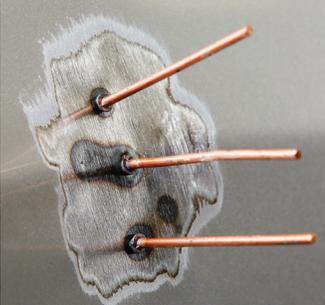


Metal Working		
<b>1</b>		<p><b>Pre-Cleaning</b> Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
<b>2</b>		<p><b>Surface Prep</b> Use a Scotch-Brite™ Clean and Strip disc or a Scotch-Brite™ Belt to remove paint/coating in low points of damage in preparation for dent pulling.</p>
<b>3</b>		<p><b>Dent Pulling</b> Pull low spots of dent using preferred dent pulling method and equipment.</p>
<b>4</b>		<p><b>Final Prep</b> Use a grade 80 Roloc™ grinding disc to remove weld nuggets from dent pulling operation.</p>
<b>5</b>		<p><b>Clean and Inspect</b> Clean with all purpose cleaner and degreaser. Blow off with clean, dry air. Inspect damage area to determine if additional metal straightening is required.</p>
Visit <a href="http://3MCollision.com">3MCollision.com</a> for more SOPs and videos		

Product List	
Meguiar's® Shampoo Plus, 1 gallon, PN D11101	
Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701	
Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc, PN 21552	
Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Extra Cut Disc, PN 21555	
3M™ File Belt Sander, 18 in., PN 33575	
Scotch-Brite™ Durable Flex Belt, CRS, PN 64475	
3M™ Pistol Grip Disc Sander, PN 33577	
3M™ Cubitron™ II Roloc™ Fibre Disc, grade 80+, 3 in., PN 33392	

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300	
3M™ Half Facepiece Respirator, PN 07182	
3M™ Virtua™ Protective Eyewear, PN 11326	

**Note: It will be necessary to apply cavity wax to back side of panel at heat effected areas to restore corrosion protection.**

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)

For product material safety data sheets see [3MCollision.com](http://3MCollision.com)

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3M Automotive Aftermarket Division  
3M Center, Building 223-6S-07  
St. Paul, MN 55144-1000  
U.S.A.

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