051135088517	—	12/Case	<u>Kit includes:</u> 24" and 34" wands with built-in 360-degree spray nozzles, and an 8" wand for flooding seams.
	3M™ Weld-Thru Coating II	05917	12.75 oz. aerosol	00051131059177	● Gray	6/Case	Aerosol coating designed to prevent corrosion between welded metal surfaces. Featuring a zinc base that draws corrosion away from bare metals, it helps prevent costly comebacks due to corrosion at welds. Spray coating applies fast, resists weld spatter common to some weldable primers and dries in as little as 5 minutes.



Without corrosion protection treatment



3M™ Cavity Wax Plus 08852 (3 coats)

Tested for long-term corrosion protection.

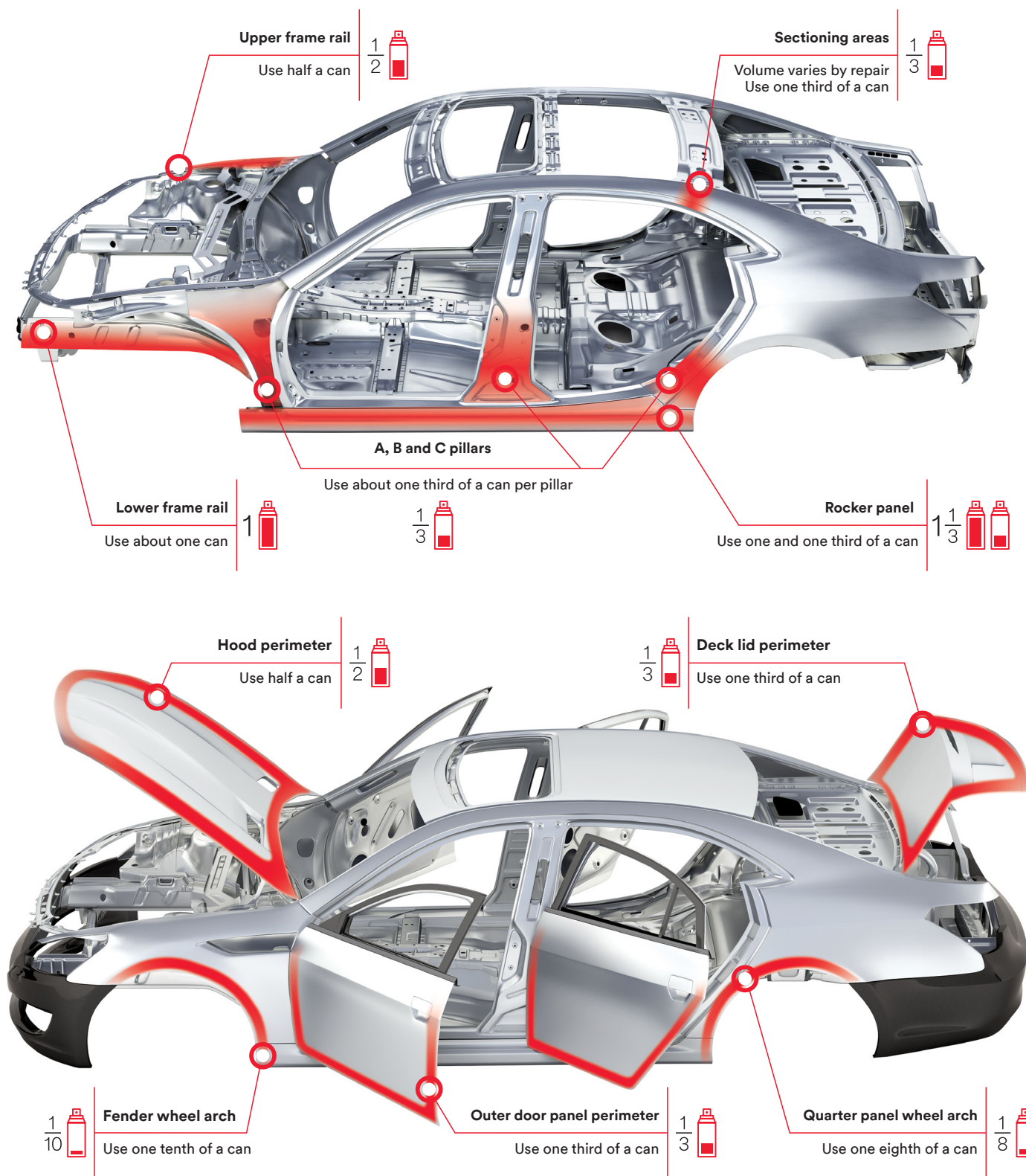
Actual test panel results after 1,500 hour salt fog exposure (ASTM B117-97*).

*ASTM.org/cgi-bin/resolver.cgi?B117-97

Spray Coatings		Part #	Size	UPC	Color	Qty/Case	Description
	3M™ Rubberized Undercoating	08883	19.7 oz.	00051131088832	○ Clear	6/Case	Helps protect the undercarriage of cars, trucks, vans and recreational vehicles from both corrosion and abrasion. Produces a textured finish which resists chipping, abrasion, exterior rusting and weathering. Provides one-coat build-up with no dripping, running or sagging.
	3M™ Rocker Panel Coating	08889	21 oz.	00051135088890	● Gray	6/Case	A resilient coating designed to protect vehicle surfaces where they are vulnerable — on rocker panels, and other lower auto body panels and parts exposed to impact from gravel and stones. Formulated to match coarser OEM textures, this coating forms an extra layer over primer and under paint. The light gray coating is compatible with many common automotive paints.

For industrial/occupational use only. Not for consumer sale or use.

3M™ Cavity Wax Plus usage example in a typical sedan



The information contained in this document is intended for industrial/occupational use by persons with the knowledge and technical skills to use such information. For additional information, including important safety and warranty information, regarding 3M Automotive Aftermarket products, visit 3MCollision.com.

Body Fillers and Glazes

Our selection of 3M body fillers, glazes, reinforced fillers and self-leveling glazes can take you a long way toward smooth, permanent, absolutely consistent body repairs on a full range of substrates.





Body Fillers	31
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Glazes	33
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Body Fillers


Help achieve a flawless auto panel repair.

Fillers	Part #	Size	UPC	Color	Qty/Case	Description
 3M™ Platinum™ Select Filler	31131	1 Gallon	00051131311312	● Lavender	4/Case	<div> <div>4 min</div> <div>Work Time</div> </div> <div> <div>3-5 min</div> <div>Sand Time</div> </div> <div> <div>20 min</div> <div>Dry Time</div> </div>
	31130	3 Gallon	00051131311305		1/Case	Premium body filler that offers fast surface adhesion to properly prepared aluminum, steel, galvanized steel, e-coat, fiberglass, SMC and silicone bronze MIG brazed joints. It reduces the amount of primer used to cover micro pinholes over traditional filler. It's stain-free and is perfect for use under all base coat/ clear coat, including water-borne. Excellent corrosion-resistant properties.
	35863	276mL DMS	00051131358638		6/Case	
 3M™ Platinum™ Plus Body Filler	01131	1 Gallon	00051593011317	● Blue ● Gold	4/Case	<div> <div>5 min</div> <div>Work Time</div> </div> <div> <div>3-5 min</div> <div>Sand Time</div> </div> <div> <div>20 min</div> <div>Dry Time</div> </div>
	01130	3 Gallon	00051131311251		1/Case	Super creamy formula that achieves extreme adhesion to properly prepared galvanized steel, aluminum, e-coat, Fiberglass, SMC, cured epoxy, urethane primers and silicon bronze MIG brazed joints. Platinum Plus filler is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter.
	05863	276mL DMS	00051131058637		6/Case	
 3M™ Quick Grip Filler	33181	1 Gallon	00051131331815	● Beige	4/Case	<div> <div>4 min</div> <div>Work Time</div> </div> <div> <div>3-5 min</div> <div>Sand Time</div> </div> <div> <div>15 min</div> <div>Dry Time</div> </div> <p>Reduces the time to shape and sand, and delivers rapid adhesion to multiple surfaces. Vacuum processed to reduce pinholes. Stain-free/tack-free finish helps avoid extreme loading of sandpaper. Easy to sand and bonds rapidly to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy and urethane primers. Adheres to all substrates quickly and creates a great featheredge.</p>
 3M™ Milled Fiberglass Body Filler	05816	1 Gallon	00051131058163	● Red	4/Case	<div> <div>4 min</div> <div>Work Time</div> </div> <div> <div>20 min</div> <div>Sand Time</div> </div> <div> <div>20 min</div> <div>Dry Time</div> </div> <p>Features short-strand chopped and milled fiberglass, making it an excellent reinforcement for repairing holes, cracks and tears in fiberglass as well as metal and SMC. Ideal for automotive and marine repair, this waterproof fiberglass body filler features a 2-part high-resin formula that delivers smooth spreading, excellent sag resistance and bond gapping.</p>

DMS

3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products. See page 40 for DMS Applicators.

