

No Compound Paint Finish Full Panel Process

1		<p>Initial Defect Removal</p> <p>DA sand the repair area with a 6 in. grade 1500/2000 3M™ Hookit™ Purple Finishing Film Disc. Wipe panel clean.</p>
2		<p>Scratch Refinement 3000</p> <p>Refine the grade 1500/2000 scratches with a DA and a 6 in. grade 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 4–6 times. Wipe panel clean.</p>
3		<p>Scratch Refinement 8000</p> <p>Eliminate compounding by refining the grade 3000 scratches with a DA and a grade 8000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area 4–6 times. Wipe panel clean.</p>
4		<p>Finishing Material</p> <p>Finish the entire repair area with a polisher set at 1200–2000 RPM. For fastest results use a 8 in. 3M™ Perfect-It™ 1-Step Foam Finishing Pad and 3M™ Perfect-It™ 1-Step Finishing Material to remove the previous grade 8000 sand scratches. To ensure all sand scratches have been removed, inspect the repair area by spraying it with 3M™ Inspection Spray and wipe with a yellow microfiber cloth.</p>
5		<p>Final Detail</p> <p>Clean residual material from adjacent panels and door jamb areas. Cleaning immediately after the repair will greatly improve the ease of clean-up. Inspect the surface using the 3M™ SUN GUN™ II.</p>

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Product List

3M™ Hookit™ Purple Finishing Film Disc, 6 in., grade P1500, PN 30667; grade P2000, PN 30666



3M™ Trizact™ Hookit™ Clearcoat Sanding Disc, 6 in., grade P1500, PN 02088



Festool D150 Thin Interface Pad, PN 30092



3M™ Trizact™ Hookit™ Foam Disc, 6 in., grade 3000, PN 02085; 6 in., grade 8000, PN 30806



3M™ Perfect-It™ 1-Step Finishing Material, 1 qt., PN 33039



3M™ Perfect-It™ 1-Step Foam Finishing Pad, Double Sided, Quick Connect, 8 in., PN 33035



3M™ Inspection Spray, 1 gallon, PN 06082



3M™ Quick Connect Adaptor, 14mm Thread, PN 33271



3M™ Perfect-It™ Detail Cloth, PN 06016



3M™ SUN GUN™ II Light Kit, PN 16550



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Particulate Respirator N95, PN 07185



3M™ Virtua™ Protective Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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