Corrosion Protection (Undercoating)

1. **Pre-Cleaning**
   Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

2. **Surface Preparation**
   Use Scotch-Brite™ Clean and Strip disc to remove loose coatings from the repair area. Use CRS Scotch-Brite™ belt in hard to reach areas.

3. **Clean and Inspect**
   Blow of area with clean dry compressed air to remove dust and loose surface contaminates. Use a VOC compliant surface cleaner to remove any remaining contaminates. **Note:** Coatings must be applied over thoroughly cleaned substrates to maximize corrosion protection.

4. **Coating Application**
   Apply appropriate undercoating following local VOC regulations to the area. For maximum corrosion protection apply four medium coats of undercoating allowing flash time between coats.

Visit 3MCollision.com for more SOPs and videos

Product List

- Meguiar’s® Shampoo Plus, 1 gallon, PN D11101
- Meguiar’s® Citrus Power Cleaner Plus, 1 gallon, PN D10701
- Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc, PN 21552
- Scotch-Brite™ Roloc™ Clean and Strip XT Pro Extra Cut Disc, PN 21555
- 3M™ File Belt Sander, 18 in., PN 33575
- Scotch-Brite™ Durable Flex Belt, CRS, PN 64475
- 3M™ Waterbased Paintable Undercoating Pouch, 5.5 fl. oz. (US), PN 08744
- 3M™ Paintable Undercoating Pouch, 5.5 fl. oz., PN 08747
- 3M™ Accuspray™ HGP Pressure Spray Gun, PN 16587
- 3M™ PPS™ Type H/O Pressure Cup, Large 28 oz., PN 16124; Mini 6 oz., PN 16121
- 3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300
- 3M™ Respirator Assembly/ Organic Vapor N95 Dual Cartridge, PN 07192
- 3M™ Virtua™ Protective Eyewear, PN 11326

Think About Your Health

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Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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