

Paint Finish Small Area Process

1



Initial Defect Removal

DA sand the repair area with a 3 in. grade 1500/2000 3M™ Hookit™ Purple Finishing Film Disc. Wipe panel clean.

2



Scratch Refinement

Refine the grade 1500/2000 scratches with a DA and a 3 in. grade 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 4–6 times. Wipe panel clean.

3



Compound

Compound the repair area with a 3 in. polisher. Use a 4 in. wool or foam compounding pad with 3M™ Perfect-It™ EX AC Rubbing Compound. To insure all sand scratches have been removed, inspect the surface with 3M™ Inspection Spray and wipe with a yellow microfiber cloth.

4



Polish

Polish the repair area with a 3 in. polisher. Use a 4 in. foam polishing pad with 3M™ Perfect-It™ EX Machine Polish. Wipe clean with a yellow microfiber cloth.

5



Ultrafine Machine Polish

Polish the repair area with a 3 in. polisher. Use a 4 in. ultrafine foam polishing pad with 3M™ Perfect-It™ EX Ultrafine Machine Polish. Wipe clean with a yellow microfiber cloth.

6



Final Detail

Clean residual material from adjacent panels and door jamb areas. Cleaning immediately after the repair will greatly improve the ease of clean-up. Inspect the surface using the 3M™ SUN GUN™ II.

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Product List

3M™ Hookit™ Purple Finishing Film Disc, 3 in., grade P1500, PN 30367; grade P2000, PN 30366



3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771



3M™ Trizact™ Hookit™ Foam Disc, 3 in., grade 3000, PN 02087



3M™ Perfect-It™ EX AC Rubbing Compound, 1 qt., PN 36060



3M™ Perfect-It™ Low Lint Wool Compounding Pad, 4 in., PN 30040



3M™ Perfect-It™ Foam Compounding Pad, Single Sided with Inset, Hookit™ attachment, 4 in., PN 30041



3M™ Perfect-It™ EX Machine Polish, 1 qt., PN 06094



3M™ Perfect-It™ Foam Polishing Pad, Single Sided with Inset, Hookit™ attachment, 4 in., PN 30042



3M™ Perfect-It™ Detail Cloth, PN 06016



3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt., PN 06068



3M™ Perfect-It™ Ultrafine Foam Polishing Pad, Single Sided with Inset, Hookit™ attachment, 4 in., PN 30043



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ Protective Eyewear, PN 11326



Note: For best results use a process dedicated microfiber cloth.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at **3MCollision.com**

For product material safety data sheets see **3MCollision.com**

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