

Now available in 8C MED+ and 9C XCRS+!



NOT EVERYONE  
LEAVES THEIR  
SIGNATURE  
WITH A PEN.

## SCOTCH-BRITE™ DEBURR & FINISH PRO UNITIZED WHEELS

Make your mark with the wheels that generations of metalworkers have chosen before you - Scotch-Brite™.

✓ UNCOMPROMISING  
QUALITY

✓ LASTS LONG,  
FINISHES STRONG

✓ REPEATABLE  
RESULTS



# CORNERS AREN'T MEANT TO BE CUT. JUST DEBURRED, SANDED AND POLISHED.

Scotch-Brite™ Deburr & Finish PRO Unitized Wheels are ideal for both OEM use and for manufacturing and maintenance. They are soft, to reduce defects, but tough at the same time, for fewer wheel changeouts. These hard-working, high-performance products quickly polish, finish, blend and deburr with minimal loading or change to part geometry — helping you get the job done faster.

## FASTER, MORE CONSISTENT PERFORMANCE!

- Remove burrs 30 to 50% faster than other Scotch-Brite™ wheels
- Up to 3x longer wheel life in deburring applications
- Minimal dust and debris — less dust equals less cleanup
- Improved operator “feel”
- Minimized overcutting — results in fewer rejects

# DONE RIGHT. DONE ONCE.

## THE SCIENCE OF 3M™ PRECISION-SHAPED GRAIN\*

Traditional nonwoven abrasive products are constructed from particles of irregular-shaped abrasive materials, such as aluminum oxide, bound to a nylon web.

In our new Scotch-Brite™ Deburr & Finish PRO Unitized Wheels, conventional abrasive particles have been replaced with our proprietary ceramic precision-shaped grain. The hardness of the ceramic material, combined with the self-sharpening grain, is designed to provide longer life and help you get the job done faster — without sacrificing the smooth feel and control you expect from Scotch-Brite™ abrasives. Ideal for the substrates copper, inconel, titanium, stainless steel, mild steel and aluminum.



NOW WITH 3M  
PRECISION-SHAPED GRAIN

\*This technology is included in our 4C, 6C, 8C and 9C products.



**OIL & GAS**

▶ Threaded pipes and other tubular goods

**AEROSPACE**

▶ Rotors, shrouds, buckets, ducting titanium, turbine blades

**METAL FABRICATION**

▶ Various machined parts mild steel, stainless steel and TIG weld blending

**AUTOMOTIVE**

▶ Machined gears, other components mild steel, hardened steel

# Applications



**Try Scotch-Brite™  
Deburr & Finish  
PRO — and see the  
performance advantages!**

## COMPARING COST-OF-OWNERSHIP

These are typical real-world results that customers have obtained using Scotch-Brite™ Deburr & Finish PRO Unitized Wheels compared to traditional deburring wheels.

Contact your local 3M representative to see how new Scotch-Brite™ Deburr & Finish PRO wheels can help you improve productivity!

	Traditional Deburring Wheel	NEW Scotch-Brite™ Deburr & Finish PRO
Parts Per Wheel		
Labor Per Piece	00:50 seconds	00:38 seconds
Reject Rate		
Operator Feel		
Customer Productivity	\$\$	\$\$\$\$\$\$

Do you use flap brushes, cartridge rolls or other specialty abrasives in your process? You may be able to improve performance and productivity by switching to Scotch-Brite™ Deburr & Finish PRO wheels!

