






**Mask Openings**

1		<p><b>Clean</b> Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2		<p><b>Back Masking</b> Back mask outer edge of opening using wide width tape, ensuring that half of tape width is exposed to the opening.</p>
3		<p><b>Overspray Protection</b> Cover opening with overspray masking film. Pull tight and adhere film to exposed edge of back masking.</p>
4		<p><b>Trim Opening</b> Trim film around inner panel opening.</p>
5		<p><b>Seal Edge</b> Seal edge of masking film using wide width masking tape.</p>

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

**Product List**

3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



Scotch® Performance Green Masking Tape 233+, 36mm width (1.41 in.), PN 26338; 48mm width (1.9 in.), PN 26340



3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200



**Note: All critical edge, jamb masking and general masking should be completed prior to masking openings.**

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



**3M Automotive  
Aftermarket Division**  
3M Center  
Building 223-6N-01  
St. Paul, MN 55144-1000  
U.S.A.  
[www.3MCollision.com](http://www.3MCollision.com)

Please recycle. Printed in U.S.A.  
© 3M 2015. All rights reserved.  
(Rev 9/2015)

3M, Accuspray, Body Schutz, Cubitron, E-A-R, Hookit, Lexa, Platinum, PPS, Rocker Gard, Roloc, Scotch, Scotchblok, ScotchBlue, Scotch-Brite, Skull Screws and Trizact are trademarks of 3M Company