Fillers	Part #	Size	UPC	Color	Qty/Case	Description	
	Dynatron™ Fiberglass Resin	694	1 Gallon	00076308006945	● Amber	4/Case	<div><div><div><div>10 min</div><div>Work Time</div></div><div><div>2 hr</div><div>Sand Time</div></div><div><div>2 hr</div><div>Dry Time</div></div></div><p>A durable, professional-quality polyester resin for repairing and restoring a range of materials including metal, wood and fiberglass in auto body repair. This resin accepts most auto paints, including gel coats. With Dynatron™ Fiberglass Mat and Fiberglass Cloth, it is ideal for repairing large rust holes in metal and repairing fiberglass parts.</p></div>
	3M™ Short Strand Reinforced Filler	00160	1 Gallon	00051593011607	● Green	4/Case	<div><div><div><div>4 min</div><div>Work Time</div></div><div><div>20 min</div><div>Sand Time</div></div><div><div>20 min</div><div>Dry Time</div></div></div><p>Reinforced with short strand fiberglass to create water resistant repairs that are twice the strength of ordinary body fillers. It is a great solution for repairing holes and rust on metal and fiberglass.</p></div>
	3M™ Reinforced Body Filler	05877	276mL DMS	00051131058774	● Green	6/Case	<div><div><div><div>4 min</div><div>Work Time</div></div><div><div>4 min</div><div>Sand Time</div></div><div><div>20 min</div><div>Dry Time</div></div></div><p>Milled fiberglass reinforced polyester filler that can create water resistant repairs to holes and rust in a two-component cartridge. More than twice the strength of ordinary body fillers. Can be used in conjunction with fiberglass tape, cloth or mat to repair and rebuild fiberglass materials.</p></div>



Fillers	Part #	Size	UPC	Qty/Case	Description
	Dynatron™ Fiberglass Mat	8 ft. ²	00076308006884	6/Case	Use to reinforce repair areas where extra reinforcement is needed. Allows for repainting to match original surface. Excellent for large repairs. Easy to cut to size and shape for customized repairs on automobiles.
	Dynatron™ Fiberglass Cloth		00076308006990		



3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Glazes

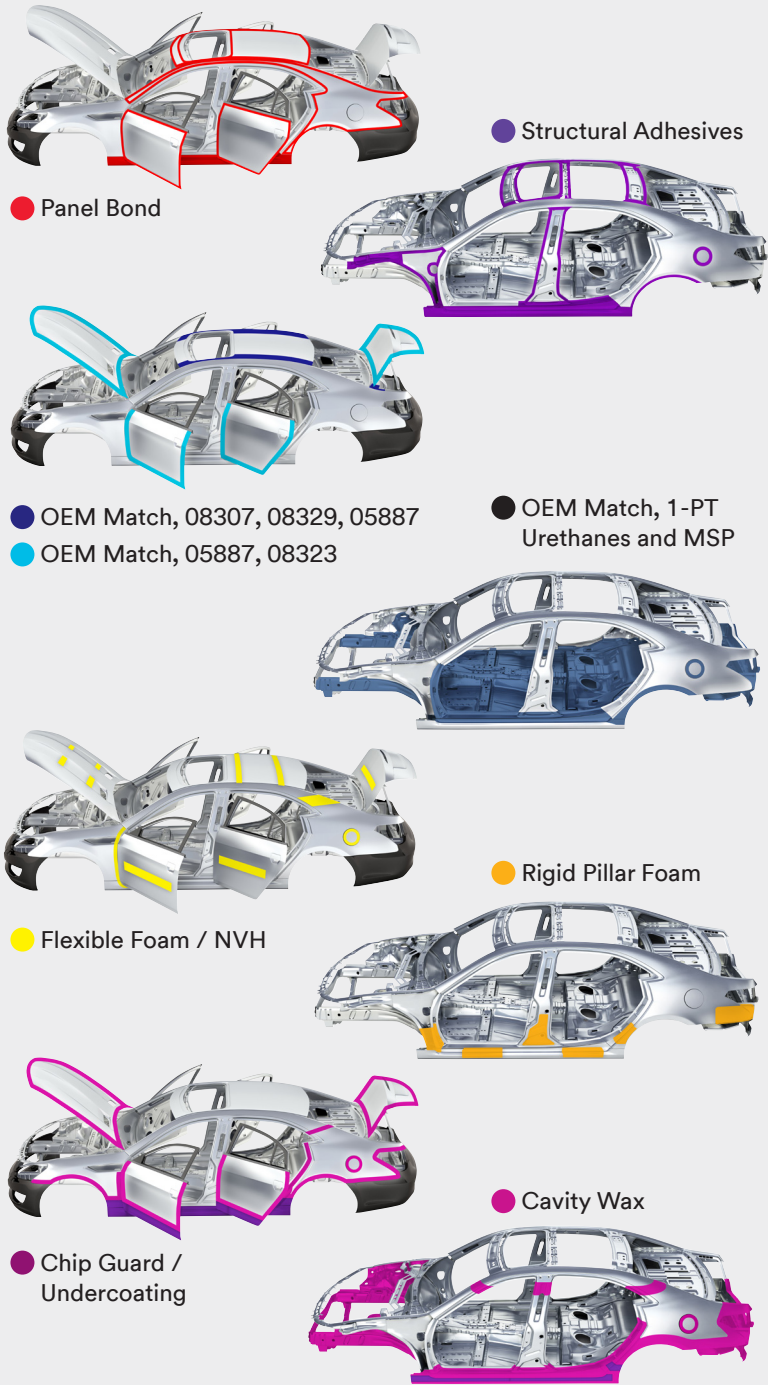
The key to achieving a great surface finish.

Glazes	Part #	Size	UPC	Color	Qty/Case	Description
	31180	30 oz.	00051131311800	● Green	6/Case	<div> <div>3 min Work Time</div> <div>3 min Sand Time</div> <div>20 min Dry Time</div> </div> <p>Ideal for small dent repair. Achieves extreme adhesion to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy, and urethane primers. Cuts the sanding time to as little as 15 minutes.</p>
	12011	24 oz.	00051593120118	● Green	6/Case	<div> <div>4 min Work Time</div> <div>2 min Sand Time</div> <div>20 min Dry Time</div> </div> <p>Ideal for small dent repair. Achieves extreme adhesion to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy, and urethane primers. Cuts the sanding time to as little as 15 minutes.</p>
	05862	276mL DMS	00051131058620	● Blue ○ White	6/Case	<div> <div>4 min Work Time</div> <div>2 min Sand Time</div> <div>20 min Dry Time</div> </div> <p>Ideal for small dent repair. Achieves extreme adhesion to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy, and urethane primers. Cuts the sanding time to as little as 15 minutes.</p>
	05857	276mL DMS	00051131058576	● Beige	6/Case	<div> <div>4 min Work Time</div> <div>3 min Sand Time</div> <div>20 min Dry Time</div> </div> <p>Cartridge-based, two-component, self-leveling glaze designed for use as a "skin coat" over sheet metal and dent repair compound.</p>

DMS

3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

OEM Recommendations for Aftermarket Body Repair



3M Product		Ford	General Motors	Honda Acura	Hyundai Kia Genesis	Jaguar Land Rover	Lucid Motors	Mazda	Mitsu-bishi	Nissan Infiniti	Rivian	Tesla	Subaru	Stellantis	Toyota Lexus Scion	Vinfast	Volvo
Adhesives	08115 3M™ Panel Bonding Adhesive	●		●		●		●	●	●			● 38315		●		
	08116 3M™ Panel Bonding Adhesive		●	●										●			
	07333 3M™ Impact Resistant Structural Adhesive		●	●	●	●	●			●	●	●		●		●	●
	08219 3M™ SMC/ Fiberglass Repair Adhesive		●														
Seam Sealers	05887 3M™ EZ Sand Multi-Purpose Repair Material	● ●	● ●	● ●		● ●						● ●					
	08308 3M™ Heavy-Bodied Seam Sealer	● ●										● ●		● ●		● ●	
	08522, 08524, 08526, 08528 3M™ OEM Match Epoxy Seam Sealer		● ●	● ●								● ●					
	33995, 33996, 33997, 33998 3M™ OEM Match 2K Tip		● ●														
	33991, 33992, 33993, 33994 3M™ OEM Match Epoxy 1K Tip		● ●														
	08362, 08365, 08367, 08368 08360, 08361, 08364 3M™ Urethane Seam Sealers	●	●	●						●		●	●				
	08369, 08370 3M™ MSP Seam Sealers		●														
	08374 3M™ Ultra-pro MSP Seam Sealer		●	●													
	08310 3M™ Bare-Metal Seam Sealer																●
	08323 3M™ Factory Match Seam Sealer	●	●	●									●				
	08329 3M™ Controlled Flow Seam Sealer			●													
	08307 3M™ Self-Leveling Seam Sealer	●		●													●
Foams	04274 3M™ NVH Dampening Material	●	●	●							●		●	●			●
	08463 3M™ Flexible Foam	●	●	●	●	●				●	●	●		●	●	●	●
	08458 3M™ Rigid Pillar Foam			●	●		●				●			●		●	
Corrosion Protection Coatings	08852 3M™ Cavity Wax Plus	●	●	●	●	●	●			●		●		●			
	08882 3M™ Undercoating		●														
	08883 3M™ Rubberized Undercoating		●														
	05917 3M™ Weld-Thru Coating II	●	●	●	●	●				●		●		●			

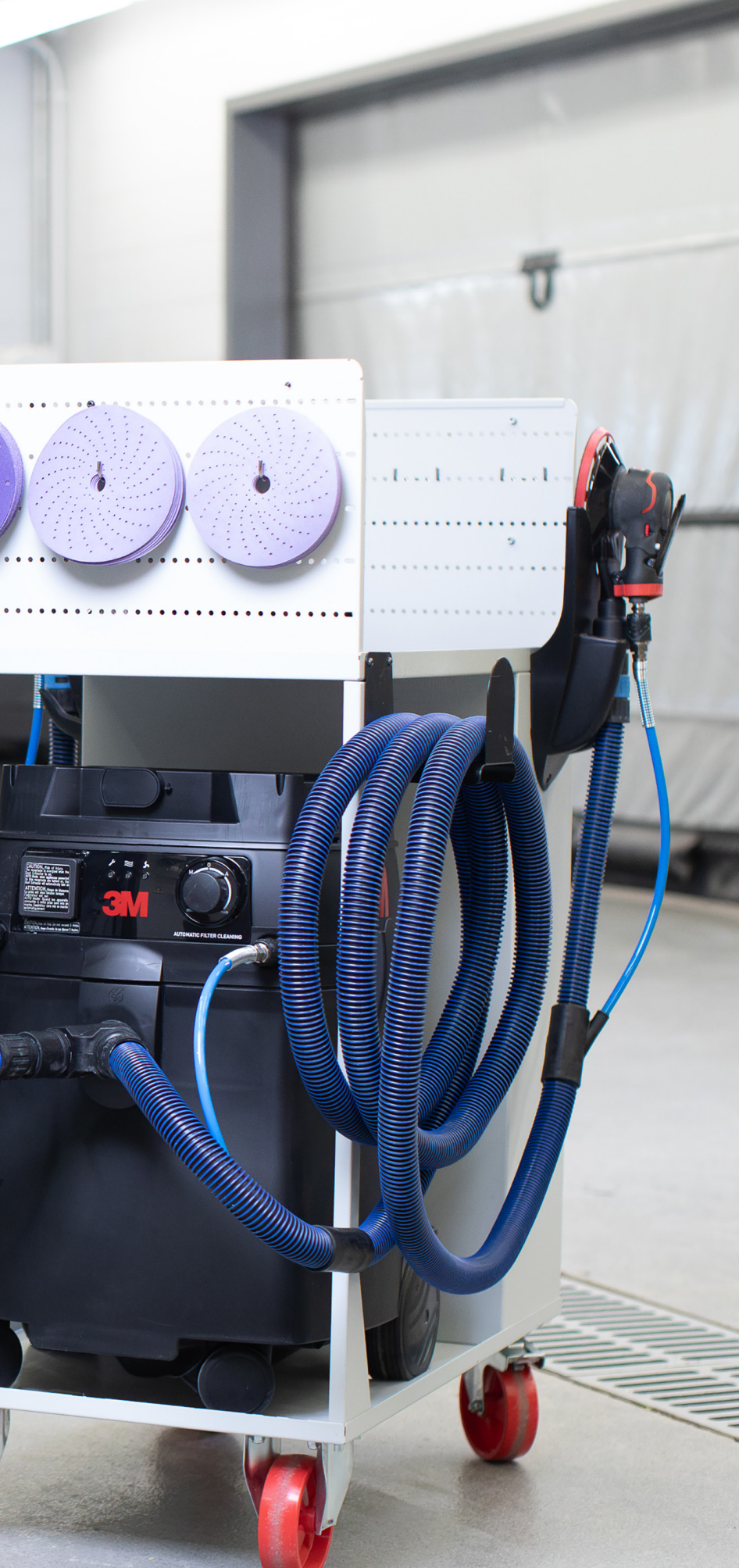
Please reference OEM Repair Procedures: Collision repair shops should follow OEM recommendations. Always follow the OEM repair procedure. Updated November 2024

