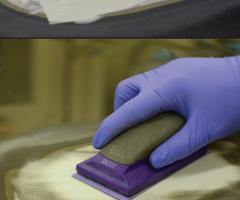


Small Damage Repair		
<b>1</b>		<p><b>Pre-Cleaning</b></p> <p>Prewash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
<b>2</b>		<p><b>Initial Prep Sand</b></p> <p>DA sand the repair area using grade 80 abrasive, removing paint beyond damage by 2–4 in. Blow off with clean, dry air and re-clean with surface cleaner.</p>
<b>3</b>		<p><b>Mix and Apply Filler</b></p> <p>Mix and apply filler per manufacturer's recommendation or use the 3M™ Dynamic Mixing System. Keep the body filler within the primer featheredge area. Cure the body filler 15–20 minutes at 75°F.</p>
<b>4</b>		<p><b>Sand Filler</b></p> <p>Using a hand block, shape sand the body filler with grade 80 abrasive. Apply dry guide coat and finish block sanding with grade 150 abrasive. DA featheredge the repair area with grade 180 abrasive disc. Inspect the repair for quality, if glaze is not required, continue to Step 7.</p>
<b>5</b>		<p><b>Mix and Apply Glaze</b></p> <p>Blow off the repair area completely removing sanding dust from the surface. Mix and apply glaze if required per manufacturer's recommendation or using 3M™ Dynamic Mixing System. Keep the glaze within the primer featheredge area. Cure glaze for 15–20 minutes at 75°F.</p>
<b>6</b>		<p><b>Sand Glaze</b></p> <p>Sand polyester glaze with grade 180. Use 3M™ Dry Guide Coat between sanding steps to highlight imperfections.</p>
<b>7</b>		<p><b>Final Sand and Inspect</b></p> <p>Blow off repair area. Featheredge the surrounding area using grade 180 abrasive. Inspect the repair for quality.</p>

Visit [3MCollision.com](http://3MCollision.com) for more SOPs and videos

**Product List**

Meguiar's® Shampoo Plus,  
1 gallon, PN D1101



Meguiar's® Citrus Power  
Cleaner Plus, 1 gallon,  
PN D10701



3M™ Cubitron™ II Hookit™  
Clean Sanding Abrasive Disc,  
3 in., grade 80+, PN 31361;  
3 in., grade 180+, PN 31364;  
6 in., grade 80+, PN 31371;  
6 in., grade 180+, PN 31374



3M™ Platinum™ Plus Body  
Filler, 1 gallon, PN 01131;  
for DMS, PN 05863



3M™ Platinum™ Select Body  
Filler, 1 gallon, PN 31131;  
for DMS, PN 35863



3M™ Dry Guide Coat,  
50 gram applicator kit,  
PN 05861



3M™ Platinum™ Plus  
Finishing Glaze,  
30 oz., PN 31180;  
for DMS, PN 05862



3M™ Cubitron™ II Hookit™  
Clean Sanding Sheet  
Roll, 70mm x 12m,  
grade 80+, PN 34442;  
grade 150+, PN 34445;  
grade 180+, PN 34446



3M™ Dynamic Mixing  
Applicator — Pneumatic,  
PN 05846



**Think About Your Health**

3M™ E-A-R™ Skull Screws™  
Ear Plug, PN P1300



3M™ Half Facepiece  
Respirator, PN 07182



3M™ Virtua™ Protective  
Eyewear, PN 11326



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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