

Feather-Prime-Block Waterborne		
<b>1</b>		<b>Featheredge</b> Blow off repair area. Featheredge the surrounding repair area using grade 180 abrasive.
<b>2</b>		<b>Final Sand and Inspect</b> Final sand surrounding area using grade 320 abrasive disc on a DA sander. Blow off, with clean, dry air. Clean with wax and grease remover. Inspect the repair for quality.
<b>3</b>		<b>Mask for Primer</b> Mask repair area as necessary. Refer to primer masking standard operating procedures for 3M specific recommendations.
<b>4</b>		<b>Apply Primer</b> Apply primer to repair area following manufacturers recommendations. Allow to cure.
<b>5</b>		<b>Apply Dry Guide Coat</b> Apply 3M™ Dry Guide Coat over cured primer.
<b>6</b>		<b>Hand Block Repair</b> Hand sand or “check block” sand the repair area using a grade 320 abrasive sheet on an appropriately sized hand block. Look for imperfections in the repair area highlighted by the dry guide coat. If necessary, re-apply dry guide coat and continue block sanding to repair any defects as required.
<b>7</b>		<b>Re-Apply Dry Guide Coat</b> Re-apply 3M™ Dry Guide Coat over entire repair area.
<b>8</b>		<b>DA Sand Primer</b> DA sand repair area using a grade 400 disc and a soft interface pad until all 3M™ Dry Guide Coat is removed.
<b>9</b>		<b>Re-Apply Dry Guide Coat</b> Re-apply 3M™ Dry Guide Coat over hand blocked repair area.
<b>10</b>		<b>DA Sand Primer</b> DA Sand repair area using a grade 600–800 disc and a soft interface pad until all the 3M™ Dry Guide Coat is removed.
<b>11</b>		<b>Clean the Damaged Area</b> Clean the repair area with a recommended VOC compliant surface cleaner.

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**Product List**

3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in., grade 180+, PN 31374; 6 in., grade 320+, PN 31483; 6 in., grade 400+, PN 31484



3M™ Accuspray™ ONE Pro Spray Gun Kit for 3M™ PPS™ 2.0, PN 26578



3M™ Dry Guide Coat, 50 gram applicator kit, PN 05861



3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll, 70mm x 12m, grade 320+, PN 34449



3M™ Hookit™ Soft Interface Pad, 6 in., PN 05777



3M™ Hookit™ Purple Clean Sanding Disc 334U, 6 in., grade P600, PN 30761; 6 in., grade P800, PN 30760



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ Protective Eyewear, PN 11326



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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60-4402-8085-1