Tools and Accessories

Choosing the right abrasives for your automotive repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to help optimize abrasive performance and help maximize productivity. Whether your job calls for an angle grinder, or a sanding tool, 3M has you covered with the power tools, accessories and service you need.

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Sanding Accessories	42
Adhesives Sealers Applicators and Accessories	45
3M™ Performance Spray Gun	48
3M™ PPS™ Series 2.0 System	50
Masking Tapes	50





3M™ Clean Sanding System

Designed with technicians and shop owners in mind.

A complete sanding solution for efficiently moving through your essential surface preparation and finishing work. The system includes our dust extractor, pneumatic and/or electric random orbital sanders, mobile workstation, wide selection of quality abrasives, and personal protective equipment.



Designed to reduce dust in the air from sanding for a cleaner workspace



Helps shops boost productivity and efficiency by helping to reduce rework and cleanup time



Compact and mobile — designed for easy, flexible use around the shop




Compatible with pneumatic and/or electric sanders









Tech-friendly design including auto on/off, antistatic hose, rubber wheels, brake locks, and LED indicator lights









For Industrial/Occupational use only.



3M™ Clean Sanding System

Dust Extractors	Part #	Size	UPC	Qty/Case	Description
 3M™ Dust Extractor	33774	45L	00051131337749	1/Case	120V, Plug Type B Compact and lightweight. Designed to help reduce dust in the air from sanding for a cleaner workspace. Less dust can mean less rework and less cleanup time, helping to improve overall efficiency. Can be set up for either pneumatic or electric sanders. <u>Dust Extractor includes:</u> 5m pneumatic hose, y-connector, filter and filter bag.

Random Orbital Sanders	Part #	Size	UPC	Max RPM	Qty/Case	Description
 3M™ Precision Random Orbital Sander	38505	3" 3/16" Orbit	06940544232113	12,000	1/Case	<div>Pneumatic</div> Designed to deliver high-quality surface preparation and finishing results while helping to improve the performance of your 3M™ Abrasives. Vacuum-ready.
	33632	6" 3/32" Orbit	06940544232588			
	33633	6" 3/16" Orbit	06940544232571			
	33634	6" 5/16" Orbit	00068060061171			
 3M™ Electric Random Orbital Sander	33779	6" 3/16" Orbit, 120V, Plug Type B	00051131337794	10,000	1/Case	<div>Electric</div> Vacuum-ready, .47 (350) HP w

Dust Extractor Accessories	Part #	Size	UPC	Qty/Case	Description
 3M™ Antistatic Pneumatic Hose	33645	5m Length Black, Blue	00051131336452	1/Case	Built-in air regulator collar allows the operator to adjust suction. Air hose is built into the vacuum hose to help reduce snagging, clutter and tangling.
	33783	8m Length	00051131337831	1/Case	
 3M™ Antistatic Electric Hose	33646	5m	00051131336469	1/Case	Designed for use with the 3M™ Clean Sanding System when using electric sanders or hand blocks. Built-in air regulator collar allows the operator easily to adjust suction. Quick-connection couplings allow easy attachment to tools and the 3M™ dust extractor.
 3M™ Dust Extractor Filter Bag	33648	Large Gray	00051131336483	5/Pack	Designed to maximize the dust collection capacity of 3M™ Dust Extractors. Tough, flexible non-woven plastic material. Easy close plastic closure cap helps prevent leakage during disposal.
 3M™ Dust Extractor Filter	33647	—	00051131336476	2/Pack	Two pack of polyester replacement filters for the 3M™ Dust Extractors. Helps protect the motor unit of the extractor and filter the unit's exhaust air.

Dust Extractor Accessories		Part #	Size	UPC	Qty/Case	Description
	3M™ Dust Extractor Y-Connector	33652	—	00051131336520	1/Case	Allows a 3M™ Dust Extractor to support two vacuum tools at the same time. The user can connect two tools simultaneously.
	3M™ Dust Extractor Handle Extension	33765	—	00051131337657	1/Case	Fits the 3M™ Clean Sanding System 45-liter dust extractor. Helps to facilitate easy transport of the extractor base from a standing position. Attaches easily to the extractor unit.
	3M™ Clean Sanding System Workstation	33653	—	00051131336537	1/Case	The steel cart holds one 45-liter 3M™ Dust Extractor base. Includes two repositionable tool hangers and two repositionable hose hangers; a two-shelf locking cabinet; waste compartment; large smooth-riding rubber wheels, and a rubberized work surface.
	3M™ Clean Sanding System Workstation Extension	33654	—	00051131336544	1/Case	Fits workstation. Three panels allow customization of storage using the 15 included hooks. Provides additional mounting locations for the Workstation's tool holder and hose hooks.
	3M™ Random Orbital Sander Adaptor for Hose Assembly	33770	57mm	00051131337701	4/Case	Connect select 3M™ Random Orbital Sanders and hose assemblies to existing central vacuum systems.
	3M™ Dust Extractor Straight Adaptor	33771	38mm	00051131337718	4/Case	Securely attaches a hose of selected electric random orbital sanders to the 3M™ Dust Extractor.
	3M™ Dust Extractor Adaptor	33772	29mm	00051131337725	4/Case	
	3M™ Dust Free Hose Extension Kit	05215	—	00051131052154	1/Case	Lets operators expand their capabilities in effective sanding while keeping dust under control. This kit features a durable whip hose and adapters that convert large-hose dust control systems down to a standard 25 mm (1") outside diameter vacuum hose, perfect for 3M™ Sanding Blocks and other 3M™ Dust Free tools. The hose provides a range of 6m (20 ft.) for added versatility.

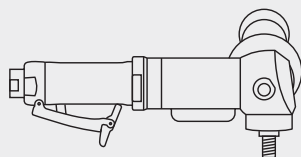
Sanding Blocks		Part #	Size	UPC	Qty/Case	Description
	3M™ Hookit™ Dust Extraction Flexible Sanding Block	35825	133mm x 67mm	00051131358256	24/Case	These 3M™ Hookit™ blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of rigid dust-free sanding blocks. They feature a convex face which can help you easily restore contours and bodylines, while still providing a firm backing for abrasives. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
		35826	178mm x 67mm	00051131358263		
		35827	273mm x 67mm	00051131358270	12/Case	
		35828	406mm x 67mm	00051131358287	8/Case	
		35289	Kit – 3 sizes	00051131358294	10/Case	
	3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block	35830	133mm x 67mm	00051131358300	24/Case	These blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
		35831	178mm x 67mm	00051131358317		
		35832	273mm x 67mm	00051131358324	12/Case	
		35833	Kit – 3 sizes	00051131358331	10/Case	

3M™ Body Repair Tools

Power Tools	Part #	Size	UPC	Max RPM	Motor HP (W)	Qty/Case	Description
 3M™ File Belt Sander	33575	H: 2.87" L: 15.15"	00051131335752	17,000	0.65 (485)	1/Box	Lightweight file belt sander is ideal for cutting and finishing repair work. Rotatable housing allows for use in a versatile range of tight spaces.
 3M™ Mini File Belt Sander	33573	H: 2.87" L: 12.5"	00051131335738				
 3M™ Pistol Grip Disc Sander	33577	H: 2.05" L: 7.50"	00051131335776	18,000	0.45 (336)	1/Box	Lightweight for versatility and ease of use in tight spaces. Variable speed control at the trigger increases operator precision to help reduce rework.
 3M™ Cut-Off Wheel Tool	33579	3"	00051131335790	20,000	0.70 (522)	1/Case	Compact design with built-in safety features for easy handling. Featuring a light-weight composite body for greater user comfort. Slice through high-strength steel and aluminum with clean, straight lines and minimal effort.
 3M™ Disc Sander	28408	4"-5" x 5/8"-11 EXT	00051141284088	12,000	1 (744)	1/Case	Lightweight and rugged, designed with a high power-to-weight ratio. 3M™ Gripping Material and a 97-degree angle head allow more comfort and control. Great for grinding, blending, weld leveling, metal prep and more.
 3M™ Non-Vacuum Orbital Sander — Original Series	20331	3" x 4" 1/8" Orbit	00051141203317	10,000	0.24 (179)	1/Case	<p>Ideal for sanding in tight areas or on vertical surfaces.</p> <p>Non-Vac 3M™ Hookit™ 20433</p>

Tool + Accessories + 3M Abrasive + Optimized System

Right Angle System



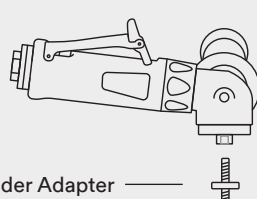
3M™ Disc Pad Hub

3M™ Disc Pad Face Plate

Abrasive Disc with
7/8 Center Hole

3M™ Disc Retainer Nut

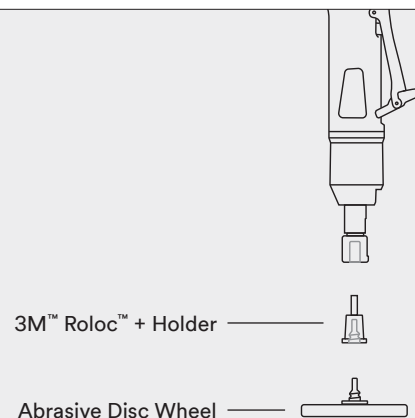
3M™ Roloc™ System



Sander Adapter

3M™ Roloc™ Disc Pad

Abrasive Disc



3M™ Roloc™ + Holder

Abrasive Disc Wheel

Power Tool Accessories

Part # Size UPC Feature Qty/Case Description

Right Angle System



3M™ Disc Pads

45205

2-1/2" x 5/8-11 INT

00051141286266

Use with all
4"-9"
face plates

10/Case

Has a threaded metal insert
and can be used on most
5/8-11 shafts.