**Potential advantages:**

- ▶ Longer life
- ▶ Faster burr removal
- ▶ Smoother feel
- ▶ Less dusting & debris
- ▶ Finer finish
- ▶ Maintains shape

# ORDERING INFORMATION

## Scotch-Brite™ Roloc™ TR Deburr & Finish PRO Unitized Wheel

UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/Case
076308-77231-4	2 × 1/4 × NH	22,100	2S	FIN	60
076308-77233-8	3 × 1/4 × NH	15,100	2S	FIN	40
076308-77115-7	2 × 1/4 × NH	22,100	4C	MED+	60
048011-65081-4	2 × 1/8 × NH	22,100	6C	MED+	120
048011-65082-1	2 × 1/4 × NH	22,100	6C	MED+	60
076308-77116-4	3 × 1/4 × NH	15,100	4C	MED+	40
048011-65084-5	3 × 1/8 × NH	15,100	6C	MED+	40
048011-65083-8	3 × 1/4 × NH	15,100	6C	MED+	40
076308-77198-0	2 × 1/4 × NH	22,100	8C	CRS+	60
076308-77197-3	3 × 1/8 × NH	15,100	8C	CRS+	40
076308-77199-7	3 × 1/4 × NH	15,100	8C	CRS+	40

## Scotch-Brite™ Deburr & Finish PRO Unitized Disc

UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/Case
076308-77235-2	4-1/2 × 7/8	11,000	2S	FIN	5
076308-77122-5	4-1/2 × 7/8	12,100	6C	MED+	5
076308-77200-0	4-1/2 × 7/8	12,100	8C	CRS+	5

## Scotch-Brite™ Deburr & Finish PRO Unitized Wheel

UPC	Size (inches) (diameter × thickness × center hole)	Max RPM	Density	Grade	Qty/Case
638060-05164-1	1 × 1 × 3/16	30,100	2S	FIN	50
638060-05165-8	2 × 1/4 × 1/4	16,100	2S	FIN	60
638060-05166-5	2 × 1/2 × 1/4	16,100	2S	FIN	30
638060-05167-2	2 × 3/4 × 1/4	16,100	2S	FIN	20
638060-05161-0	3 × 1/4 × 1/4	12,100	2S	FIN	40
638060-05163-4	3 × 1/2 × 1/4	10,000	2S	FIN	20
638060-05171-9	3 × 1/2 × 3/8	10,000	2S	FIN	20
638060-05168-9	3 × 3/4 × 1/4	10,000	2S	FIN	20
638060-05162-7	3 × 1 × 1/4	10,000	2S	FIN	10
638060-05170-2	6 × 1/2 × 1	5,000	2S	FIN	4
638060-05169-6	6 × 1 × 1	5,000	2S	FIN	2
048011-65017-3	1 × 1 × 3/16	35,100	6C	MED+	50
048011-65057-9	2 × 1/8 × 1/4	22,100	6C	MED+	60
048011-65018-0	2 × 1/4 × 1/4	22,100	6C	MED+	60
048011-65019-7	2 × 1/2 × 1/4	22,100	6C	MED+	30
048011-65020-3	2 × 3/4 × 1/4	22,100	6C	MED+	20
048011-65058-6	2 × 1 × 1/4	22,100	6C	MED+	10
048011-65021-0	3 × 1/8 × 1/4	18,100	6C	MED+	40
076308-77111-9	3 × 1/4 × 1/4	18,100	4C	MED+	40
048011-65004-3	3 × 1/4 × 1/4	18,100	6C	MED+	40
076308-77110-2	3 × 1/2 × 1/4	18,100	4C	MED+	20
048011-65007-4	3 × 1/2 × 1/4	18,100	6C	MED+	20
048011-65022-7	3 × 3/4 × 1/4	15,100	6C	MED+	20
048011-65005-0	3 × 1 × 1/4	15,100	6C	MED+	10
076308-77103-4	4 × 1 × 1/4	12,100	6C	MED+	5
076308-90123-3	1 × 1 × 3/16	35,100	8C	CRS+	50
076308-90129-5	2 × 1/8 × 1/4	22,100	8C	CRS+	60
076308-90124-0	2 × 1/4 × 1/4	22,100	8C	CRS+	60
076308-90125-7	2 × 1/2 × 1/4	22,100	8C	CRS+	30
076308-90126-4	2 × 3/4 × 1/4	22,100	8C	CRS+	20
076308-90127-1	3 × 1/8 × 1/4	18,100	8C	CRS+	40
076308-90120-2	3 × 1/4 × 1/4	18,100	8C	CRS+	40
076308-90122-6	3 × 1/2 × 1/4	18,100	8C	CRS+	20
076308-90132-5	3 × 1/2 × 3/8	18,100	8C	CRS+	20
076308-90128-8	3 × 3/4 × 1/4	15,100	8C	CRS+	20
076308-90131-8	6 × 1/2 × 1	7,500	8C	CRS+	4

