### E-Coat Panel Prep

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<th>Step</th>
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| 1    | **Cleaning**  
Clean part with soap and water, followed by a recommended VOC compliant surface cleaner. |
| 2A   | **Surface Prep Hand**  
Sand edges and other hard to reach areas using grade 400 flexible abrasive sheet or Scotch-Brite™ hand pad until the surface is matte and all sheen has been removed. |
| 2B   | **Surface Prep Machine**  
Sand remaining surfaces using grade 400 abrasive on a DA sander until the surface is matte and all sheen has been removed. |
| 3    | **Re-clean**  
Blow off with clean, dry air. Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner. |
| 4    | **Apply Top Coats**  
Seal and paint following paint company recommendations. |

### Product List

- **Meguiar's® Shampoo Plus**, 1 gallon, PN D11101
- **Meguiar's® Citrus Power Cleaner Plus**, 1 gallon, PN D10701
- **3M™ Hookit™ Flexible Abrasive Sheet**, 5.5 in. x 6.8 in., grade P400, PN 34337
- **Scotch-Brite™ Durable Flex Hand Pad, MX-HP**, 4-1/2 in. x 9 in., Very Fine, PN 64659
- **Scotch-Brite™ 7447 PRO Hand Pads**, Very Fine, 6 in. x 9 in., PN 64926
- **3M™ Hookit™ Flexible Abrasive Foam Pad**, PN 34349
- **3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc**, 6 in., grade 400+, PN 31484
- **3M™ Accuspray™ ONE Pro Spray Gun Kit for 3M™ PPS™ 2.0**, PN 26578

### Think About Your Health

- **3M™ E-A-R™ Skull Screws™ Ear Plug**, PN P1300
- **3M™ Half Facepiece Respirator**, PN 07182
- **3M™ Virtua™ Protective Eyewear**, PN 11326

Visit 3MCollision.com for more SOPs and videos.
Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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