

E-Coat Panel Prep

1



Cleaning

Clean part with soap and water, followed by a VOC compliant surface cleaner.

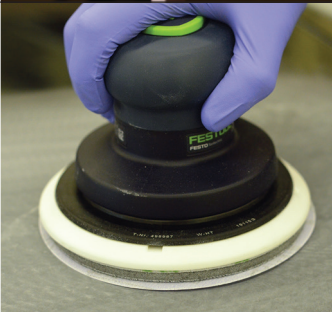
2_A



Surface Prep Hand

Sand edges and other hard to reach areas using grade 400 flexible abrasive sheet or Scotch-Brite™ hand pad until the surface is matte and all sheen has been removed.

2_B



Surface Prep Machine

Sand remaining surfaces using grade 400 abrasive on a DA sander until the surface is matte and all sheen has been removed.

3



Re-clean

Blow off with clean, dry air. Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.

4



Apply Top Coats

Seal and paint following paint company recommendations.

Visit 3MCollision.com for more SOPs and videos

Product List

Meguiar's® Shampoo Plus, 1 gallon, PN D11101



Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701



3M™ Hookit™ Flexible Abrasive Sheet, 5.5 in. x 6.8 in., grade P400, PN 34337



Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 4-1/2 in. x 9 in., Very Fine, PN 64659



Scotch-Brite™ 7447 PRO Hand Pads, Very Fine, 6 in. x 9 in., PN 64926



3M™ Hookit™ Flexible Abrasive Foam Pad, PN 34349



3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in., grade 400+, PN 31484



3M™ Accuspray™ ONE Pro Spray Gun Kit for 3M™ PPS™ 2.0, PN 26578



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ Protective Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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