

Corrosion Protection (Cavity Wax)		
1		<p>Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2		<p>Take Photos of Repair Area Photograph repair areas that will receive 3M™ Cavity Wax Plus prior to reassembly. Use a lighted borescope to photograph inaccessible areas or enclosed cavities. Use a stand to hold and steady panels which will receive cavity wax before they are attached to the vehicle.</p>
3		<p>Shake Aerosol Agitate the aerosol can thoroughly — one minute of shaking is required to mix the components prior to use. Attach the desired accessory extension and actuator if needed to access the areas inside the panel enclosure.</p>
4		<p>Application with Standard Actuator If applying to new panels prior to installation use the standard actuator. Spray up to three (3) coats to ensure full coverage and maximize protection.</p>
5		<p>Mark Extension Wand If using the 360° accessory wand, mark the extension about one inch from the end as a reference to reduce overspray.</p>
6		<p>Insert Wand Into Panel Opening Insert the wand to the farthest point. Begin spraying as you remove the wand until the reference mark comes into view. Repeat up to three (3) times to ensure complete coverage and maximize corrosion protection.</p>
7		<p>Clean Accessory Nozzle After application, invert the can and clear material from the accessory wand and nozzle by depressing the actuator.</p>
8		<p>Remove Excess Cavity Wax Re-assemble the associated parts and wipe off any excess using a VOC compliant surface cleaner.</p>
9		<p>Retake Photos of Repair Area Retake photos after Cavity Wax Plus is applied. To provide the best comparison, photograph enclosed cavities through the same access hole. If Cavity Wax Plus was applied to a part to prepare it for installation, photograph it before installing in on the vehicle. Attach pre- and post-cavity wax photos to the repair order file.</p>

Visit 3MCollision.com for more SOPs and videos

Product List	
Meguiar's® Shampoo Plus, 1 gallon, PN D11101	
Meguiar's® Citrus Power Cleaner Plus, 1 gallon, PN D10701	
3M™ Cavity Wax Plus 18 oz. aerosol, PN 08852	
3M™ Cavity Wax Plus - Amber, 18 oz. aerosol, PN 38854	
3M™ Cavity Wax Plus Applicator Wand Kit, PN 08851	

Think About Your Health	
3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300	
3M™ Respirator Assembly/ Organic Vapor N95 Dual Cartridge, PN 07192	
3M™ Virtua™ Protective Eyewear, PN 11326	

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



3M Automotive Aftermarket Division
3M Center, Building 223-6S-07
St. Paul, MN 55144-1000
U.S.A.

3M, Accuspray, Cubitron, E-A-R, Hookit, Perfect-It, Platinum, PPS, Roloc, Scotch, Scotchblok, Scotch-Brite, Skull Screws, SUN GUN, Trizact, Versaflo and Virtua are trademarks of 3M. All other trademarks are property of their respective owners.

Web 3MCollision.com

Please recycle. Printed in U.S.A. © 3M 2020. All rights reserved. Rev 1/20. 60-4402-8033-1