


Express Damage Repair		
<b>1</b>		<p><b>Clean the Damaged Area</b></p> <p>Clean the repair area with soap and water, followed by a recommended VOC compliant surface cleaner.</p>
<b>2</b>		<p><b>Initial Prep Sand</b></p> <p>DA sand the repair using 3 in. grade 180 DA disc, being careful to not sand through the clear coat. Blow off with clean dry air and reclean with a surface cleaner.</p>
<b>3</b>		<p><b>Mix and Apply Glaze</b></p> <p>Mix and apply polyester glaze per manufacturers recommendation or use the 3M™ Dynamic Mixing System. Cure 15–20 minutes at 75°F.</p>
<b>4</b>		<p><b>Apply Dry Guide Coat</b></p> <p>Apply 3M™ Dry Guide Coat over cured glaze. Re-apply as often as necessary during sanding process.</p>
<b>5</b>		<p><b>Sand Glaze</b></p> <p>Hand block or DA sand glaze completely removing 3M™ Dry Guide Coat using a grade 320 abrasive disc/sheet.</p>
<b>6</b>		<p><b>Final Sand and Inspect</b></p> <p>Blow off repair area and re-apply 3M™ Dry Guide Coat. Finish sanding the repair area and the surrounding area using a 3 in. grade 320 abrasive disc. Inspect the repair for quality.</p>

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Product List	
<p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 3 in., grade 180+, PN 31364; 3 in., grade 320+, PN 31463</p>	
<p>3M™ Platinum™ Plus Finishing Glaze, 30 oz. container, PN 31180</p>	
<p>3M™ Platinum™ Glaze for DMS, 10.3 oz. cartridge, PN 05862</p>	
<p>3M™ Dry Guide Coat, 50 gram applicator kit, PN 05861</p>	
<p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll, 70mm x 12m, grade 320+, PN 34449</p>	
<p>3M™ Dynamic Mixing Applicator — Pneumatic, PN 05846</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Virtua™ Protective Eyewear, PN 11326</p>	

**Note: Use caution when working on aluminum parts. Use tools that have been cleaned properly or designated for use on aluminum to reduce potential cross contamination. Do not re-use abrasives that were previously used on steel repairs.**

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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60-4402-8072-9