

3M Attachment Tape Selection Guidelines

Typical Application	OEM Tape	Pro Equivalent	AAD Equivalent	Thickness Inches/Millimeters	Adhesive Liner/Non Liner	Printed Liner	Tape (Core) Color	Key Features
Claddings, Ground Effects, Wheelflares, Hood Scoops, Side Vents	EX4008	EX4008		0.03 in/0.76 mm	JL2/VR1	no	Black	Unique, black foam core that provides stress relaxation when high application loads are encountered, while maintaining tight bond-line aesthetics under normal conditions
	EX40011	EX4011	06387 - 06390	0.045 in/1.14mm	JL2/VR1	no	Black	
	EX4015	EX4015	06391 - 06392	0.06 in/1.52 mm	JL2/VR1	no	Black	
Glass Bonding with Adhesion Promoter	PT1100	PT1100	06386 - 06384	0.045 in/1.14mm	VR2/VR1	no	Black	Black high strength core with low elongation properties
	PT1500	PT1500	06395 / 06397	0.06 in/1.52 mm	VR2/VR1	no	Black	
Step Plates, Bed Rail Caps, Door Edge Moldings, Wind Deflectors	5314	4229P	06385 / 06376	0.03 in/0.76 mm	AR7/DS4	yes	Gray	Gray tapes providing a balance of conformability and strength with core properties that allow the tape to elongate and relax when put under load, minimizing the stress on the adhesive bondline
	5344	4218P		0.045 in/1.14mm	AR7/DS4	yes	Gray	
	5567	5567		0.06 in/1.52 mm	AR7/DS4	no	Gray	
	5665	5665P		0.03 in/0.76 mm	DS6/DS6	yes	Gray	
		5845		0.045 in/1.14mm	AR7/AR7	no	Gray	
	5390	5390		0.09 in/2.29 mm	AR7.AR7	no	Gray	
Low Surface Energy Plastics (TPO, PP) w/o Adhesion Promoter	5605	5605		0.045 in/1.14mm	AR7/TX1	no	Gray	TX-1 adhesive is characterized by high peel and shear adhesion to unprimed low surface energy plastics (i.e., TPO, PP).
		5760		0.06 in/1.52 mm	AR7/TX1	no	Gray	
		5849		0.02 in/0.51 mm	TX-1/DS4	yes	Gray	
		5850		0.03 in/0.76 mm	TX-1/DS4	yes	Gray	
	5674	5674		0.045 in/1.14mm	TX-1/DS4	no	Gray	
Weatherstrip Tape Using Heat Activated Tape (HAT)	WT4112	WT4112		0.047 in/1.2 mm	E2/JL2	no	Black	The heat activated adhesive on the non-liner side forms an immediate, consistent and durable bond to most EPDM, Santoprene, Kraton and TPV/TPE formulations.
	ST1200	ST1200		0.047 in/1.2 mm	E2/VR2	no	Black	
	5403	5403		0.032 in/0.8mm	E2/AR7	no	Gray	
	5404	5404		0.047 in/1.2 mm	E2/AR7	no	Gray	
	5935	5935		0.016 in/0.4mm	ER2/AR6	no	Gray	
	3412	3412		0.047 in/1.2mm	ER2/DS6	no	Gray	
Heat Bond for Neoprene	5933	5933		0.047 in/1.2 mm	N1/AR7	no	Gray	As above for Neoprene, PVC and Alcryn

3M Weatherstrip Attachment Tape Selection Guide

Typical Application	Tape			Thickness Inches/Millimeters	Adhesive Liner/Non Liner	Printed Liner	Tape (Core) Color	Key Features
Weatherstrip Tape Using Heat Bond Adhesive	WT4112			0.047 in/1.2 mm	E2/JL2	no	Black	The heat activated adhesive on the non-liner side forms an immediate, consistent and durable bond to most EPDM, Santoprene, Kraton and TPV/TPE formulations.
	ST1200			0.047 in/1.2 mm	E2/VR2	no	Black	
	5403			0.032 in/0.8mm	E2/AR7	no	Gray	
	5404			0.047 in/1.2 mm	E2/AR7	no	Gray	
	5935			0.016 in/0.4mm	ER2/AR7	no	Gray	
Heat Bond for Neoprene	5933			0.047 in/1.2 mm	N1/AR7	no	Gray	As above for Neoprene, PVC and Alcryn