

Paint Finish Denibbing Process

1		<p>Initial Defect Removal</p> <p>For large defects and runs, apply 1000 grade abrasive to the pad of your choice and remove defect to your satisfaction. For ordinary or small defects, apply 1500 or 2000 to the sanding block. Sand the defect until it is completely removed. Wipe panel clean.</p>
2		<p>Scratch Refinement</p> <p>Refine the 1500/2000 sand scratches with a 3 in. 3M™ Trizact™ Hookit™ Foam Disc 3000 on a sander or by hand with 3000 3M™ Paint Defect Removal Abrasive. Sand until all the scratches are refined. Wipe panel clean.</p>
3		<p>Compound</p> <p>Compound the repair area with a 6 in. white foam compounding pad and the appropriate rubbing compound. Wipe panel clean.</p>
4		<p>Machine Polish</p> <p>Polish the repair area with a 6 in. black foam polishing pad and the appropriate machine polish. Wipe panel clean with a microfiber cloth.</p>
5		<p>Ultrafine Machine Polish</p> <p>Ultrafine polish the repair area with a 6 in. blue foam polishing pad and ultrafine machine polish. Leave a light film of polish on the surface and wipe the panel clean with a microfiber cloth.</p>
6		<p>Final Detail</p> <p>Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve ease of this step. Inspect the surface using the 3M™ SUN GUN™ II.</p>

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Product List

3M™ Paint Defect Removal Abrasive, 1500 grit, PN 33892, PN 33893, PN 33894; 2000 grit, PN 33895, PN 33896, PN 33897



3M™ Paint Defect Removal Accessory, PN 33909 (circle), PN 33910 (rectangle), PN 33912 (card)

3M™ Trizact™ Hookit™ Foam Disc, 3000, PN 02087



3M™ Hookit™ Soft Interface Pad, PN 05771



3M™ Perfect-It™ EX Rubbing Compound, 1 qt., PN 36060



3M™ Perfect-It™ Foam Compounding Pad, Double Sided, Quick Connect, 6 in., PN 33284

3M™ Quick Connect Adaptor, 5/8 in. Thread, PN 05752



3M™ Perfect-It™ EX Machine Polish, 1 qt., PN 06094



3M™ Perfect™ Foam Polishing Pad, Double Sided, Quick Connect, 6 in., PN 33285

3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt., PN 06068



3M™ Perfect™ Ultrafine Foam Polishing Pad, Double Sided, Quick Connect, 6 in., PN 33286



3M™ Perfect-It™ Detail Cloth, PN 06016



3M™ SUN GUN™ II Light Kit, PN 16550

Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Particulate Respirator N95, PN 07185



3M™ Lexa™ Protective Eyewear, PN 15200



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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