45190

4-1/2" x 5/8-11 INT

00051144451906

Use with
7", 8", 9"
face plates



3M™ Disc Pad Face Plates — Ribbed

81733

5"

00051144817337

80515

7"

00051144805150

81729

9"

00051144817290

Hard Black

10/Case

Use with 3M™ Fibre Discs
and Disc Pad Hubs for heavy
metal removal, large welds,
etc. 3M™ Disc Pad Face
Plates can be easily changed
without removing the hub.



3M™ Disc Retainer Nuts

02618

5/16" x 5/8-11 INT

00051111510476

05622

3/8" x 5/8-11 INT

00051144056224

1/4" Hole

10/Case

Use with 3M™ Disc Pad Face
Plates, Disc Pad Hubs and
Fibre Disc Holders. Has 1/4"
diameter holes for use with a
spanner wrench.

3M™ Roloc™ System



3M™ Roloc™ Disc Pad Assembly

05539

2"

00051144055395

05540

3"

00051144055401

Max RPM
25,000

10/Case

Hard rubber backup pad
provides firm support for
3M™ Roloc™ Abrasive Discs.
A 1/4-20 INT thread allows
pad to be mounted directly
to tools with 1/4-20 EXT
threaded shafts. Assembly
includes a 3M™ Roloc™ Disc
Pad, shaft and adapter.



3M™ Roloc™ + Holder

07500

2"
1/4" shank


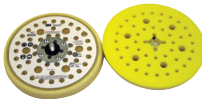
00051144055401



Max RPM
25,000

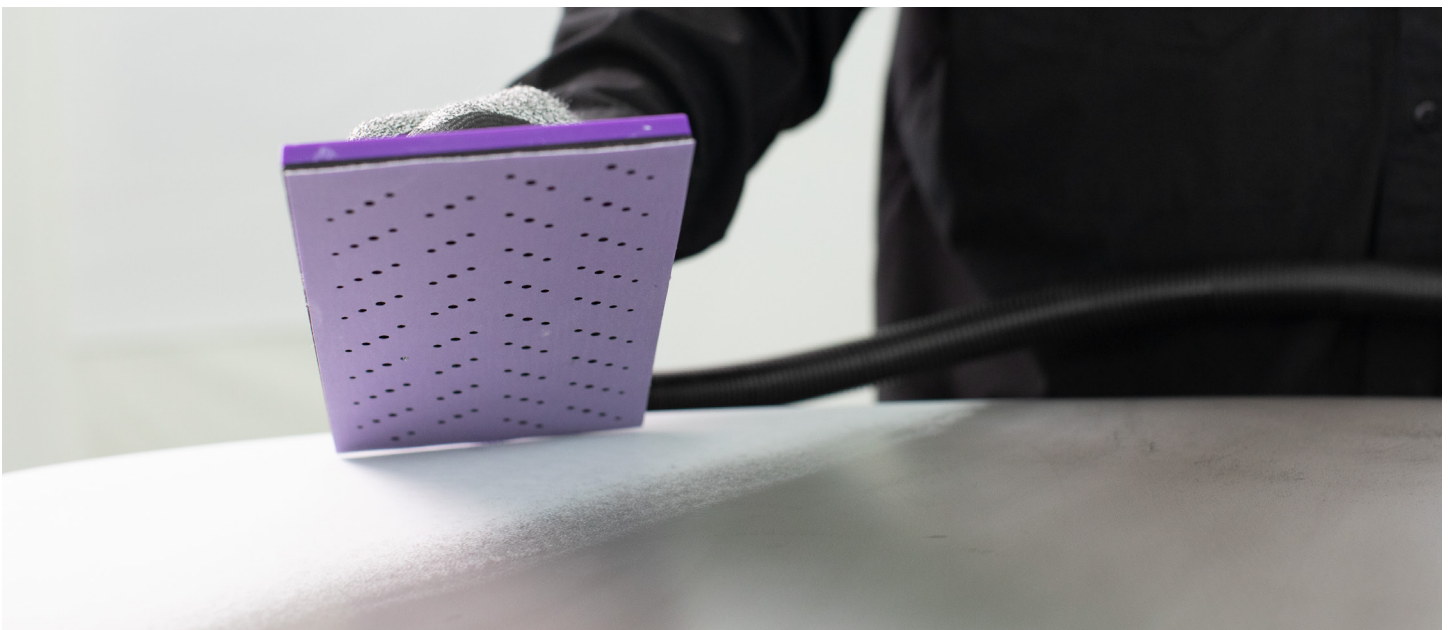
10/Case







Allows use of Scotch-Brite™
Roloc™ + Clean and Strip Disc
on your tool. The 1/4" shank
fits into any recommended
standard tool with 1/4" collet.
Quick and easy to use.

Sanding Accessories

Sanding Discs and Blocks		Part #	Size	UPC	Qty/Case	Description
	3M™ Hookit™ Clean Sanding Multi-Connection Disc Pad	30062	6" Diameter .0472" Thick	00068060060051	5/Case	A replacement backup pad that provides a stronger, more reliable attachment for net, paper, and film backed abrasives to 6-inch dual-action sanders. Connects to 3M and most other dual-action sanders. Its versatile multi-hole design works seamlessly with dust-extraction abrasives, helping reduce the need for hole alignment.
	3M™ Hookit™ Clean Sanding Low Profile Finishing Disc Pad	20425	6" Diameter 11/16" Thick	00051141204253	10/Case	Multi-hole pattern maximizes dust extraction. Soft density foam provides flexibility for reduced edge cutting and increased conformability. Loading is significantly reduced to prolong life of abrasive. 3M™ Hookit™ for quick disc changeouts. 10 degree blunt tapered edge.
		20290	5" Diameter 11/16" Thick	00051141202907		
	3M™ Hookit™ Clean Sanding Low Profile Disc Pad	20465	6" Diameter 3/8" Thick	00051141204659	10/Case	Constructed of soft density foam with a 10 degree blunt tapered edge and is recommended for finishing applications on flat or contoured surfaces where dust evacuation is needed.
	3M™ Hookit™ Soft Interface Pad	05777	6" Diameter 1/2" Thick	00051131057777	10/Case	Adds support to disc pad for improved abrasive cut and closer edge sanding. Soft foam construction conforms to contours for a finer finish. Hole configurations help clear dust from the work surface. Reduces vibration from orbital sanding tool. 3M™ Hookit™ for quick disc changeouts.
		05771	3" Diameter 1/2" Thick	00051131057715		
	3M™ Hookit™ Flexible Abrasive Interface Foam Pad	34350	3" x 5"	00051131343504	10/Case	Interface foam pad provides flexibility to sand curves and contours and hard-to-reach locations. Use for sanding primer, blending and paint finishing. Use with 3M™ Orbital Sander, PN 20331 and 3M™ Hookit™ Flexible Abrasive Hand Sheets.
	3M™ Hookit™ Sanding Block Dust Free	05216	4.5" x 11.5"	00051131052161	3/Case	Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results.
		05209	2.75" x 15.59"	00051131052093	1/Case	
		05208	2.75" x 7.5"	00051131052086	5/Case	
		05207	2.75" x 5"	00051131052079		

Hand Sanding Accessories		Part #	Size	UPC	Qty/Case	Description
 <div>3M™ Hookit™ Hand Sanding Blocks</div>	05688	Rectangle 1-1/2" x 2-5/8" x 16"	00051131056886	8/Case	Helps make sanding more comfortable and more productive in hard-to-sand locations. Range of sizes increases capabilities for precision hand sanding. Bright yellow design helps to stand out in dusty shop conditions.	
	05687	Rectangle 1-1/2" x 2-5/8" x 10-3/4"	00051131056879	12/Case		
	05686	Rectangle 1-1/2" x 2-5/8" x 5-1/4"	00051131056862	24/Case		
	05685	Rectangle 7/8" x 1-3/8" x 10-3/4"	00051131056855			
	05690	Rectangle 5/8" x 2-1/2" x 5-3/8"	00051131056909			
	05689	Round 1-1/4" x 10-3/4"	00051131056893	12/Case		
	05691	Teardrop 2-1/8" x 10-3/4"	00051131056916			
	05684	Various Shapes 6 Block Sizes	00051131056848	6 Kits/Case		
 <div>3M™ Stikit™ Hand Sanding Blocks</div>	05671	Stick (3 sizes) 10-3/4", 8", 5-1/4"	00051131056718	10 Kits/Case		
	05692	Various Shapes 6 Block Sizes	00051131056923	6 Kits/Case		







Hard Goods		Part #	UPC	Color	Qty/Case	Description
	3M™ Bumper Stand	30180	00051131301801	● Red	1/Case	Securely holds plastic bumper fascias or bumper covers in place while being repaired and painted. System rotates 90° and locks in five (5) positions. Locking casters allow for easy mobility in the shop. Automotive technicians can achieve better results by positioning the bumper at the optimal height and angle.
	3M™ Parts Cart	30132	00051131301320	● Red	1/Case	Mobile storage rack designed for the collision repair industry. Convenient cart makes it easy to load, unload, and store parts with less risk of damage.
	3M™ Locking Spray Gun Cabinet	30185	00051131301856	● Red	1/Case	Holds and stores up to six spray guns and small accessories. Strong, powder-coated steel. Features a built-in combination lock which allows you to store your spray guns securely. Sliding door rests on top of the cabinet out of the way.
	3M™ Padded Stand	30134	00051131301344	● Red	1/Case	Securely holds a variety of automotive parts for repair, prep, paint or storage. Can be adjusted both horizontally and vertically accommodating parts of any size at any height. Thick padding helps protect fragile parts. Locking casters make this stand as mobile or stationary as needed.
	3M™ Abrasive Organizer	02500	00051131025004	● Red	1/Case	Helps automotive repair professionals keep 3M abrasives and other sanding supplies clean, organized and always within reach. Size is: 33" x 31". Suitable for hanging on walls or placement on shelves.
	3M™ Sealers, Coatings, and Adhesives Organizer	02508	30-1/8" High 14-1/8" Wide 12-1/8" Deep	● Red	1/Case	Sturdy metal cabinet with shelves inside, making it the ideal place to store sealers, coatings and other materials needed by automotive body shop workers. Lockable door. Wall mount or set on shelf. 26 lbs.




