

Panel repair



Inspect the damaged area and degrease in accordance with paint company recommendations.



Remove paint from the damaged area using a dual action sander combined with the relevant 3M abrasive, ranging from P80 to P120 grade.



Mix and apply body filler to damaged area, avoiding surrounding paintwork. Reshape panel as required.



Apply 3M™ Dry Guide Coat and hand or machine sand the filler to the desired shape.



Assess the filled area and apply additional fillers or 3M™ Premium Glaze as required.



Apply 3M Dry Guide Coat and hand sand the filler to the required shape and finish using a P180 abrasive.



Feather around the repair area ensuring that any deep scratches are removed using a finer grade abrasive.

Health and safety

Bodyshop repair processes can produce respiratory, hearing and eye hazards. Control measures (such as PPE) should be considered to protect against such hazards.*

Suggested PPE includes:

- ▶ 3M Respirators
- ▶ 3M Hearing Protection
- ▶ 3M Eye Protection

For more information visit the HSE website www.hse.gov.uk/mvr/bodyshop

*It is ultimately the responsibility of the employer to select the most appropriate control measures, which could include Personal Protective Equipment (PPE) based on a full risk assessment.

For more information go to www.3M.co.uk/bodyshop