

Door Skin Removal		
1		<p>Pre-Cleaning</p> <p>Prewash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2		<p>Parts Removal</p> <p>Remove associated trim and parts. Use molding removal tool to remove and save side moldings and emblems.</p>
3		<p>Hem Flange Grinding</p> <p>Use grade 60 fiber backed abrasive disc to grind outer edge and separate door skin from door frame.</p>
4		<p>Hem Flange Spot Weld Removal</p> <p>Use grade 60 file belt to remove any spot welds attaching hem flange to door frame. Use caution when grinding to only grind top panel and avoid cutting into host/interior panel. Separate hem flange material from backside of door.</p>
5		<p>Door Skin Spot Weld Removal</p> <p>Use grade 60 file belt to remove any spot welds attaching door skin to door frame. Use caution when grinding to only grind top panel and avoid cutting into host/interior panel.</p>
6		<p>Door Skin Removal</p> <p>Separate door skin from door frame. Use a putty knife to help separate skin from adhesive and NVH material on intrusion beam. Heat may be used when required for softening. (Maintain original NVH material whenever possible.)</p>

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Product List	
Meguiar's® Shampoo Plus, 1 gallon, PN D11101	
Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701	
3M™ Side Molding and Emblem Removal Tool, PN 08978	
3M™ Disc Sander, PN 28408	
3M™ Cubitron™ II Abrasive Fibre Disc, grade 60+, 5 in., PN 33415	
3M™ File Belt Sander, 18 in., PN 33575	
3M™ Cubitron™ II File Belt, grade 60+, PN 33445	

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300	
3M™ Half Facepiece Respirator, PN 07182	
3M™ Virtua™ Protective Eyewear, PN 11326	

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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60-4402-8070-3