







Jamb Masking		
1		<p>Clean Area</p> <p>Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.</p>
2		<p>STT Application</p> <p>Apply strip of 3M™ Smooth Transition Tape. Set in the jamb so that the tape cannot be felt when running your hand parallel to the panel. Subsequently, when running your hand at a 45 degree angle across the jamb, the tape can be felt. Leave a tab available for easy removal after sealer application.</p>
3		<p>Seal Jamb</p> <p>Apply 3M™ Soft Edge Foam Masking Tape PLUS to the moving part of the repair area. Position foam tape overlap as necessary to completely seal the jamb against the 3M™ Smooth Transition Tape. Do not stretch foam tape while applying. Once the desired position is achieved, firmly press down along the length of the foam tape to secure. Close the moving part.</p>
4		<p>Positioning the Foam Tape</p> <p>Press foam into the jamb with fingers to set appropriate depth. In order to avoid sealer creep the foam can be pressed further into the jamb with a spreader after the initial coats are applied.</p>
5		<p>STT Removal</p> <p>Carefully remove strip of 3M™ Smooth Transition Tape following sealer application.</p>
6		<p>Masking Removal</p> <p>Remove 3M™ Soft Edge Foam Masking Tape PLUS by stretching the foam parallel to its direction.</p>

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Product List

3M™ Smooth Transition Tape, 1/4 in. x 30 ft. roll, PN 06800



3M™ Soft Edge Foam Masking Tape PLUS, 21mm x 49m (.8 in.), box, PN 06293



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ Protective Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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