### Paint Finish Small Area Process

#### 1. Initial Defect Removal

DA sand the repair area with a 3 in. grade 1500/2000 3M™ Hookit™ Purple Finishing Film Disc. Wipe panel clean.

#### 2. Scratch Refinement

Refine the grade 1500/2000 scratches with a DA and a 3 in. grade 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 4–6 times. Wipe panel clean.

#### 3. Compound

Compound the repair area with a 3 in. polisher. Use a 4 in. wool or foam compounding pad with 3M™ Perfect-It™ EX AC Rubbing Compound. To insure all sand scratches have been removed, inspect the surface with 3M™ Inspection Spray and wipe with a yellow microfiber cloth.

#### 4. Polish

Polish the repair area with a 3 in. polisher. Use a 4 in. foam polishing pad with 3M™ Perfect-It™ EX Machine Polish. Wipe clean with a yellow microfiber cloth.

#### 5. Ultrafine Machine Polish

Polish the repair area with a 3 in. polisher. Use a 4 in. ultrafine foam polishing pad with 3M™ Perfect-It™ EX Ultrafine Machine Polish. Wipe clean with a yellow microfiber cloth.

#### 6. Final Detail

Clean residual material from adjacent panels and door jamb areas. Cleaning immediately after the repair will greatly improve the ease of clean-up. Inspect the surface using the 3M™ SUN GUN™ II.

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### Product List

- **3M™ Hookit™ Purple Finishing Film Disc, 3 in., grade P1500, PN 30367; grade P2000, PN 30366**
- **3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771**
- **3M™ Trizact™ Hookit™ Foam Disc, 3 in., grade 3000, PN 02087**
- **3M™ Perfect-It™ EX AC Rubbing Compound, 1 qt., PN 36060**
- **3M™ Perfect-It™ Low Lint Wool Compounding Pad, 4 in., PN 30040**
- **3M™ Perfect-It™ Foam Compounding Pad, Single Sided with Insert, Hookit™ attachment, 4 in., PN 30041**
- **3M™ Perfect-It™ EX Machine Polish, 1 qt., PN 06094**
- **3M™ Perfect-It™ Foam Polishing Pad, Single Sided with Insert, Hookit™ attachment, 4 in., PN 30042**
- **3M™ Perfect-It™ Detail Cloth, PN 06016**
- **3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt., PN 06068**
- **3M™ Perfect-It™ Ultrafine Foam Polishing Pad, Single Sided with Insert, Hookit™ attachment, 4 in., PN 30043**

### Think About Your Health

- **3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300**
- **3M™ Half Facepiece Respirator, PN 07182**
- **3M™ Virtua™ Protective Eyewear, PN 11326**

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Note: For best results use a process dedicated microfiber cloth.
Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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