Gloss Overlaminate 8508  
Luster Overlaminate 8509  
Matte Overlaminate 8510M

Product Description
- Suitable for application surfaces that are flat or have simple curves
- 8509 and 8510M provide slip resistant surfaces for floor graphics
- Expected performance life of four years (unwarranted period applied to a flat, vertical, outdoor surface)

Recommended Types of Graphics and End Uses
- Overlaminates for intermediate graphics
- Transit
- Labels
- Signage
- Smooth Walls
- Windows and Glass
- Floor Graphics (Luster Overlaminate 8509 and Matte Overlaminate 8510M only)

IMPORTANT NOTE
Both 8509 and 8510M have been tested according to the UL410 standard, and are certified to be slip-resistant for use on floors.

Characteristics
These are the typical values for unprocessed product. Processing may change the values.

Performance Characteristics

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<th>Characteristic</th>
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| Material             | 8508: Cast vinyl  
                        | 8509, 8510: Non-cast vinyl                                          |
| Thickness            | 8508: 2.3 mils  
                        | 8509: 3 mils  
                        | 8510M: 3.5 mils                                                   |
| Gloss                | 8508: Gloss  
                        | 8509: Luster  
                        | 8510M: Matte                                                     |
| Liner                | Kraft paper                                                      |
| Lamination Temperature| 50°F to 90°F (10°C to +32°C)                                       |
| In Use Temperature Range | -65°F to +200°F (-54°C to +93°C)  
                        | (Though not for extended periods of time at the extremes.)         |
| Chemical Resistance  | Resists mild alkalis, mild acids, and salt  
                        | Excellent resistance to water (does not include immersion)        |
                        | Resists occasional fuel spills                                    |
| Flammability         | ASTM E84 test reports are available via the online product catalog at 3Mgraphics.com or by calling 3M at 1-800-328-3908. |
Factors Affecting Graphic Performance Life

The actual performance life of a graphic is affected by:

- The combination of graphic materials used
- Complete ink drying or curing
- Selection, condition, and preparation of the substrate
- Surface texture
- Application methods
- Angle and direction of sun exposure
- Environmental conditions
- Cleaning or maintenance methods.

Graphics Manufacturing

⚠️ CAUTION

Before using any equipment, always read the manufacturer’s instructions for safe operation.

Completely Dry Graphics

ℹ️ IMPORTANT NOTE

Incomplete drying or curing can result in graphic failure including curling, increased shrinkage, and adhesion failure, which are not covered under any 3M Graphics warranty.

See the ink’s 3M product and instruction bulletins for more details.

Graphic Protection

Graphic protection may improve the appearance, performance, and durability of the graphic. Click on the graphic protection options listed in this product bulletin or see the 3M Graphics Materials Product Catalog for more information.

ℹ️ IMPORTANT NOTE

During installation, scratches may occur on films without graphic protection.

Application Tapes

There are two types of application tapes. See 3M Instruction Bulletin AT-1 to determine what application tape is recommended for your film or finished graphic.

Premasking Tape

Premasking tape increases stiffness during application while preventing stretching and damage. Use when little or no liner is exposed. See 3M Instruction Bulletin 4.3 for complete details.

Prespacing Tape

Prespacing tape holds cut and weeded letters or graphics in place during application and after removal of the film liner, while preventing stretching and damage. Use when large amounts of liner are exposed. See 3M Instruction Bulletin 4.3 for complete details.

Application and Installation

In addition to other 3M bulletins specified in this document, the following bulletins provide details that the user may need to properly manufacture a graphic.

- 3M Instruction Bulletin 4.22 Lamination Basics for Inkjet Printed Graphics
**Maintenance and Cleaning**

Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without solvents, and have a pH value between 3 and 11 (neither strongly acidic nor strongly alkaline). See 3M Instruction Bulletin 6.5 for details.

**Shelf Life, Storage, and Shipping**

**Shelf Life**

The shelf life is **never more than three years** from the date of manufacture on the original box. If you process the film, the shelf life is changed to **one year** from the processing date, but no later than three years from the manufacturing date.

**Storage Conditions**

- 40°F to 100°F (4°C to 38°C)
- Out of sunlight
- Clean, dry area
- Original container
- Bring the film to room temperature before use

**Shipping Finished Graphics**

Flat, or rolled printed side out on 6 in. (15 cm) or larger core. This helps prevent the application tape, if used, from popping off.

**Health and Safety**

⚠️ **CAUTION**

When handling any chemical products, read the manufacturers’ container labels and the Safety Data Sheets (SDS) for important health, safety, and environmental information. To obtain SDS for 3M products go to 3M.com/SDS. To request SDS by mail, or in case of an urgent situation, call 1-800-364-3577 or 1-651-737-6501.

When using any equipment, always follow the manufacturer’s instructions for safe operation.

**Air Quality Regulations**

State volatile organic compound (VOC) regulations may prohibit the use of certain chemicals with VOCs in graphic arts coatings and printing operations. For example, the California South Coast Air Quality Management District (AQMD) prohibits the use of certain solvent-based solutions without a permit, while other California AQMDs prohibit the use of certain solutions without a permit or regulatory exemption. Users should check with their state’s environmental authorities to determine whether use of this product may be restricted or prohibited.

**Warranty Information**

**Warranty Coverage Overview**

The warranty coverage for eligible graphics is based on the user both reading and following all applicable and current 3M Graphics product and instruction bulletins. The warranty period for eligible graphics is as stated in the 3M Graphics Warranties Matrices at the time that the film was purchased. Information found at 3M.com/graphicswarranties includes:

- **3M Graphics Warranties Bulletin**
  - This bulletin contains information on limitations and exceptions, and warranty period reductions for 3M Graphics warranties. The warranty period may be reduced and stipulations may apply for certain constructions, applications, and graphic exposures as covered in this bulletin.

- **3M Graphics Warranties Selector**
  - Use this selector to search for your vertical warranty period by product type, ink type, film name, and/or ink/printer platform.

- **U.S. Desert Southwest Region Map**
  - Use this map of hot, arid desert areas to determine if you are subject to reduced warranted durabilities.
Technical Information

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Product Selection and Use

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