Adhesives | Sealers

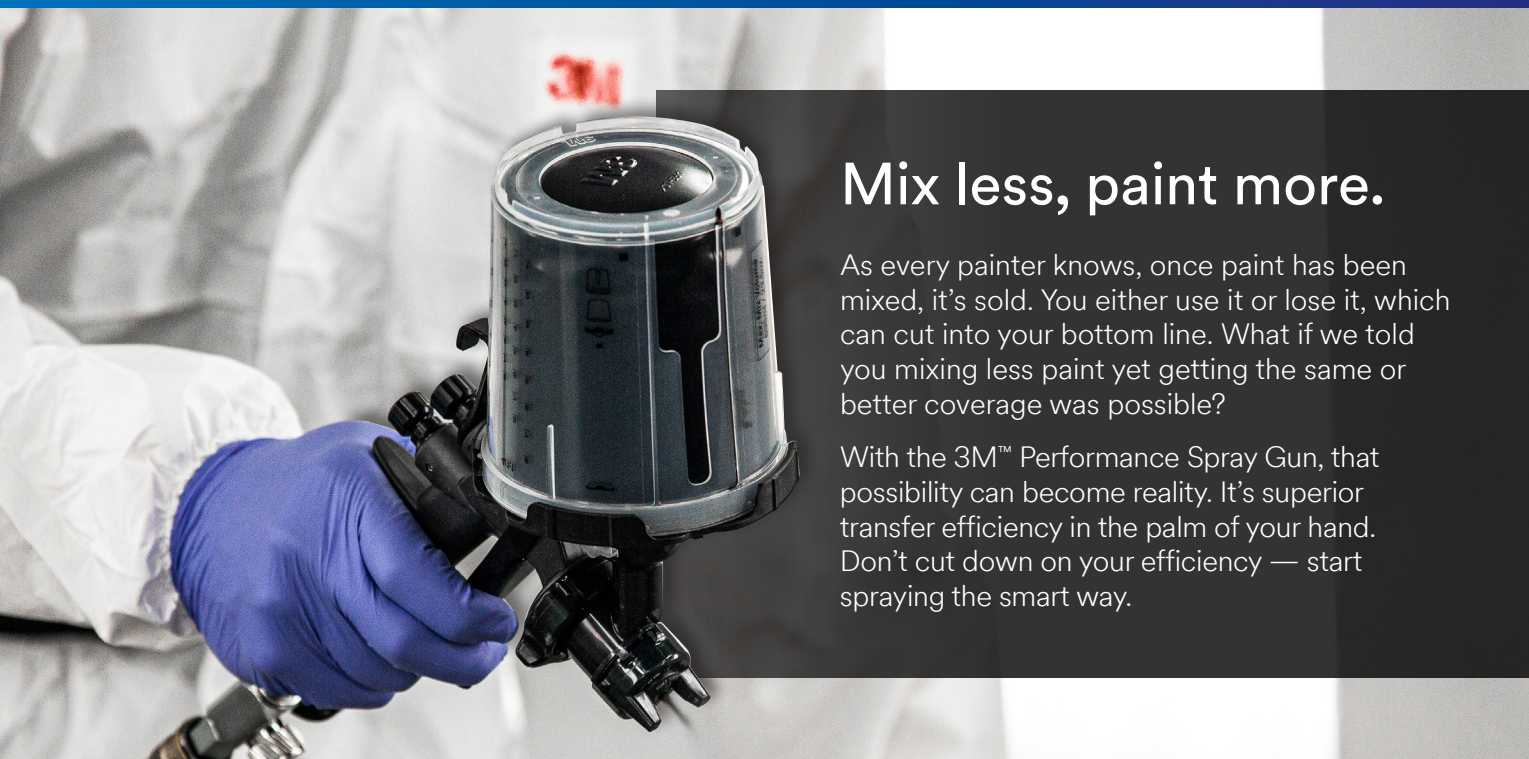
Applicators and Accessories

Adhesives Sealers Applicators		Part #	Size	UPC	Qty/Case	Description
	3M™ Single Cartridge Applicator Gun with Regulator	39000	290mL 310mL	00068060060150	1/Case	Smooth dispensing for sealing voids, gaps and seams in vehicle panels. Pneumatic — For 290mL and 310mL cartridges.
	3M™ Performance Pneumatic Applicator	09930	200mL	50051131099307	1/Case	Pneumatic — For 200mL product.
	3M™ Performance Manual Applicator	08117	200mL	50051135081179	1/Case	Manual — For 200mL product.
	3M™ Standard Manual Cartridge Applicator	08571	200mL	00051135085714	1/Case	Manual — For smaller cartridges up to 400mL. Economy Line Applicator with heavy duty construction.
	3M™ Performance Manual Applicator	08190	50mL	00051135081907	1/Case	Manual — For 1:1 and 2:1 50mL products.
	3M™ Flexible Package Pneumatic Applicator	08399	310mL	00051135083994	1/Case	Pneumatic — For smooth application of 310mL foil pack seam sealers. Fully enclosed.
	3M™ Flexible Package Applicator	08398	310mL	00051135083987	1/Case	A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310mL or smaller foil flexible packages. Available in both pneumatic or manual options.

Dynamic Mixing System (DMS)		Part #	Size	UPC	Qty/Case	Description
	3M™ Dynamic Mixing Applicator	DMS 05846	All DMS Products	00051131058460	1/Case	Pneumatic — For DMS product
	3M™ Dynamic Mixing Nozzles	DMS 05847	50:1	00051131058477	300/Case	DMS nozzle for filler and related products.
		DMS 55847	2:1 1:1	00076308558475		DMS nozzle for adhesives, sealers and plastic repair products.
	3M™ Dynamic Mixing Nozzle Extension	DMS 58207	50:1 2:1 1:1	00076308582074	72/Case	Use with DMS nozzles to provide a thinner bead and to get into hard to reach areas.

Adhesives Sealers Accessories		Part #	Description	UPC	Qty/Case	Description
	3M™ OEM Match Ripple Tips	33994	1K Ripple	068060553720	50/Case	Helps replicate the appearance of textured OEM seam sealers that were robotically applied at the factory. Available in two styles. Fits wide variety of 1-part (1K) and 2-part (2K) seam sealers.
		33995	2K Ripple	051131339958		
	3M™ OEM Match Wing Nozzles	33992	1K Wing	068060553683	50/Case	Helps replicate the appearance of OEM seam sealers that were robotically applied at the factory. Fits wide variety of 1-part (1K) and 2-part (2K) seam sealers. Adjustable bead width to match the shape of the bead. Wing helps position and guide application.
		33997	2K Wing	068060553690		
	3M™ OEM Match Wide Stream Tips	33993	1K Wide	068060553706	50/Case	Helps replicate the appearance of wide or flat seam sealers that were robotically applied at the OEM factory. Used with 1-part (1K) and 2-part (2K) seam sealers. Can be trimmed to control the bead width.
		33998	2K Wide	068060553713		
	3M™ OEM Match Sprayable Tips	33991	1K Sprayable	068060553652	50/Case	Helps replicate the appearance of sprayed-on OEM seam sealers that were robotically applied at the factory. Fits wide variety of 1-part (1K) and 2-part (2K) sprayable seam sealers. For use with the 3M™ OEM Match Air Supply Kit.
		33996	2K Sprayable	068060553676		
	3M™ OEM Match Air Supply Kit	33999	1pt, 2 p	068060060068	10/Case	Adds the ability to spray seam sealer and NVH dampening material using a standard pneumatic applicator. Works with both 1-part and 2-part 3M products. Designed to be used with 1K or 2K 3M™ OEM Match Sprayable Seam Sealer Tips.
	3M™ OEM Seam Sealer Tip Adapter	08206	310mL	00051135082065	36/Case	For use with one-part flex pack seam sealers. For use with OEM Match 2K Tips.

Adhesives Sealers Accessories	Part #	Size	UPC	Qty/Case	Description
 3M™ Flex Pack Nozzle	08188	310mL	00051135081884	150/Case	For use with one-part flex pack seam sealers. For use with flex and foil packs.
 3M™ Static Mixing Nozzle	08193	200mL, 400mL	00051131081932	36/Case	3/8" nozzle for all 200mL and 400mL products.
	08194	200mL, 400mL	00051135081945	300/Case	
 3M™ Threaded Cartridge Nozzle	08187	310mL	00051135081877	300/Case	50 threaded cartridge nozzles to use with single component cartridges.



Mix less, paint more.


As every painter knows, once paint has been mixed, it's sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible?


With the 3M™ Performance Spray Gun, that possibility can become reality. It's superior transfer efficiency in the palm of your hand. Don't cut down on your efficiency — start spraying the smart way.



3M™ Performance Spray Gun Make light work of heavy coatings.





