







### Paint Finish Small Area Process

1		<p><b>Initial Defect Removal</b> DA sand the repair area with a 3 in. P1500 3M™ Trizact™ Hookit™ Clearcoat Sanding Disc used damp, or P1500 3M™ Hookit™ Purple Finishing Film Disc. Wipe panel clean. When using Trizact™ abrasives, use a light mist of water while sanding to avoid clogging of the disc.</p>
2		<p><b>Scratch Refinement P3000</b> Refine the P1500 scratches with a DA and a 3 in. P3000 Trizact™ foam disc used damp with a soft interface pad. Wipe panel clean.</p>
3		<p><b>Scratch Refinement 5000</b> Refine the P3000 scratches with a DA and a 3 in. 5000 Trizact™ foam disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 5 times. The use of P3000 is required prior to 5000 for best results.</p>
4		<p><b>Machine Polish</b> Polish the repair area with a 3 in. polisher. Use a 3 in. black foam polishing pad and the appropriate machine polish. Wipe panel clean with a yellow microfiber cloth.</p>
5		<p><b>Ultrafine Machine Polish</b> Ultrafine polish the repair area with a 3 in. polisher. Use a 3 in. blue foam polishing pad and 3M™ Ultrafine Machine Polish. Leave a light film of polish on the surface and wipe the panel clean with a blue microfiber cloth.</p>
6		<p><b>Final Detail</b> Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve the ease of this step. Inspect the surface using the 3M™ PPS™ SUN GUN™ II.</p>

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

### Product List

3M™ Trizact™ Hookit™ Clear Coat Sanding Disc, 3 in., P1500, PN 02094



3M™ Hookit™ Finishing Film, 3 in., P1500, PN 00907



3M™ Trizact™ Hookit™ Foam Disc, 3 in., P3000, PN 02087; 3 in., 5000, PN 30362



3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771



3M™ Perfect-It™ Machine Polish, 1 qt. (946mL), PN 06064



3M™ Perfect-It™ Foam Polishing Pad, 3 in., PN 05726



3M™ Perfect-It™ Ultrafine Machine Polish, 1 qt. (946mL), PN 06068



3M™ Perfect-It™ Ultrafine Foam Polishing Pad, 3 in., Single Sided, PN 05760



3M™ Perfect-It™ Detail Cloth, PN 06016



3M™ PPS™ SUN GUN™ II Light Kit, PN 16550



### Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Particulate Respirator N95, PN 07185



3M™ Lexa™ Protective Eyewear, PN 15200

