

## Metal Working

1



### Pre-Cleaning

Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

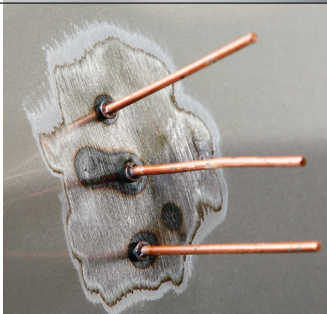
2



### Surface Prep

Use a Scotch-Brite™ Clean and Strip disc or a Scotch-Brite™ Belt to remove paint/coating in low points of damage in preparation for dent pulling.

3



### Dent Pulling

Pull low spots of dent using preferred dent pulling method and equipment.

4



### Final Prep

Use a grade 80 Roloc™ grinding disc to remove weld nuggets from dent pulling operation.

5



### Clean and Inspect

Clean with all purpose cleaner and degreaser. Blow off with clean, dry air. Inspect damage area to determine if additional metal straightening is required.

Visit [3MCollision.com](http://3MCollision.com) for more SOPs and videos

## Product List

Meguiar's® Shampoo Plus,  
1 gallon, PN D11101



Meguiar's® Citrus Power  
Cleaner Plus, 1 gallon,  
PN D10701



Scotch-Brite™ Roloc™+  
Clean and Strip XT  
Pro Disc, PN 21552



Scotch-Brite™ Roloc™+  
Clean and Strip XT  
Pro Extra Cut Disc,  
PN 21555



3M™ File Belt Sander,  
18 in., PN 33575



Scotch-Brite™ Durable  
Flex Belt, CRS, PN 64475



3M™ Pistol Grip Disc  
Sander, PN 33577



3M™ Cubitron™ II Roloc™  
Fibre Disc, grade 80+,  
3 in., PN 33392



## Think About Your Health

3M™ E-A-R™ Skull Screws™  
Ear Plug, PN P1300



3M™ Half Facepiece  
Respirator, PN 07182



3M™ Virtua™ Protective  
Eyewear, PN 11326



**Note:** It will be necessary to apply cavity wax to back side of panel at heat effected areas to restore corrosion protection.

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at **3MCollision.com**

For product material safety data sheets see **3MCollision.com**

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