3M™ Performance Spray Gun System	Part #	UPC	Qty/Case	Description
3M™ Performance Spray Gun System with 3M™ PPS™ Series 2.0 System 	26778	04054596831346	1 Kit/Case	<div>For Gravity Application</div> <p><u>Kit includes:</u></p> <ul style="list-style-type: none"> 1 – 3M™ Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity HVLP Atomizing Heads (5 of each size: 1.2, 1.3, and 1.4) 1 – 3M™ PPS™ Series 2.0 Cup, Standard (22 fl. oz., 650mL) 5 – 3M™ PPS™ Series 2.0 Lids Large/Standard (4–200-micron Filter, 1–125-micron Filter) 5 – 3M™ PPS™ Series 2.0 liners, Standard Size 3 – 3M™ PPS™ 2.0 Sealing Plugs
3M™ Performance Fine Finish Spray Gun System 	26978	00051131269781	1 Kit/Case	<div>For Gravity Application</div> <p><u>Kit includes:</u></p> <ul style="list-style-type: none"> 1 – 3M™ Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Fine Finish Atomizing Heads (5 of each size: 1.2, 1.3, and 1.4) 1 – 3M™ PPS™ Series 2.0 Cup, Standard (22 fl. oz., 650mL) 5 – 3M™ PPS™ Series 2.0 Lids Large/Standard (4–200-micron Filter, 1–125-micron Filter) 5 – 3M™ PPS™ Series 2.0 liners, Standard size 3 – 3M™ PPS™ Series 2.0 Sealing Plugs

For industrial/occupational use only. Not for consumer sale or use.

3M™ Performance Spray Gun System	Part #	UPC	Qty/Case	Description
 3M™ Performance Spray Gun	26832	00051131268326	4/Case	Includes: 1 – Performance Spray Gun 1 – Air control valve Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 0.9–2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild.

H/O Products	Part #	Size	UPC	Qty/Case	Description
 3M™ PPS™ Series 2.0 Type H/O Pressure Cup	26121	Midi (13.5 fl. oz.)	00051131261211	2/Case	A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ Series 2.0 lids and flexible liners. This product is intended for use in place of metal cups on most pressure spray guns.
	26124	Large (28 fl. oz.)	00051131261242		
3M™ Performance Spray Gun H/O Conversion Pack	26837	—	00051131268371	4/Case	Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings.

3M™ Performance Gravity System	Part #	Size	UPC	Color	Qty/Case	Description
3M™ Performance Gravity HVLP Atomizing Head Refill 	26709	0.9	00051131267091	○ White	25/Case	Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clear coats.
	26712	1.2	00051131267121	● Blue		
	26713	1.3	00051131267138	● Green		
	26714	1.4	00051131267145	● Orange		
	26716	1.6	00051131267169	● Purple		
	26718	1.8	00051131267183	○ Clear		
	26720	2.0	00051131267206	● Red		
3M™ Performance Gravity HVLP Atomizing Head Refill Kit	26730	1.2–2.0	00051131267305	● Blue ● Green ● Orange ● Red ● Purple ○ Clear	5 Kits/Case	Kit includes: Six Atomizing Heads One of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0
3M™ Performance Gravity Fine Finish Atomizing Head 	26912	1.2	00051131269125	● Blue	5/Pack, 5 Packs/Case	Built to work with the 3M™ Performance Spray Gun, they deliver finer atomization and a faster flow rate than typical HVLP spray equipment — helping you work faster, perfect your color match and lay down coatings like glass.
	26913	1.3	00051131269132	● Green		
	26914	1.4	00051131269149	● Orange		

Accessories and Replacement Parts	Part #	UPC	Qty/Case	Description
 O-Ring Kit	26841	00051131268418	4/Case	3M™ Performance Spray Gun Replacement O-Ring Kit.
 Locking Collar	26835	00051131268357	20/Case	Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads.
 Spray Gun Needle	26838	00051131268388	1/Case	Use replacement needle when spray gun needle is damaged, bent or leaks.
 Rebuild Kit	26840	00051131268401	4/Case	Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.



Engineered for peak performance.

3M™ PPS™ Series 2.0 is our most advanced Spray Cup System. It's packed with features to help you perfect your paint jobs.

Domed Lid with Full-Diameter Filter.

More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

New Cup in Every Lid and Liner Kit

Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

Sealing Plug Included

Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



1 Wide Spout Adapter with Four-Point Connection

Maximizes stability while spraying. Makes cleaning easier.

2 Quarter-Turn Lid Locking System

Comes with every lid. Stays cleaner. Locks faster. Fewer parts to keep track of.





Access Window

Allows painter to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.









3M™ PPS™ Series 2.0 System

Highest performing disposable spray cup system.

3M™ PPS™ Series 2.0 Spray Cup System		Part #	Size	UPC	Filter	Qty/Case	Description
	3M™ PPS™ Series 2.0 Spray Cup System Kit <div>Kit</div>	26024	Large (28 oz., 850mL)	00051131260245	200 Micron	1 Kit/Case	Highest performing disposable spray cup system for mixing/ measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. <u>Kit includes:</u> 50 lids and liners, 32 sealing plugs, 1 reusable hard cup.
		26000	Standard (22 oz., 650mL)	00051131260009			
		26112	Midi (13.5 oz., 400mL)	00051131261129			
		26114	Mini (6.8 oz., 200mL)	00051131261143			
		26028	Micro (3 fl. oz., 90mL)	00051131260283			
		26325	Large (28 oz., 850mL)	00051131263253	125 Micron		
		26301	Standard (22 oz., 650mL)	00051131263017			
		26312	Midi (13.5 oz., 400mL)	00051131263123			
		26314	Mini (6.8 oz., 200mL)	00051131263147			
		26328	Micro (3 fl. oz., 90mL)	00051131260283			
	3M™ PPS™ Series 2.0 Vented Spray Cups Kit <div>Vented Kit</div>	26264	Large (32.1 fl. oz., 950mL)	04064035086152	200 Micron	1 Kit/Case	Ready-to-use vented cup option for painters who prefer vented paint spray cups. Spray cup kits come with their filters pre-installed and vents in closed position. They're ready to start mixing right out of the box. <u>Kit includes:</u> 50 cups, 50 lids, and 32 sealing plugs.
		26263	Standard (23.7 fl. oz., 700mL)	04064035086077			
		26262	Midi (13.5 fl. oz., 400mL)	04064035086053			
		26261	Mini (8.5 fl. oz., 250mL)	04064035085995			
		26164	Large (32.1 fl. oz., 950mL)	04064035086176	125 Micron		
		26163	Standard (23.7 fl. oz., 700mL)	04064035086091			
		26162	Midi (13.5 fl. oz., 400mL)	04064035086039			
		26161	Mini (8.5 fl. oz., 250mL)	04064035086015			
	3M™ PPS™ Series 2.0 Spray Cup System UV Kit <div>UV Kit</div>	26710	Standard (22 oz., 650mL)	4054596313415	200 Micron	1 Kit/Case	Protects daylight sensitive materials — like UV-curing primers, sealers, base and clear coats — and helps you measure, mix, filter and spray with ease.
		20730	Standard (22 oz., 650mL)	4054596313439	125 Micron		<u>UV Kit includes:</u> 50 black lids and liners, 32 black sealing plugs, 1 reusable hard cup.
	3M™ PPS™ Series 2.0 Vented Spray Cups UV Kit <div>Vented UV Kit</div>	26260	Standard (23.7 fl. oz., 700mL)	4064035086114	200 Micron	1 Kit/Case	Ready-to-use vented cup option for spraying light-cured coatings. Spray cup kits come with their filters pre-installed and vents in closed position.
		26160	Standard (23.7 fl. oz., 700ml)	4064035086138	125 Micron		<u>Kit includes:</u> 50 cups, 50 lids, and 32 sealing plugs.

3M™ PPS™ Series 2.0 Spray Cup System		Part #	Size	UPC	Filter	Qty/Case	Description
	3M™ PPS™ Series 2.0 Spray Cup System Starter Kit <div>Starter Kit</div>	26172	Standard (22 oz., 650mL)	00051131261723	200 Micron	2 Kits/Case	Convenient way to get started with our 3M™ PPS™ Series 2.0 Spray Cup System. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs.
		26170	Midi (13.5 oz., 400mL)	00051131261709			<u>Starter Kit includes:</u> 6 lids and liners, 16 sealing plugs, 1 reusable hard cup.
	3M™ PPS™ Series 2.0 Spray Cup System 12-Pack Refill Kit <div>Refill Kit</div>	26173	Standard (22 oz., 650mL)	00051131261730	200 Micron	2 Kits/Case	Simple, cost-effective way to keep our 3M™ PPS™ Series 2.0 Spray Cup System stocked and ready. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs.
		26171	Midi (13.5 oz., 400mL)	00051131261716			<u>Refill Kit includes:</u> 12 lids and liners, 16 sealing plugs.
	3M™ PPS™ Series 2.0 Lid	26200	Large/Standard	00051131262003	200 Micron	25/Case	Features quarter-turn lid locking system, helping eliminate cross-threading and paint build-up. Full-diameter filters built into every lid maximize filtration and fluid flow. Domed design and wide spout allow up to 3 fl. oz. (90mL) to be held below the filter, reducing inconsistent spray due to air-entrapment and sputter.
		26204	Midi/Mini/Micro	00051131262041			
		26199	Large/Standard	00051131261990	125 Micron		
		26205	Midi/Mini/Micro	00051131262058			
		26150	Large/Standard Type H/O Pressure Lid	00051131261501	200 Micron		
	3M™ PPS™ Series 2.0 Cup	26023	Large (28 oz., 850mL)	00051131260238	—	8 Cups/Box	Hard cups designed specifically for 3M™ PPS™ Series 2.0. Mix ratios built into every hard cup — no need for separate inserts. ‘Max Fill’ notation allows users to fit maximum amount of fluid in cup.
		26001	Standard (22 oz., 650mL)	00051131260016			
		26122	Midi (13.5 oz., 400mL)	00051131261228			
		26115	Mini (6.8 oz., 200mL)	00051131261150			
	3M™ PPS™ Series 2.0 Universal Shaker Core	26458	Fits all lid sizes of 3M™ PPS™ Series 2.0	0005113126458	—	12/Case	Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers.
	3M™ PPS™ Series 2.0 Vented Spray Cup Shaker Core	26457	Fits all sizes of 3M™ PPS™ Series 2.0 Vented Paint Cups	00068060533647	—	12/Case	Helps clamp-type paint shakers tightly hold 3M™ PPS™ Series 2.0 Vented Paint Cups for thorough mixing without bending or crushing of the hard cup.
	3M™ PPS™ Series 2.0 Sealing Plug	26432	Fits all lid sizes of 3M™ PPS™ Series 2.0	00021200063084	—	576/Case	Wide, flat design makes a stable base when cups are turned upside down. Excellent for temporary sealing and protection of coatings. Keep filters wet for longer life, fewer lid replacements. Use to seal lid while mixing in paint shakers.

