

Please find your product from the table below. Storage of 3M™ Scotchkote™ and 3M™ Scotchcast™ Powdered Resins is critical to their usability. When powder materials are going to be utilized, it is important that the temperature of the powder is near the ambient temperature before the package is opened. This is to eliminate moisture condensation on the powder. To accommodate this requirement, powder materials can be held at temperatures of up to 104°F (40°C) for up to 48 hours in addition to the guidelines below.

For additional information regarding shelf life and storage conditions, please contact our Customer Service Department at 800-722-6721.

| Description            | Shelf Life (months) | Storage        |
|------------------------|---------------------|----------------|
| <b>Scotchkote Pipe</b> |                     |                |
| 134                    | 18                  | MAINT < 80° F  |
| 135                    | 18                  | MAINT < 80° F  |
| 206N                   | 12                  | MAINT < 80° F  |
|                        | 24                  | MAINT < 65° F  |
| 207R                   | 12                  | MAINT < 80° F  |
| 226N+                  | 12                  | MAINT < 80° F  |
| 500N                   | 48                  | MAINT > 40° F  |
| 626                    | 12                  | MAINT < 80° F  |
| 6171                   | 12                  | MAINT < 80° F  |
|                        | 24                  | MAINT < 65° F  |
| 6233                   | 12                  | MAINT < 80° F  |
| 6233P                  | 12                  | MAINT < 80° F  |
| 6258                   | 12                  | MAINT < 80° F  |
| 6259                   | 12                  | MAINT < 80° F  |
| 6352                   | 12                  | MAINT < 80° F  |
|                        | 24                  | MAINT < 65° F  |
| 6352HF                 | 12                  | MAINT < 80° F  |
| <b>Liquids</b>         |                     |                |
| 226P                   | 60                  | MAINT < 95° F  |
| 323/323i               | 24                  | MAINT < 100° F |
| 328                    | 24                  | MAINT < 100° F |
| 352                    | 24                  | MAINT < 100° F |
| 345                    | 12                  | MAINT < 77° F  |
| <b>Rebar</b>           |                     |                |
| 413                    | 6                   | MAINT < 80° F  |
| 413 SG                 | 12                  | MAINT < 80° F  |
| 426                    | 12                  | MAINT < 80° F  |
| 413/215                | 24                  | MAINT < 80° F  |