

**General Seam Sealer Application:
Non-Direct to Metal**

1



Surface Prep

Cover all bare metal areas with a quality urethane or epoxy two-part primer. After allowing to cure as per manufacturers recommendations, scuff primer in sealer application areas using a maroon Scotch-Brite™ hand pad. Blow off with clean, dry air.

2



Clean

Use a clean cloth or paper towel to clean repair area with 3M™ All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. **DO NOT spray or saturate seams with cleaner.**

3



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to re-create OEM appearance.

Visit 3MCollision.com for more SOPs and videos

Product List

Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 4-1/2 in. x 9 in., Very Fine, PN 64659



Scotch-Brite™ 7447 PRO Hand Pads, Very Fine, 6 in. x 9 in., PN 64926



Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701



3M™ Urethane Seam Sealer, PN 08361



3M™ MSP Seam Sealer, PN 08370; Sprayable, PN 08374

3M™ Heavy-Bodyed Seam Sealer, 200mL, PN 08308; 600mL DMS, PN 58308



3M™ EZ Sand Multi-Purpose Repair Material, 200mL, PN 05887; 600mL DMS, PN 55887



3M™ Performance Manual Applicator, 200mL, PN 08117



3M™ Dynamic Mixing Applicator — Pneumatic, PN 05846



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Respirator Assembly/ Organic Vapor N95 Dual Cartridge, PN 07192



3M™ Virtua™ Protective Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



3M Automotive Aftermarket Division
3M Center, Building 223-6S-07
St. Paul, MN 55144-1000
U.S.A.

3M, Accuspray, Cubitron, E-A-R, Hookit, Perfect-It, Platinum, PPS, Roloc, Scotch, Scotchblok, Scotch-Brite, Skull Screws, SUN GUN, Trizact, Versaflo and Virtua are trademarks of 3M. All other trademarks are property of their respective owners.

Web 3MCollision.com

Please recycle. Printed in U.S.A. © 3M 2019. All rights reserved. Rev 7/19. 60-4402-8032-3