3M™ PPS™ Series 2.0 Spray Cup System		Part #	Size	UPC	Qty/Case	Description
	3M™ PPS™ Lid and Liner Dispenser	16219	Lid Dispenser Fits all sizes of 3M™ PPS™ Series 2.0	00051131162198	1/Case	Dispenses all available liner sizes for 3M™ PPS™ Series 2.0. Offers exceptional convenience to access 3M™ PPS™ liners. Keeps liners clean, neat, organized and free from contamination. Top-loading access for reloading 3M™ PPS™ liners. Wall mountable.
		16299	Liner Dispenser Fits all sizes of 3M™ PPS™ Series 2.0	00051131162990		
	3M™ PPS™ Series 2.0 Vented Spray Cup Dispensing Rack	26370	—	00068060533678	1/Case	An easy way to store up to three boxes of vented cup kits, cups, or lids for easy access. Built from coated steel tubing, this three-tier rack provides durable storage.
	3M™ PPS™ Series 2.0 and 3M™ PPS™ Adapters <div>Most Popular Sizes</div>	26003	Type 2 #S	00051131260030	4/Case	Specifically designed adapters allows painters to use the 3M™ PPS™ Series 2.0 with virtually any spray gun. Stainless steel adapter offers exceptional durability. Threaded adapter is easy to install. <div>Need a new 3M™ PPS™ Series 2.0 or 3M™ PPS™ Adapter for your spray gun?  Click or scan to find a complete list of adapters.</div>
		26016	Type 9 #S9	00051131260160		
		26046	Type 15 #S15	00051131260467		
		26135	Type 40 #S40	00051131261358		
		26139	Type 43 #S43	00051131261396		

Paint Masking Tapes		Part #	Size	UPC	Qty/Case	Description
 Scotch® Performance Green Masking Tape 233+	26334	0.75" x 60 yd.	00051131263345	48/Case	Delivers consistently superior performance with a balanced four-part construction includes flexible backing that applies easily around curves and contours and our patented adhesive that sticks at a touch, stays put and removes without transfer for consistently outstanding paint lines.	
	26336	1" x 60 yd.	00051131263369	24/Case		
	26338	1.5" x 60 yd.	00051131263383	16/Case		
	26340	2" x 60 yd.	00051131263406	12/Case		
 3M™ Automotive Refinish Yellow Masking Tape 388N	06652	0.75" x 60 yd.	00051131066526	48/Case	The robust crepe-paper backing offers good conformability, so you can stretch and manipulate the tape to fit curves and contours without tearing. The thin and flexible backing heightens the ability of the tape to conform and produce sharp, clean paint lines.	
	06653	1" x 60 yd.	00051131066533	24/Case		
	06654	1.5" x 60 yd.	00051131066540	16/Case		
	06656	2" x 60 yd.	00051131066564	12/Case		

Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A body shop's most valuable resource!


Powered Air Purifying Respirator System	55
Respirators	57
Hearing Protection	59
Eye and Face Protection	60
Coveralls	61

Not a complete list. Please choose the right products for each application and exposure assessment.




Learn more at 3M.com/ppesafety



Powered Air Purifying Respirator System (PAPR)

Painters Kit	Part #	SKU	UPC	Product #	Qty/Case	Description
 <p>3M™ Versaflo™ Powered Air Purifying Respirator Painters Kit TR-800</p>	94248	7100150922	00076308942489	TR-800-PSK	1/Case	Personalized protection that's easy to use. The TR-800 PAPR is designed to help provide personalized comfort and versatility. Equipped with color-coded, intuitive touch points and multiple rates of airflow to choose from, this respirator can help keep you comfortable and focused on the job. Bright yellow details differentiate the PAPR from non-intrinsically safe 3M models,* while visual and audible alarms alert users when the battery is low or HEPA filter is loaded. An all-in-one respiratory protection solution.










*The 3M™ Versaflo™ Powered Air Purifying Respirator TR-800 Motor/Blower, with the 3M™ Battery Pack TR-830 attached, has been tested and classified for intrinsic safety in Hazardous Locations (Exia) by Underwriters Laboratory (UL) for the following: Exia Division 1: IS Class I, II, III; Division 1(Includes Division 2), Groups C, D, E, F, G; T4; Ex ia I Ma; Class I, Zone 0, AEx ia IIB, T4; Class I, Zone 0, Ex ia IIB, T4; Zone 20, AEx ia IIIC, T135; Zone 20, Ex ia IIIC, T135; -20°C ≤ Ta ≤ 55°C.

PAPR Common Replacement Items		Part #	SKU	UPC	Product #	Qty/Case
	3M™ Versaflo™ Respiratory Systems Carry Bag	56725	7100061107	00051141567259	TR-991	1/Case
	3M™ Versaflo™ Easy Clean Backpack TR-927	10347	7100300071	04064035103477	TR-927	1/Case
	3M™ Versaflo™ Peel-Off Visor Cover M-926	37322	7000127689	50051131373223	M-926	40/Case
	3M™ Versaflo™ Standard Visor M-925	37323	7000127690	00051131373235	M-925	5/Case
	3M™ Versaflo™ Premium Visor M-927	37324	7000052876	00051131373242	M-927	5/Case

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.



PAPR Common Replacement Items		Part #	SKU	UPC	Product #	Qty/Case
	Organic Vapor/HEPA Cartridge TR-6510N	37361	7100021253	50051131373612	TR-6510N	5/Case
	3M™ Versaflo™ Breathing Tube Cover BT-922	37311	7100077588	00051131373112	BT-922	10/Case
	3M™ Versaflo™ Prefilter TR-6600	37354	7100021255	50051131373544	TR-6600	10/Case
	3M™ Versaflo™ Comfort Face Seal M-936	37326	7000127692	00051131373266	M-936	5/Case
	3M™ Versaflo™ Forehead Comfort Pad/Sweat Pad M-957/L-115	37010	7100043088	00051131370104	M-957/L-115	10/Case
	3M™ Versaflo™ Powered Air Purifying Respirator Unit TR-802N	94242	7100150821	00076308942427	TR-802N	1/Case
	3M™ Versaflo™ Battery Attachment Tool TR-838 (for TR-800 PAPR and TR-830 Battery)	94244	7100150921	00076308942441	TR-838	1/Case
	3M™ Versaflo™ Battery TR-830, Intrinsically Safe (for TR-800 PAPR 1)	94243	7100150925	00076308942434	TR-830	1/Case
	3M™ Versaflo™ PAPR Cover TR-681 (for TR-600/800 PAPR)	43126	7100260718	50638060432162	TR-681	10/Case

⚠ WARNING: RESPIRATORS








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3M™ Secure-Click™ Reusable Respirators

Next generation comfort, breathability and simplicity.

 <p>Feel it:</p>	<p>Great breathability and comfort provided by the world's first quad-flow cartridge system. Two dual-flow cartridges on each respirator combine four airflow paths for easy breathing.</p>	 <p>Hear it:</p>	<p>Quick, simple cartridge/filter connection. Simply align the connections and push until you hear a click.</p>
 <p>Check it:</p>	<p>The easy, one-touch, user seal check provides increased worker confidence that their respirator is being worn properly.</p>	 <p>Say it:</p>	<p>Speaking diaphragm is designed to help provide easy communication.</p>












3M™ Secure Click™ Reusable Respirators		Product #	SKU	UPC	Size	Qty/Case
	3M™ Secure Click™ Full Facepiece Reusable Respirator, FF-800 Series	FF-801	7100261327	00638060432273	S	4/Case
		FF-802	7100261326	50638060432285	M	
		FF-803	7100261328	00638060432297	L	
	3M™ Secure Click™ Half Facepiece Reusable Respirator, HF-800 Series	HF-801SD	7100172045	04054596595064	S	4/Case
		HF-802SD	7100172051	04054596595095	M	
		HF-803SD	7100172000	04054596595125	L	
	3M™ Secure Click™ Particulate Filter P100	D3091	7100213359	50051131278146	—	100/Case
	3M™ Secure Click™ Filter Retainer (holds the D7P71 in place over the D8001)	D701	7100184498	50689330179133	—	100/Case
	3M™ Secure Click™ Particulate Filter P95	D7P71	7100213434	50051131278108	—	200/Case
	3M™ Secure Click™ Organic Vapor Cartridge	D8001	7100153170	00051131374669	—	60/Case
	3M™ Secure Click™ Organic Vapor Cartridge/Filter P100	D80921	7100153232	00051141566764	—	60/Case

⚠ WARNING: RESPIRATORS

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Respirators

Respirators and Filters		Product #	SKU	UPC	Size	Qty/Case
	3M™ Particulate Respirator 8511, N95	8511/54343(AAD)	70070757557	50051138543438	One Size	80/Case
	3M™ Particulate Welding Respirator 8515, N95	8515/07189(AAD)	70070890028	50051131071891	One Size	80/Case
	3M™ Ultimate FX Full Facepiece Reusable Respirator, FF-400 Series	FF-401/89418(AAD)	7000029940	50051135894182	S	4/Case
		FF-402/89421(AAD)	70071510807	50051135894212	M	
		FF-403/89424(AAD)	7100001847	50051135894243	L	
	3M™ Full Facepiece Reusable Respirator, 6000 Series	6700/54145(AAD)	7000002029	50051138541458	S	4/Case
		6800/54146(AAD)	70070709053	50051138541465	M	
		6900/54159(AAD)	7000002037	50051138541595	L	
	3M™ Half Facepiece Disposable Respirator Assembly 5000 Series, Organic Vapor, P95	51P71/07191(AAD)	70070797173	50051138660685	S	12/Case
		52P71/07192(AAD)	70070797181	50051138660692	M	
		53P71/07193(AAD)	70070797199	50051138660708	L	
	3M™ Half Facepiece Reusable Respirator, 7500 Series	7502/37082(AAD)	70071042785	50051131370826	M	10/Case
		7503/37083(AAD)	70071042793	50051131370833	L	
	3M™ Half Facepiece Respirator Packout, 6000 Series, Organic Vapor, P100	07181	70070797777	00051131071810	S	20/Case
		07182	70070797785	00051131071827	M	
		07183	70070797793	00051131071834	L	
	3M™ Particulate Filter 2091, P100	2091/07000(AAD)	70070614410	50051131070009	—	100/Case
	3M™ Filter Retainer 501 (holds the 5P71 in place over the 6001)	501/17668(AAD)	7100211073	50051138176681	—	100/Case
	3M™ Particulate Filter 5P71, P95	5P71/07194(AAD)	70070757417	50051131071945	—	100/Case
	3M™ Organic Vapor Cartridge, 6001	6001/07046(AAD)	70070316776	50051138216745	—	60/Case



Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

⚠ WARNING: RESPIRATORS

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Hearing Protection

Earmuffs	Part #	SKU	NRR	Earmuff Description	Size	Earcup Material	Hygiene Kit	Qty/Case
 3M™ PELTOR™ Optime™ 105 Earmuffs	H10A	7000009665	30 dB	Over-the-Head	One Size	ABS	HY54	10/Case
	H10B	7000009664	29 dB	Behind-the-Head				
 3M™ PELTOR™ X4 Earmuffs	X4A	XA007707863	27 dB	Over-the-Head Electrically Insulated	One Size	ABS/Polyurethane	HYX4	10/Case









Earplugs	Part #	SKU	NRR	Cord/Cord Material	Size	Material	Shape	Qty/Case
 3M™ E-A-R™ Classic Earplugs	312-1201	7000002300	29 dB	Uncorded	Regular	PVC	Cylinder	2,000/Case
	311-1101	7000002301		Corded/Vinyl				
 3M™ E-A-Rsoft™ Yellow Neons™ Earplugs	310-1250	7000127176	33 dB	Uncorded	Regular	PU	Bullet	2,000/Case
	311-1250	7000002306		Corded/Vinyl				
 3M™ E-A-R™ Push-Ins™ Corded Earplugs in Poly Bag	318-1002	7000127185	28 dB	Uncorded	Regular	PU	Semi-spherical	2,000/Case
	318-1003	7000052723		Corded/Vinyl				
 3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag	340-4002	7000002322	25 dB	Corded/Vinyl	Regular	ABS	Tri-flange	200/Case
	340-4004	70071515772						400/Case
 3M™ No-Touch™ Push-to-Fit Earplugs	P2000	7000127180	29 dB	Uncorded	Regular	PU	Bell	400/Case
	P2001	7000052722		Corded/Vinyl				

Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.

⚠ WARNING: HEARING PROTECTION

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products User Instructions, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.



Eye and Face Protection

Safety Glasses and Faceshield		Product #	SKU	Frame Color	Lens Tint	Coating	Qty/Case	Description
	SF400 Standard Anti-fog	SF401AF	7100112435	Green/Black	Clear	AF/AS	20/Case	3M Pressure Diffusion Temple Technology provides a secure and comfortable fit for an extended period of time. Select models offered with 3M™ Scotchgard Anti-fog Protector (SGAF). Meets requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm.
		SF402AF	7100112433	Green/Black	Gray	AF/AS		
		SF401XAF-GRN	7100180047	Green/Black	Clear	AF/AS		
		SF402XAF-GRN	7100180047	Green/Black	Gray	AF/AS		
		SF415AF	7100115326	Green/Black	Clear	AF/AS		
		SF420AF	7100115325	Green/Black	Clear	AF/AS		
		SF425AF	7100115329	Green/Black	Clear	AF/AS		
 	SF400 Scotchgard™	SF401SGAF-BLU	7100150838	Black/Blue	Clear	SGAF/AS	20/Case	SF400 Series provides padded temples, an adjustable nose bridge, and optional foam gaskets or brow guards.
		SF402SGAF-BLU	7100156101	Black/Blue	Gray	SGAF/AS		
		SF407SGAF-BLU	7100156103	Black/Blue	I/O	SGAF/AS		
		SF401XSGAF-BLU	7100180049	Black/Blue	Clear	SGAF/AS		
		SF402XSGAF-BLU	7100180050	Black/Blue	Gray	SGAF/AS		
		SF407XSGAF-BLU	7100180051	Black/Blue	I/O	SGAF/AS		
		SF401SGAF-BLU-F	7100156104	Black/Blue	Clear	SGAF/AS		
		SF402SGAF-BLU-F	7100156137	Black/Blue	Gray	SGAF/AS		
	SF300 Adjusted Fit	SF301AF	7010315373	Clear	Clear	AF/AS	20/Case	Adjusted fit option to help accommodate high cheekbone structure and low nose bridge.
		SF302AF	7010315385	Clear	Gray	AF/AS		
		SF301SGAF-LBL	7100202279	Ice Blue	Clear	SGAF/AS		
		SF302SGAF-LBL	7100202280	Ice Blue	Gray	SGAF/AS		
	SF200 Economy	SF201AF	7010315373	Clear	Clear	AF/AS	20/Case	Economical option with no removable parts.
		SF202AF	7010315385	Black	Gray	AF/AS		
		SF201SGAF-BLU	7100180044	Blue	Clear	SGAF/AS		
		SF204SGAF-BLU	7100180046	Blue	Blue	SGAF/AS		
	3M™ SecureFit™ 500 Series Protective Eyewear	SF501AF-BLK	7100228736	Black	Clear	AF/AS	20/Case	Securefit™ temple design features adjustable ratcheting temples to help improve the positioning of the eyewear. Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm. Select models offered with 3M™ Scotchgard Anti-fog Protector (SGAF).
		SF502AF-BLK	7100228722	Black	Gray	AF/AS		
		SF507AF-BLK	7100228721	Black	I/O	AF/AS		
		SF501SGAF-BLK	7100238910	Black	Clear	SGAF/AS		
		SF502SGAF-BLK	7100239089	Black	Gray	SGAF/AS		
		SF507SGAF-BLK	7100239091	Black	I/O	SGAF/AS		
		SF501SGAF-BLK-FM	7100238909	Black	Clear	SGAF/AS		
		SF502SGAF-BLK-FM	7100239195	Black	Gray	SGAF/AS		
		SF507SGAF-BLK-FM	7100239092	Black	I/O	SGAF/AS		
		SF517AF-GRN	7100239204	Black/Green	IR Gray	AF/AS		
SF530AF-GRN	7100239086	Black/Green	IR Gray	AF/AS				
	3M™ Virtua™ Protective Eyewear	11818-00000-20	7000030053	Clear	Clear	AF/AS	20/Case	Meets the requirements of ANSI/ISEA Z87.1-2020 as an Impact Rated Spectacle. Absorbs 99.9% of UVA, UVB, and UVC rays between 200 nm and 380 nm. Bulk package option.
		11819-00000-20	7000030054	Clear	Clear	AS		
		11817-00000-20	7000030052	Amber	Amber	AS		
		11816-00000-20	7000030051	Light Blue	Light Blue	AS		
		11815-00000-20	7000030050	Gray	Gray	AS		
		11847-00000-20	7000030055	Gray	I/O	AS		
	3M™ Ratchet Headgear H8A with 3M™ Clear Faceshield	82782-00000	7000127243	Clear Propionate		5/Case	Face protection where liquid and chemical splashes may occur. Comes with headgear and faceshield together. Five-position crown strap.	
		82783-00000	7000127244	Clear Polycarbonate				

⚠ WARNING: PROTECTIVE EYEWEAR

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products User Instructions and warnings on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

Coveralls

Coveralls	Product #	SKU	UPC	Size	Color	Material	Particle	Liquid	Qty/Case	Description
3M™ Protective Coverall 4520 	4520	7000034761	04046719401093	M	White/ Green	SMS	Type 5	Splash Type 6	20/Case	Made from lightweight and extremely breathable material and is designed to offer protection against hazardous dusts and limited liquid splashes.
		7000034762	04046719401109	L						
		7000034763	04046719401123	XL						
		7000034764	04046719401147	2XL						
		7000089643	04046719401178	3XL						
		7000089644	04046719401192	4XL						
3M™ Protective Coverall 4535 	4535	7100217011	00638060434277	M	White/ Blue	Front: PE Laminate Back: SMS	Type 5	Splash Type 6	20/Case	Provides a superb balance of comfort and protection. The microporous PE laminate at the front of the garment is designed to offer a good barrier to limited liquid splash, while the large SMMMS breathable back panel helps increase wearer comfort.
		7100217010	08887862357051	L						
		7100216848	08887862357068	XL						
		7100216889	08887862357075	2XL						
		7100216850	08887862357082	3XL						
		7100216888	08887862357099	4XL						

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

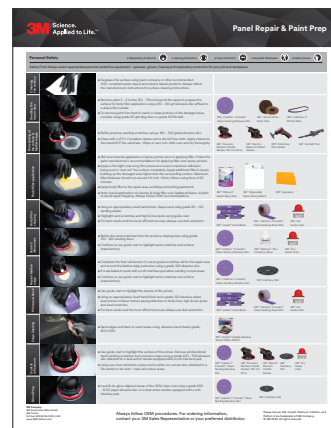
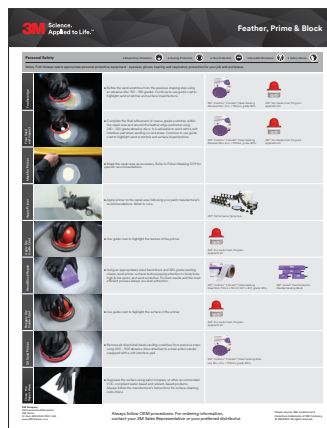
3M Standard Operating Procedures (SOPs)

Process for Success

From metal and plastic repair, to sanding, paint finishing and car clean-up, 3M has the products and repair processes for you. Feel confident your repair is done professionally and efficiently by using our Standard Operating Procedures. These procedures will help you consistently produce quality, time-proven solutions for any of your collision repair needs, including:



- Bumper and Plastic Repair
- Corrosion Protection
- Glass Shop
- Heavy Duty Truck
- Metal Shop
- Paint Shop
- Paint Finishing and Detail
- Seam Sealers and Coatings
- Safety



Click or Scan QR CODE to link directly to the Automotive SOPs.
Or visit 3MCollision.com to download a guide specific to your needs.



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