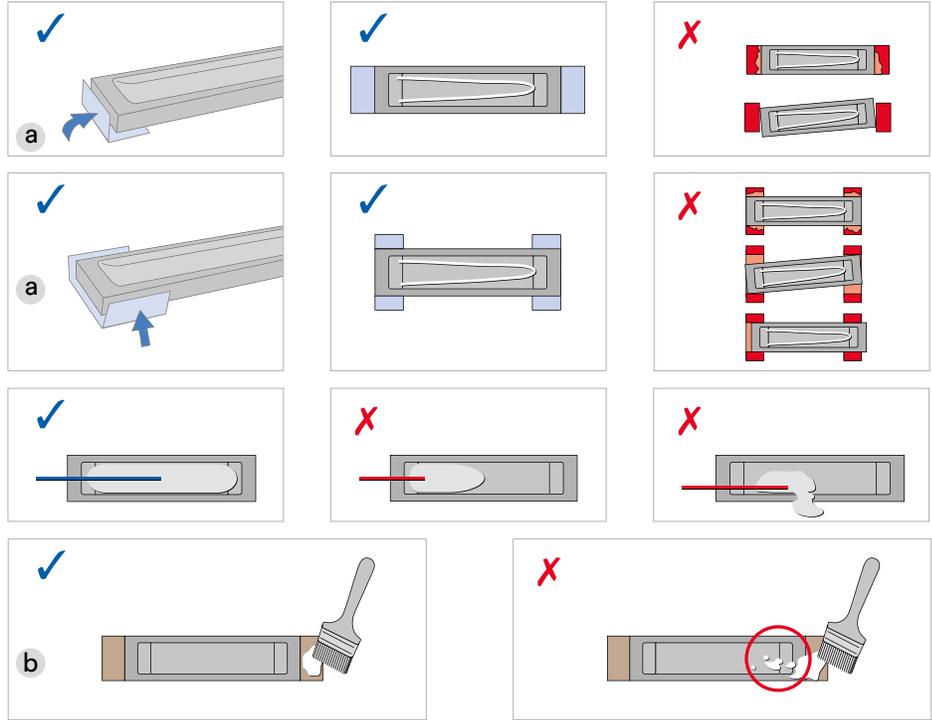


1. Set up procedure



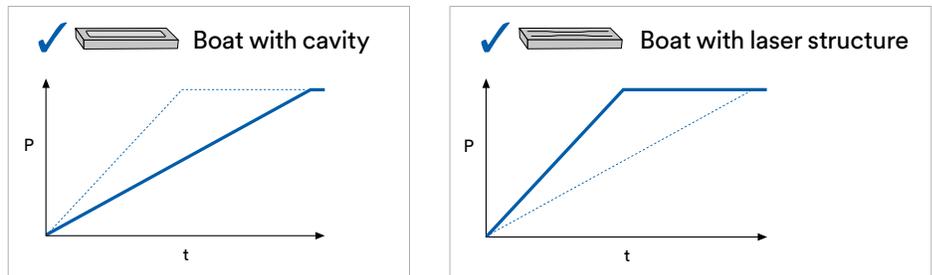
Helpful Accessories:

- a 3M™ Graphite Tape
- b 3M™ Boron Nitride Suspension WS or 3M™ Graphite Suspension

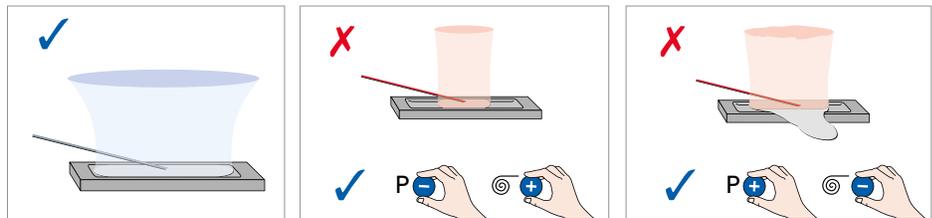
2. Heat up cycle

	New & Used Boat	New Boat		Used Boat
Boat with cavity	10 ⁻⁴ mbar	10 min - 15 min		3 min - 5 min
Boat with laser structure	10 ⁻⁴ mbar		6 min - 7 min	3 min - 5 min

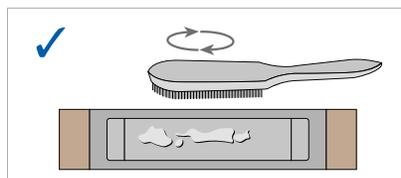
3. Break in cycle



4. Operation



5. Cleaning



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