

Traffic Safety and Security Division

# Hand Application Instructions

## For Scotchlite™ Pre-Spaced Cone Sleeves With Pressure Sensitive Adhesive

Information Folder 3.6

October 2016

Replaces IF 3.6 dated August 1994

### Health and Safety Information

Read all health hazard, precautionary, and first aid statements found in the Material Safety Data Sheet, and/or product label of chemicals prior to handling or use.

### Follow the Instructions

*3M recommends the standard practices outlined in this information folder, to the exclusion of deviations or procedure and materials which do not literally conform to these instructions. This folder describes application procedures only.*

### Application Surfaces

Scotchlite Reflective Sheeting with pressure sensitive adhesive provide an excellent bond to clean, wax-free, dry, polyvinyl chloride (PVC) cones. The adhesive is protected by a liner which is removed at the time of application, and the sheeting or film is then pressed into position.

### Storage

Unapplied sheeting should be stored flat in a cool, dry place, and applied within the time specified in the appropriate Product Bulletin.

### Application

- Application Tools (Available from 3M)
- Plastic Squeegee Applicator PA-I
- Low Friction Sleeve SA- I
- Application Temperature - The sheetings and films can be applied when air and application surface temperatures are above 60°F. Applications below the specified minimum temperatures are not recommended.

### Figure 1:

Before removing liner from the pre-spaced cone sleeve, estimate or mark a horizontal line approximately 3 1/2" down from the top of the cone. Remove the 3/4" starter strip liner from the back of sheeting. The two 3/4" adhesive strips that are exposed should be adhered vertically to the cone at the 3 1/2" horizontal line. The adhesive strip must be aligned vertically at this point before the remainder of the liner is removed. (Note: See Figure 1)

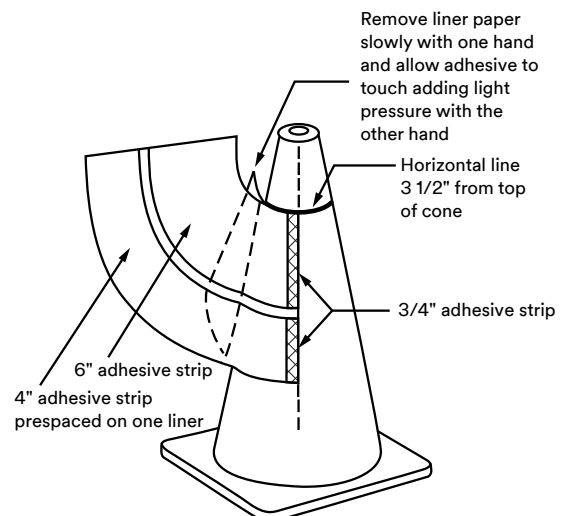


Figure 1 - Squeegee sleeves firmly after hand application

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**1-800-265-1840**

**Internet:**

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