

No Compound Paint Finish Small Area Process	
<b>1</b>	 <p><b>Initial Defect Removal</b> DA sand the repair area with a 3 in. P1500/P2000 3M™ Purple Finishing Film Hookit™ Disc or P1500 3M™ Trizact™ Clearcoat Sanding Disc used damp. Wipe panel clean. When using Trizact™ Abrasives, use a light mist of water while sanding to avoid clogging of the disc.</p>
<b>2</b>	 <p><b>Scratch Refinement 3000</b> Refine the P1500/P2000 scratches with a DA and a 3 in. 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. Wipe panel clean.</p>
<b>3</b>	 <p><b>DA Polishing 5000</b> Eliminate compounding by refining the 3000 scratches with a DA and a 5000 grit 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area five times. Wipe panel clean.</p>
<b>4</b>	 <p><b>Finishing Material</b> Finish the entire repair area with a high speed polisher set at 1200–2000 RPM. For fastest results use a 6 in. foam finishing pad and 3M™ Perfect-It™ 1 Finishing Material to remove the 5000 scratch and bring up the gloss. To ensure all sand scratches have been removed, inspect the repair area by spraying it with 3M™ Inspection Spray and wipe clean with a yellow microfiber cloth.</p>
<b>5</b>	 <p><b>Ultrafine Machine Polish (Optional)</b> Ultrafine polish the repair area using a high speed rotary polisher. Use a 6 in. blue foam polishing pad and ultrafine machine polish. Leave a light film of polish on the surface and wipe the panel clean with a blue microfiber cloth.</p>
<b>6</b>	 <p><b>Final Detail</b> Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve the ease of this step. Inspect the surface using the 3M™ SUN GUN™ II.</p>

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

Product List	
3M™ Purple Finishing Film Hookit™ Disc, 3 in., P1500, PN 30367; P2000, PN 30366	
3M™ Trizact™ Hookit™ Clear Coat Sanding Disc, 3 in., P1500, PN 02094	
3M™ Trizact™ Hookit™ Foam Disc, 3 in., 3000, PN 02087 5000, PN 30362	
3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771	
3M™ Perfect-It™ 1 Finishing Material, 1 qt. (946mL), PN 36064	
3M™ Perfect-It™ 1 Finishing Pad, Double Sided, Quick Connect, 6 in., PN 33292	
3M™ Inspection Spray, 1 gallon, PN 06082	
3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt. (946mL), PN 06068	
3M™ Perfect-It™ Ultrafine Foam Polishing Pad, 6 in., Double Sided, Quick Connect, PN 33286	
3M™ Quick Connect Adaptor, 14mm Thread, PN 33271	
3M™ Perfect-It™ Detail Cloth, PN 06016	
3M™ SUN GUN™ II Light Kit, PN 16550	
3M™ Perfect-It™ Clean and Shine, 16 fl. oz. bottle, PN 06084	

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300	
3M™ Particulate Respirator N95, PN 07185	
3M™ Lexa™ Protective Eyewear, PN 15200	

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



**3M Automotive  
Aftermarket Division**  
3M Center  
Building 223-6N-01  
St. Paul, MN 55144-1000  
U.S.A.  
[www.3MCollision.com](http://www.3MCollision.com)

Please recycle. Printed in U.S.A.  
© 3M 2015. All rights reserved.  
(Rev 9/2015)

3M, Accuspray, Body Schutz, Cubitron, E-A-R, Hookit, Lexa, Platinum, PPS, Rocker Gard, Roloc, Scotch, Scotchblok, ScotchBlue, Scotch-Brite, Skull Screws and Trizact are trademarks of 3M Company