### Typical use: on backstand or bench motor

048011-65078-4	5 × 1/4 × 1/4	9,000	6C	MED+	10
048011-65079-1	5 × 1/2 × 1/4	9,000	6C	MED+	5
076308-77109-6	6 × 1/8 × 1	7,500	6C	MED+	16
076308-77108-9	6 × 1/4 × 1	7,500	6C	MED+	8
048011-65074-6	6 × 1/2 × 1/2	7,500	6C	MED+	4
048011-65076-0	6 × 1/2 × 1	7,500	6C	MED+	4
048011-65097-5	6 × 1 × 1/2	7,500	6C	MED+	2
048011-65075-3	6 × 1 × 1	7,500	6C	MED+	2

### Made-to-order sizes

076308-77230-7	Available in sizes up to 14" diameter.	2S	FIN
076308-77119-5		4C	MED+
076308-77101-0		6C	MED+
076308-77196-6		8C	CRS+

## 3M™ Tools and Accessories for use with Roloc™ Wheels

UPC	Product Description	Max RPM	Qty/Case
051141-28329-6	3M™ Disc Sander, 1/2 HP, 2-3"	12,000	1
051141-20231-0	3M™ Disc Sander, 1/2 HP, 2"	20,000	1
051141-2v0232-7	3M™ Disc Sander, 1 HP, 3"	15,000	1
048011-15408-4	3M™ Roloc™ + Holder	25,000	5

## 3M™ Tools for use with 4-1/2" Unitized Discs

UPC	Product Description	Max RPM	Qty/Case
051141-28824-6	3M™ Grinder T27, 1-1/2 HP, 4-1/2"	12,000	1

## 3M™ Tools and Accessories for use with Wheels with Center Hole

UPC	Product Description	Wheel Thickness	Max RPM	Qty/Case
051141-28330-2	3M™ Die Grinder; 1/2 HP		18,000	1
051141-28331-9	3M™ Extended Shaft Die Grinder; 1/2 HP		18,000	1
048011-04018-9	936 Unitized Mandrel for 1 × 1 × 3/16" wheels		22,200	5
051141-28847-5	28847 Unitized Wheel Mandrel 1-1/2" × 1/4" × 3/4"	1/8"	22,100	5
051141-28848-2	28848 Unitized Wheel Mandrel 1-5/8" × 1/4" × 3/4"	1/4"	22,100	5
051141-28849-9	28849 Unitized Wheel Mandrel 1-7/8" × 1/4" × 3/4"	1/2"	22,100	5
051141-28850-5	28850 Unitized Wheel Mandrel 2-1/8" × 1/4" × 3/4"	3/4"	18,100	5
051141-28851-2	28851 Unitized Wheel Mandrel 2-3/8" × 1/4" × 3/4"	1"	18,100	5

## ▶ AVAILABLE IN 6 DENSITIES:

- 2S FIN for polishing and finishing
- 4C MED+ for finishing and blending
- 6C MED+ for blending and deburring
- 8C MED+ for blending and deburring
- 8C CRS+ for heavy deburring or lite weld removal
- 9C XCRS+ for heavy deburring, weld refinement and removal



**3M Abrasive Systems Division**  
3M Center, Building 223-6S-03  
St Paul, MN 55144-1000 USA  
1-866-279-1235

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