1. Set up procedure

Helpful Accessories:

a 3M™ Graphite Tape

b 3M™ Boron Nitride Suspension WS or 3M™ Graphite Suspension

2. Heat up cycle

<table>
<thead>
<tr>
<th></th>
<th>New &amp; Used Boat</th>
<th>New Boat</th>
<th>Used Boat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boat with cavity</td>
<td>$10^{-4}$ mbar</td>
<td>10 min - 15 min</td>
<td>3 min - 5 min</td>
</tr>
<tr>
<td>Boat with laser structure</td>
<td>$10^{-4}$ mbar</td>
<td>6 min - 7 min</td>
<td>3 min - 5 min</td>
</tr>
</tbody>
</table>

3. Break in cycle

4. Operation

5. Cleaning
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