






| New Primed Bumper Prep  |   |  |
|---|---|--|
| <b>1</b>  |    | <p><b>Cleaning</b></p> <p>Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>   |
| <b>2</b><br><b>A</b>  |    | <p><b>Surface Prep Hand</b></p> <p>Sand edges and other hard to reach areas using grade 400 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p>   |
| <b>2</b><br><b>B</b>  |   | <p><b>Surface Prep Machine</b></p> <p>Sand remaining surfaces using grade 400 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p> |
| <b>3</b>  |  | <p><b>Re-clean</b></p> <p>Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>   |
| <b>4</b>  |  | <p><b>Apply Top Coats</b></p> <p>Seal and paint bumper following paint company recommendations.</p>  |
| Visit <a href="http://3MCollision.com" style="color: white;">3MCollision.com</a> for more SOPs and videos |   |  |

| Product List   |   |
|--|---|
| Meguiar's® Shampoo Plus, 1 gallon, PN D11101                                 |    |
| Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701                    |    |
| 3M™ Hookit™ Flexible Abrasive Sheet, grade P400, 5.5 in. x 6.8 in., PN 34337 |    |
| 3M™ Hookit™ Flexible Abrasive Foam Pad, PN 34349                             |    |
| 3M™ Hookit™ Flexible Abrasive Interface Foam Pad, PN 34350                   |  |
| 3M™ Orbital Sander, 3 in. x 4 in. Non-Vacuum, 10,000 RPM, PN 20331           |  |
| 3M™ Accuspray™ ONE Pro Spray Gun Kit for 3M™ PPS™ 2.0, PN 26578              |  |

| Think About Your Health                     |   |
|---|---|
| 3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300 |  |
| 3M™ Half Facepiece Respirator, PN 07182     |  |
| 3M™ Virtua™ Protective Eyewear, PN 11326    |  |

**Note:** Follow paint company recommended procedures for new raw plastic bumpers.

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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3M Automotive Aftermarket Division  
3M Center, Building 223-6S-07  
St. Paul, MN 55144-1000  
U.S.A.

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