

**No Compound Paint Finish Small Area Process**

**1**



**Initial Defect Removal**

DA sand the repair area with a 3 in. grade 1500/2000 3M™ Hookit™ Purple Finishing Film Disc. Wipe panel clean.

**2**



**Scratch Refinement 3000**

Refine the grade 1500/2000 scratches with a DA and a 3 in. grade 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 4–6 times. Wipe panel clean.

**3**



**Scratch Refinement 8000**

Eliminate compounding by refining the grade 3000 scratches with a DA and a grade 8000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To ensure all previous scratches go over each area 4–6 times. Wipe panel clean.

**4**



**Finishing Material**

Finish the entire repair area with a polisher set at 1200–2000 RPM. For fastest results use a 6 in. 3M™ Perfect-It™ 1-Step Foam Finishing Pad and 3M™ Perfect-It™ 1-Step Finishing Material to remove the previous grade 8000 sand scratches. To ensure all sand scratches have been removed, inspect the repair area by spraying it with 3M™ Inspection Spray and wipe with a yellow microfiber cloth.

**5**



**Final Detail**

Clean residual material from adjacent panels and door jamb areas. Cleaning immediately after the repair will greatly improve the ease of clean-up. Inspect the surface using the 3M™ SUN GUN™ II.

Visit [3MCollision.com](http://3MCollision.com) for more SOPs and videos

**Product List**

3M™ Hookit™ Purple Finishing Film Disc, 3 in., grade P1500, PN 30367; grade P2000, PN 30366



3M™ Trizact™ Hookit™ Clear Coat Sanding Disc, 3 in., grade P1500, PN 02094



3M™ Trizact™ Hookit™ Foam Disc, 3 in., grade 3000, PN 02087; grade 8000, PN 30804



3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771



3M™ Perfect-It™ 1-Step Finishing Material, 1 qt., PN 33039



3M™ Perfect-It™ 1-Step Foam Finishing Pad, Double Sided, Quick Connect, 6 in., PN 33034; 4 in., PN 33033



3M™ Inspection Spray, 1 gallon, PN 06082



3M™ Quick Connect Adaptor, 14mm Thread, PN 33271



3M™ Perfect-It™ Detail Cloth, PN 06016



3M™ SUN GUN™ II Light Kit, PN 16550



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Particulate Respirator N95, PN 07185



3M™ Virtua™ Protective Eyewear, PN 11326



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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