

**General Seam Sealer Application:
Non-Direct to Metal**

1



Surface Prep

Cover all bare metal areas with a quality Urethane or Epoxy two part primer. After allowing to cure as per manufacturers recommendations, scuff primer in sealer application areas using a maroon Scotch-Brite™ Hand Pad. Blow off with clean, dry air.

2



Clean

Use a clean cloth or paper towel to clean repair area with all purpose cleaner and degreaser followed by a VOC compliant wax and grease remover. **DO NOT spray or saturate seams with cleaner.**

3



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to re-create OEM appearance.

Visit 3MCollision.com for more SOPs and videos

Product List

Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 4-1/2 in. x 9 in., Very Fine, PN 64659



Scotch-Brite™ 7447 PRO Hand Pads, Very Fine, 6 in. x 9 in., PN 64926



Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701



3M™ Urethane Seam Sealer, PN 08361



3M™ MSP Seam Sealer, PN 08370; Sprayable, PN 08374



3M™ Heavy-Bodied Seam Sealer, 200mL, PN 08308; 600mL DMS, PN 58308



3M™ EZ Sand Multi-Purpose Repair Material, 200mL, PN 05887; 600mL DMS, PN 55887



3M™ Performance Manual Applicator, 200mL, PN 08117



3M™ Dynamic Mixing Applicator — Pneumatic, PN 05846



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ Protective Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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