

Gelcoat Finishing – Heavy Oxidation

Step

1



Cleaning

Clean the surface that you will be working on with 3M™ Perfect-It™ Boat Wash.

Step

2



Sanding (Optional)

Depending on the condition of the gelcoat, hand sanding prior to buffing may be necessary. If so, wet sand the gelcoat surface with an Ultrafine Softback Sanding Sponge to remove surface oxidation. Apply medium pressure when sanding the oxidized gelcoat surface.

Step

3



Buffing

To remove sand scratches, buff the sanded gelcoat area with 3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax and a white wool buffing pad. Set the buffer speed between 1200 – 2000 Max. RPM.

Product List

- 3M™ Perfect-It™ Boat Wash, 09035, Quart
- 3M™ Softback Sanding Sponge, 02600, 4 1/2 in. x 5 1/2 in., Microfine
- 3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax, 36106, Quart
- 3M™ Perfect-It™ 100% Wool Compounding Pad, 05753, Double Sided, Quick Connect
- 3M™ Quick Connect Adaptor, 05752, 5/8 in. thread

