








Corrosion Protection (Undercoating)	
1	 <p>Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2	 <p>Surface Preparation Use Scotch-Brite™ Clean N Strip disc to remove loose coatings from the repair area. Use CRS Scotch-Brite™ belt in hard to reach areas.</p>
3	 <p>Clean and Inspect Blow of area with clean dry compressed air to remove dust and loose surface contaminants. Use a VOC compliant surface cleaner to remove any remaining contaminants. Note: Coatings must be applied over thoroughly cleaned substrates to maximize corrosion protection.</p>
4	 <p>Coating Application Apply appropriate undercoating following local VOC regulations to the area. For maximum corrosion protection apply four medium coats of undercoating allowing flash time between coats.</p>
<p>Visit www.3MCollision.com for more SOPs and videos</p>	

Product List	
<p>3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350</p>	
<p>Scotch-Brite™ Roloc™+ Clean N Strip XT Disc, PN 07470</p>	
<p>Scotch-Brite™ Roloc™+ Clean N Strip TR Disc, PN 07466</p>	
<p>3M™ File Belt Sander, PN 28366</p>	
<p>Scotch-Brite™ Durable Flex Belt, CRS, PN 64475</p>	
<p>3M™ Waterbased Paintable Undercoating Pouch, 5.5 fl. oz. (US), PN 08744</p>	
<p>3M™ Paintable Undercoating Pouch, 5.5 fl. oz., PN 08747</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Respirator Assembly/Organic Vapor N95 Dual Cartridge, PN 07192</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

Technical Information: The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty, Limited Remedy and Disclaimer: Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

IMPORTANT NOTE: There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



3M Automotive Aftermarket Division
3M Center, Building 223-6N-01
St. Paul, MN 55144-1000
U.S.A.

3M, Accuspray, Body Schutz, Cubitron, E-A-R, Green Corps, Hookit, Lexa, Perfect-It, Platinum, PPS, Roloc, Scotch, Scotchblok, Scotch-Brite, Skull Screws, SUN GUN and Trizact are trademarks of 3M. All other trademarks are property of their respective owners.

Web: www.3MCollision.com

Please recycle. Printed in U.S.A. © 3M 2016. All rights reserved. (Rev 5/2016)